



SI78 VET.2
Fusion Splicers

Hand-Held Core-Alignment Fusion Splicer

The FITEL® S178 Version 2 Hand-Held Core-Alignment Fusion Splicer is the latest, state-of-the art addition to the S17X series of splicers. By combining speed, precision, durability and portability in one unit, the S178 ver.2 Fusion Splicer ushers in an entirely new range of applications for core alignment splicing.

The S178 ver.2 Fusion Splicer has been enhanced with new features to promote ease of use. The splicer is updated to automatically charge the battery internally (when connected to AC main power) even during operation. The new illumination lamp lights up a wide area around the V-grooves and improves operation in low light environment. The redesigned and strengthened heater simplifies the protection sleeve loading process.

Equipped with a new alignment system that can save up to 20% on splicing time, the S178 ver.2 Splicer's improved heating mechanism can also reduce protection sleeve shrink time by more than 30%. In addition, a newly incorporated USB 2.0 interface speeds PC communication and image/video transfer, while enhancing reliability.

Although the S178 ver.2 Fusion Splicer is significantly smaller and lighter in weight than previous models, its canopy design, durable metal body frame and rubber protection corners provide robust protection, enabling use in demanding environments without compromising splicing performance. Along with its rugged durability, the splicer also offers convenience. A new battery system allows up to 200 splicing cycles (splicing/heating) before additional batteries are needed, and an innovative, mirror-free alignment system makes maintenance work a snap.

While the S178 ver.2 Fusion Splicer is fast and durable, it continues the FITEL tradition of quality and excellence by delivering precise, accurate splices even under rigorous conditions in the field.

The S178 ver.2 Fusion Splicer is your logical choice for a wide range of uses including FTTX, LAN, backbone, enterprise, long-haul installations, data-center and/or OEM applications. It is also an excellent option for use in the conventional telecommunications industry, along with other industries (including oil and gas).

Key Features

- *New* Internal Battery Charging
- *New* Illumination lamp lights up a wide area around v-grooves
- New User friendly LCD display offers 4 different X/Y image layouts
- New Displays immediate results with simplified splice result indicator red / green icon







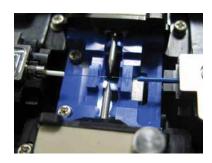


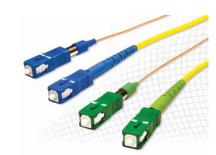


- Rugged and compact handheld design endures harsh environmental conditions
- Fast splicing (7 seconds) at super low loss and fast heating (25 seconds)¹
- 200 cycles (splicing & heating) with new battery configuration
- Available for all METRO/LAN/FTTX fibers including ultra bend-optimized fibers (e.g. EZ-Bend® Fibers)
- **Splicer is compatible with** the OFS, Diamond² and Seikoh Giken³ Splice-on-Connectors (SOC)
- Easy maintenance Easy electrode replacement/ mirror-free alignment system

- Easy software upgrade via the Internet
- Easily exchanged fiber holder systems (tight holder/fiber holder/SOC holder)
- PC interface software provides for user management of splicing programs and results
- Auto-start shrink sleeve oven feature
- New Improved Graphical User Interface (GUI) to further enhance ease of use
- *New Simplified splicer and heater programming
- Large memory for storage of splice data (2,000) and images (100)
- RoHS compliant

Compatible with Splice-on-Connectors





OFITEL Splicer SOC partners





Under Tough Environments

The S178 ver.2 passed testing based on criteria below 4:

- **Drop resistant** 76 cm drops from 5 different angles
- Water resistant IPX2 rating drip proof ⁵
- Dust resistant IP5X rating dust proof⁶

- ¹ By using semi-auto mode for splicing and pre-heating mode for heating
- ² Diamond is a registered trademark of Diamond SA
- ³ Seikoh Giken is a registered trademark of SEIKOH GIKEN CO., LTD
- ⁴ Tests to the left were performed at Furukawa Electric Co. Labs, and do not guarantee that the machine will be undamaged under these conditions
- ⁵ IPX2 rating drip proof means that the machine can be exposed to 3 mm/min drip from 4 different angles with 15° tilt for 2.5 min each and still function
- 6 IP5X rating dust proof means that the machine can be exposed to dust particles with a diameter of 0.1 to 25 μm for 8 hours and still function



