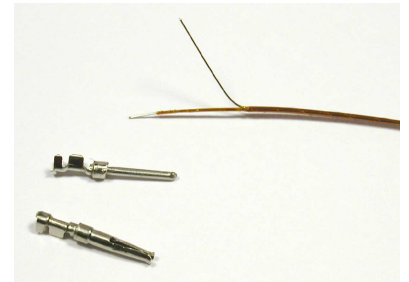


Crimp tool for Thermocouple pins and other stamped pins 214-CTOOL-TC-HQ



The crimp tool 214-CTOOL-TC-HQ is designed for crimping Thermocouple crimp pins for Sub-D and other stamped pins.¹
The tool has 3 crimp positions and a locator to hold the pin in place.

Described here is the use of the tool together with thermocouple crimp pins 213-PINF-K or 213-PINM-K and thermocouple wire 312-KAP-TCK with 0.2mm \varnothing .

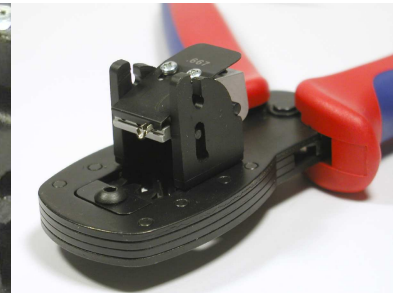


- Strip the insulation of the thermocouple by ~4.5mm

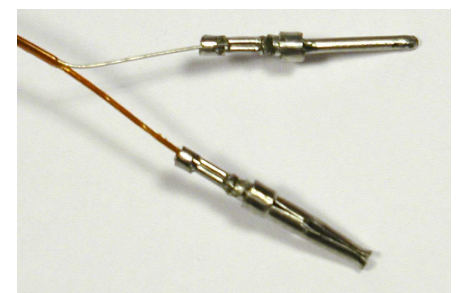
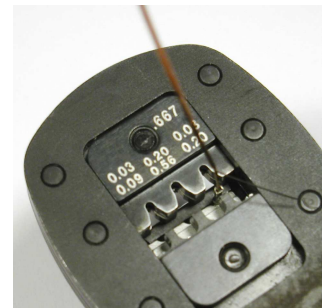
- Open the locator by pressing down the black clamp and insert the pin (male or female)

Use Position 0.08-0.20 for 0.2mm \varnothing wire.
The open flaps must be assigned to the top of the tool.

- See photo -



- Turn the positioner back to Crimp position
- Insert wire and press the tool to its limit, it will automatically release
- Press the black clamp on the locator to release the pin with the crimped on cable.



¹ Standard Sub-D pins can be crimped, but with variable results and the risk of bending the pins.