



Technical Data Sheet

1142M

Liquid Adhesives

Product Description

Bostik 1142M is a fast drying general purpose contact adhesive that provides high immediate bond strength with good heat and water resistance.

It is designed to bond a wide variety of materials such as rubber to metal or wood, rigid plastics such as ABS or phenolics, fabrics, leather, or high pressure laminates. Not for use with flexible PVC.

Product Benefits

- Fast drying
- Immediate strength
- Heat/moisture resistant

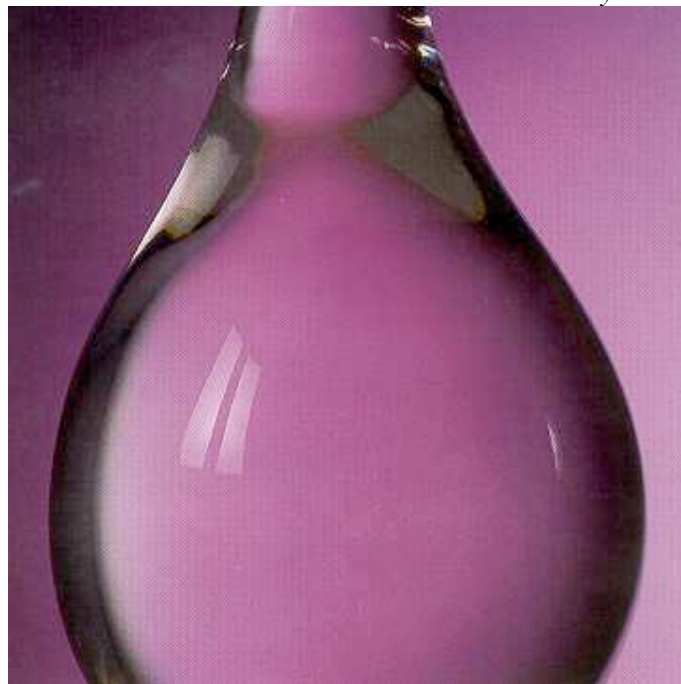
Product Applications

- Rubber floor mats to metal, wood, concrete
- Rubber foam to itself or solid rubber

Directions for Use

Application: Spray, brush, roll coat
RT Dry Time: 5-7 minutes
Recoat Time: 10 minutes or more depending on application
Contact Time: 3-5 minutes after last coat.

May be solvent activated if aged beyond tack time.



Typical Physical Properties (not for specification use)

Appearance:	Amber liquid
Total Solids, %:	23
Viscosity, cps:	300
Density, lbs/gal:	6.9
Flash Point, °F:	-18
Heat Resistance, °F:	up to 160
Typical Bond Values, pli:	
Cotton/Cotton:	22-25
Leather/Leather:	20-22
Neoprene/Steel:	7-10
Neoprene/Aluminum:	9-12
Rubber Foam/Foam:	Stock failure

Storage and Handling

Shelf Life:	180 days
Suggested Diluent:	Toluene
Cleanup:	Toluene, MEK

Further Information

Please refer to MSDS for complete details.

IMPORTANT NOTICE

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