Drop Resistant



Water Resistant



Dust Resistant

SPECIFICATIONS		
Applicable Fibers	SM, MM, DSF, NZD, EDF, BIF/UBIF (Bend insensitive fiber)	
Cladding Diameter	80 ~ 150 μm	
Coating Diameter	160 ~ 900 μm	
Fibers Cleave Length	5 ~ 16 mm	
Average Splice Loss	SM: 0.02 dB, MM: 0.01 dB, DSF: 0.04 dB, NZD: 0.04 dB	
Splice Time	7 seconds (semi-auto mode), 9 seconds (regular mode)	
Heat Time	25 seconds (S922: 40 mm Sleeve, S921: 60 mm Sleeve) (Pre-heat mode) 31 seconds (S922: 40 mm Sleeve, S921: 60 mm Sleeve) (regular mode)	
Splice Programs	Up to 150	
Automatic Splicing Selection	SM: SM, DSF, NZD, BIF/UBIF, MM: MM	
Heat Programs	Up to 18	
Automatic Heating Start	Available	
Applicable Sleeves	20/40/60 mm	
Fiber Holding	Tight holder (Loose tube applicable) or Fiber Holder System	
Tension Test	1.96 N	
Attenuation Splice Function	Intentional high splice loss of 0.1 dB to 10 dB (0.1 dB step) can be made for an inline fixed attenuator	
Fiber Image Magnification	304X, 608X	
Splice Memory	Max. 2,000	
Image capture Capacity	Last 100 images to be automatically captured + Up to 24 images to be stored permanently	
Dimension	127W × 199D × 105H mm (not including shock absorber) 159W × 231D × 130H mm (including shock absorber)	
Weight	1.9 kg (without battery), 2.3 kg (with two batteries)	
Monitor	3.5" color LCD monitor	
Data Output	USB ver.2.0 mini	
Displaying Language	20 languages (e.g. English, Spanish, Japanese, Chinese)	
Battery Capacity	Typical 80 splice/heat cycles with single battery ⁷ Typical 200 splice/heat cycles with 2 batteries ⁸	
Altitude	5,000 m	
Wind Protection	Max. wind velocity of 15 m/s	
Humidity	0 to +95% RH (non condensing)	
Operating Temperature	-10° to +50° C (without excessive humidity)	
Storage Temperature	-40° to +60° C (without excessive humidity)	
Power Source	AC Input 100 to 240 V (50/60 Hz), DC Input 11 to 17 V	

⁷ The number of the splicing and heating cycles the machine can produce using a fully charged brand new battery at room temperature of 20 °C, semi-auto mode for splicing and regular mode for heating. Depending on the condition of the batteries and operation environment, the number can vary.

⁸ The number of the splicing and heating the machine can produce using 2 fully charged brand new batteries at room temperature of 20 °C. Depending on the condition of the batteries and operation environment, the number can vary.

STANDARD PACKAGE				
Item	P/N	Quantity		
S178A Main Body	S178-A-A-0001	1		
2 Hard Carrying Case	HCC-01	1		
3 Battery Pack Depending on the package	S943B	0, 1 or 2		
Spare Electrodes	S969	1 pair		
S AC Adaptor For S178A and S958C	S976A	1		
6 AC Cable Cord For S976A	_	1		
Electrode Sharpener	D5111	1		
8 Cleaning Brush	VGC-01	1		
Tool Case	TCC-01	1		
User Manual	FTS - 347	1		











8 Cleaning Brush



Tool Case

Item P/N Quantity ● Soft Carrying Case SCC-01 1 ● Battery Charger S958C 1 ● AC Adapter for S958C S977A 1 ● Cooling Tray CTX-01 1 ● Angled Stand AGS-01 1 ● Working Belt WBT-01 1 ● USB Cable USB-01 1 ● USB Cable USB-01 1 ● Tripod Adapter TPA-01 1 ● Tripod Adapter TPA-01 1 ● Tight Holder 160 μm Cleave length S712T-016 1 pair 15 Diber Holder 160 μm coated fiber S712S-160 1 pair 250 μm coated fiber S712S-250 1 pair 150 μm coated fiber S712S-250 1 pair 250 μm coated fiber S712S-500 1 pair 100 μm coated fiber S712S-500	0	PTIONAL COMPONENTS	5	
## Battery Charger S958C 1 ## AC Adapter for S958C S977A 1 ## Cooling Tray CTX-01 1 ## Angled Stand AGS-01 1 ## WBT-01 1 ## WBT-01 1 ## USB Cable USB-01 1 ## USB Cable USB-01 1 ## Tripod Adapter TPA-01 1 ## Tripod Adapter TPA-01 1 ## Tight Holder	Ite	em	P/N	Quantity
Second Adapter for S958C S977A 1 Cooling Tray CTX-01 1 Angled Stand AGS-01 1 Working Belt WBT-01 1 Working Belt WBT-01 1 USB Cable USB-01 1 Total Car Cigarette Cable CDC-01 1 Tipod Adapter TPA-01 1 Tight Holder 16 mm Cleave length S712T-016 1 pair 10 mm Cleave length S712T-010 1 pair 10 mm Cleave length S712S-160 1 pair 10 mm Cleave length S712S-160 1 pair 10 mm Cleave length S712S-250 1 pair 10 mm Cleave length S712S-250 1 pair 10 mm Cleave length S712S-250 1 pair 250 μm coated fiber S712S-250 1 pair 10 μm coated fiber S712S-250 1 pair 250 μm coated fiber S712S-500 1 pair 250 μm coated fiber S712S-500 1 pair 250 μm coated fiber S712S-500	0	Soft Carrying Case	SCC-01	1
♣ Cooling Tray CTX-01 1 ♠ Angled Stand AGS-01 1 ♠ Working Belt WBT-01 1 ♠ USB Cable USB-01 1 ♠ Car Cigarette Cable CDC-01 1 ♠ Tripod Adapter TPA-01 1 ♠ Tight Holder 16 mm Cleave length S712T-016 1 pair 10 mm Cleave length S712T-010 1 pair 10 mm Cleave length S712S-160 1 pair 10 mm coated fiber	0	Battery Charger	S958C	1
♠ Angled Stand AGS-01 1 ♠ Working Belt WBT-01 1 ♠ USB Cable USB-01 1 ♠ Car Cigarette Cable CDC-01 1 ♠ Tripod Adapter TPA-01 1 ♠ Tight Holder T6 mm Cleave length S712T-016 1 pair 10 mm Cleave length S712T-010 1 pair 250 μm Coated fiber S712S-160 1 pair 250 μm coated fiber S712S-250 1 pair 500 μm coated fiber S712S-500 1 pair 900 μm coated fiber S712S-900 1 pair 1 cose Tube Fiber (Left side) S712S-900 1 pair 1 cose Tube Fiber (Right side) S712S-LT-L 1 1 cose Tube Fiber (Right side) S712C-SGS9-L 1 2 seiko Giken FC/SC connector (9 mm) S712C-SGS9-L 1 2 seiko Giken LC connector (9 mm) S712C-SGS9-L	6	AC Adapter for S958C	S977A	1
⑤ Working Belt WBT-01 1 ② USB Cable USB-01 1 ⑤ Car Cigarette Cable CDC-01 1 ⑤ Tripod Adapter TPA-01 1 ⑥ Tight Holder	4	Cooling Tray	CTX-01	1
USB Cable USB-01 1 Car Cigarette Cable CDC-01 1 Tripod Adapter TPA-01 1 Tight Holder 16 mm Cleave length 10 mm Cleave length S712T-010 1 pair 10 mm Coated fiber S712S-160 1 pair 250 μm coated fiber S712S-250 1 pair 500 μm coated fiber S712S-500 1 pair 900 μm coated fiber S712S-500 1 pair 900 μm coated fiber S712S-500 1 pair S00 μm coated fiber S712S-500 1 pair S712S-SUT-L 1 Loose Tube Fiber (Left side) S712S-LT-L 1 Loose Tube Fiber (Right side) S712C-SGS9-L 1 Seiko Giken FC/SC connector (9 mm) S712C-SGS9-L Seiko Giken FC/SC connector (5 mm) S712C-SGS5-L Diamond E-2000/F-3000 connector S712C-DM25-L 1 Seiko Giken Cordage (5 mm) S712C-SGC5-R Seiko Giken Cordage (5 mm) S712C-SGC9-R Diamond Cordage (5 mm) S712C-DMC5-R Diamond Mount WTX-01 1	6	Angled Stand	AGS-01	1
S Car Cigarette Cable CDC-01 1 Tripod Adapter TPA-01 1 Tight Holder 16 mm Cleave length 10 mm Cleave length 10 mm Coated fiber 160 μm coated fiber 250 μm coated fiber 5712S-160 1 pair 250 μm coated fiber 5712S-250 1 pair 500 μm coated fiber 9712S-500 1 pair 500 μm coated fiber 9712S-500 1 pair 900 μm coated fiber 5712S-900 1 pair Loose Tube Fiber (Left side) 1 cose Tube Fiber (Right side) S712S-LT-L 1 cose Tube Fiber (Right side) S712S-LT-R 1 SOC Holders For Ferrule> Seiko Giken FC/SC connector (9 mm) Seiko Giken FC/SC connector (9 mm) S712C-SGS9-L Seiko Giken LC connector (5 mm) S712C-SGL9-L Seiko Giken LC connector (5 mm) S712C-SGL9-L Diamond E-2000/F-3000 connector S712C-DM25-L 1 Seiko Giken Cordage (5 mm) S712C-SGC9-R Seiko Giken Cordage (9 mm) S712C-SGC9-R Diamond Mount WTX-01 1 Smart Fuse	6	Working Belt	WBT-01	1
Tripod Adapter Tripod 1 pair Sril2S-160 1 pair Sril2S-150 1 pair Sril2S-150 1 pair Sril2S-150 Tripod Adapter Tripod 1 pair Sril2S-150 Tripod 1 pair Sril2S-150 Tripod 1 pair Sril2S-150 Tripod 1 pair Tripod 2 pair Tripod 2 pair Tripod 2 pair Tripod 3 pair Tripod 3 pair Tripod 3 pair Tripod 4 pair Tripod 5 pair Tripod 4 pair	0	USB Cable	USB-01	1
Tight Holder 16 mm Cleave length 10 mm Cleave length 11 pair 11 pair 12 pair 16 μm coated fiber 160 μm coated fiber 250 μm coated fiber 250 μm coated fiber 3712S-250 1 pair 300 μm coated fiber 3712S-500 1 pair 900 μm coated fiber 3712S-900 1 pair 1 cose Tube Fiber (Left side) 2712S-LT-L 1 cose Tube Fiber (Right side) 3712S-LT-R 1 18 SOC Holders 4 For Ferrule> Seiko Giken FC/SC connector (9 mm) Seiko Giken FC/SC connector (5 mm) Seiko Giken FC/SC connector (5 mm) Seiko Giken LC connector (5 mm) Sociko Giken Cordage (5 mm) Sociko Gike	8	Car Cigarette Cable	CDC-01	1
16 mm Cleave length 10 mm Cleave length S712T-016 1 pair 10 mm Cleave length S712T-010 1 pair Fiber Holder 160 μm coated fiber S712S-160 1 pair 250 μm coated fiber S712S-250 1 pair 500 μm coated fiber S712S-500 1 pair 900 μm coated fiber S712S-900 1 pair Loose Tube Fiber (Left side) Loose Tube Fiber (Right side) S712S-LT-L 1 Loose Tube Fiber (Right side) S712S-LT-R 1 SOC Holders For Ferrule> Seiko Giken FC/SC connector (9 mm) S712C-SGS9-L Seiko Giken FC/SC connector (5 mm) S712C-SGS5-L Seiko Giken LC connector (9 mm) S712C-SGL9-L 1 Seiko Giken LC connector (5 mm) S712C-SGL9-L 1 Seiko Giken LC connector (5 mm) S712C-SGL5-L 1 Seiko Giken Cordage Seiko Giken Cordage (5 mm) S712C-SGC5-R 1 Seiko Giken Cordage (9 mm) S712C-SGC9-R 1 Diamond Cordage (5 mm) S712C-SGC9-R 1 Seiko Giken Cordage (5 mm) S712C-DMC5-R 1 Solicol> Diamond Mount WTX-01 1	9	Tripod Adapter	TPA-01	1
160 μm coated fiber S712S-160 1 pair 250 μm coated fiber S712S-250 1 pair 500 μm coated fiber S712S-500 1 pair 900 μm coated fiber S712S-900 1 pair 900 μm coated fiber S712S-900 1 pair Loose Tube Fiber (Left side) S712S-LT-L 1 Loose Tube Fiber (Right side) S712S-LT-R 1 ② SOC Holders For Ferrule Seiko Giken FC/SC connector (9 mm) S712C-SGS9-L 1 Seiko Giken FC/SC connector (5 mm) S712C-SGS5-L 1 Seiko Giken LC connector (9 mm) S712C-SGL9-L 1 Seiko Giken LC connector (5 mm) S712C-SGL9-L 1 Diamond E-2000/F-3000 connector S712C-DM25-L 1 Seiko Giken Cordage (5 mm) S712C-SGC5-R 1 Seiko Giken Cordage (5 mm) S712C-SGC9-R 1 Diamond Cordage (5 mm) S712C-SGC9-R 1 Seiko Giken Cordage (5 mm) S712C-DMC5-R 1 Seiko Giken Cordage (5 mm) S712C-DMC5-R 1 Solamond Mount WTX-01 1 Smart Fuse	•	16 mm Cleave length		
<pre><for ferrule=""> Seiko Giken FC/SC connector (9 mm) S712C-SGS9-L 1 Seiko Giken FC/SC connector (5 mm) S712C-SGS5-L 1 Seiko Giken LC connector (9 mm) S712C-SGL9-L 1 Seiko Giken LC connector (5 mm) S712C-SGL9-L 1 Diamond E-2000/F-3000 connector S712C-DM25-L 1 </for></pre> <pre> <pre></pre></pre>	•	160 μ m coated fiber 250 μ m coated fiber 500 μ m coated fiber 900 μ m coated fiber Loose Tube Fiber (Left side)	S712S-250 S712S-500 S712S-900 S712S-LT-L	1 pair 1 pair 1 pair 1
QE 01 1	•	<for ferrule=""> Seiko Giken FC/SC connector (9 mm) Seiko Giken FC/SC connector (5 mm) Seiko Giken LC connector (9 mm) Seiko Giken LC connector (5 mm) Diamond E-2000/F-3000 connector <for cordage=""> Seiko Giken Cordage (5 mm) Seiko Giken Cordage (9 mm) Diamond Cordage (5 mm) <tool></tool></for></for>	S712C-SGS5-L S712C-SGL9-L S712C-SGL5-L S712C-DM25-L S712C-SGC5-R S712C-SGC9-R S712C-DMC5-R	1 1 1 1 1 1
			SF-01	1









6Working Belt as Shoulder Pack

Ordering Number Form: Code Syntax: S178A-XY-V2

Variable	Category			
X	Fiber Holder Type			
	Value	Description		
	1	16 mm Tight Holder S712T-016		
	2	10 mm Tight Holder S712T-010		
	3	Fiber Holder System (Fiber Holders sold separately)		
Y	Number of Battery Packs (\$943)			

- Without battery pack 0
- 1 pack (with 1 S958 battery charger and 1
- 2 1 S977 AC adapter) 2 packs (with 1 S958 battery charger and 1 S977 AC adapter)

Contact Us:

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ISO 14001 Our Group has configured the environmental management system at each of our plants worldwide, and acquired ISO14001 certification.

For additional information please contact your sales representative. You can also visit our website at:

http://www.ofsoptics.com.

EFriendly

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