

OPTIDRIVE E^2 Single Phase Output

Single Phase Motor Control

AC Variable Speed Drive
0.37 - 1.1kW/0.5 - 1.5HP



Installation and operating instructions

Declaration of Conformity:

Invertek Drives Ltd hereby states that the Optidrive E2 product range is CE marked for the low voltage directive and conforms to the following harmonised European directives:

EN 61800-5-1: 2003	Adjustable speed electrical power drive systems. Safety requirements. Electrical, thermal and energy.
EN 61800-3 2 nd Ed: 2004	Adjustable speed electrical power drive systems. EMC requirements and specific test methods
EN 55011: 2007	Limits and Methods of measurement of radio disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment (EMC)

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The manufacturer accepts no liability for any consequences resulting from inappropriate, negligent or incorrect installation, or adjustment of the optional operating parameters of the drive or from mismatching of the drive to the motor.

The contents of this User Guide are believed to be correct at the time of printing. In the interest of a commitment to a policy of continuous improvement, the manufacturer reserves the right to change the specification of the product or its performance or the contents of the User Guide without notice.

All Invertek drives products carry a 2-year warranty, valid from the date of manufacture. This date is clearly visible on the product rating label.

This User Guide is for use with V1.03 Software.
User Guide Issue 2.02

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1. Introduction

1.1. Important safety information

This variable speed drive product (Optidrive) is intended for professional incorporation into complete equipment or systems. If installed incorrectly it may present a safety hazard. The Optidrive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control mechanical plant that may cause injury. Close attention is required to system design and electrical installation to avoid hazards in either normal operation or in the event of equipment malfunction.

System design, installation, commissioning and maintenance must be carried out only by personnel who have the necessary training and experience. They must carefully read this safety information and the instructions in this Guide and follow all information regarding transport, storage, installation and use of the Optidrive, including the specified environmental limitations.

Please read the IMPORTANT SAFETY INFORMATION below, and all Warning and Caution information elsewhere.



Indicates a potentially hazardous situation which, if not avoided, could result in injury or death.



Indicates a potentially hazardous situation which, if not avoided, could result in damage to property.

Safety of machinery, and safety-critical applications

The level of integrity offered by the Optidrive control functions – for example stop/start, forward/reverse and maximum speed, is not sufficient for use in safety-critical applications without independent channels of protection. All applications where malfunction could cause injury or loss of life must be subject to a risk assessment and further protection provided where needed. Within the European Union, all machinery in which this product is used must comply with Directive 89/392/EEC, Safety of Machinery. In particular, the electrical equipment should comply with EN60204-1.



- Optidrives should be installed only by qualified electrical persons and in accordance with local and national regulations and codes of practice. The Optidrive has an Ingress Protection rating of IP20. For higher IP ratings, use a suitable enclosure.
- Electric shock hazard! Disconnect and ISOLATE the Optidrive before attempting any work on it. High voltages are present at the terminals and within the drive for up to 10 minutes after disconnection of the electrical supply.
- Where supply to the drive is through a plug and socket connector, do not disconnect until 10 minutes have elapsed after turning off the supply
- Ensure correct earthing connections. The earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or MCB
- The STOP function does not remove potentially lethal high voltages. ISOLATE the drive and wait 10 minutes before starting any work on it
- Parameter P-01 can be set to operate the motor at up to 60,000 rpm, hence use this parameter with care.
- If it is desired to operate the drive at any frequency/speed above the rated speed (P-09/ P-10) of the motor, consult the manufacturers of the motor and the driven machine about suitability for over-speed operation.
- The fan (if fitted) inside of the Optidrive starts automatically when the heatsink temperature reaches approximately 45°C.



- Carefully inspect the Optidrive before installation to ensure it is undamaged
- Indoor Use Only.
- Flammable material should not be placed close to the drive
- The entry of conductive or flammable foreign bodies should be prevented
- Relative humidity must be less than 95% (non-condensing).
- Ensure that the supply voltage, frequency and single phase input correspond to the rating of the Optidrive as delivered.
- An isolator should be installed between the power supply and the drive.
- Never connect the mains power supply to the Output terminals U, V, W.
- Protect the drive by using slow-blowing HRC fuses or MCB located in the mains supply of the drive
- Do not install any type of automatic switchgear between the drive and the motor
- Wherever control cabling is close to power cabling, maintain a minimum separation of 100 mm and arrange crossings at 90 degrees
- Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes

1.2. Electromagnetic Compatibility (EMC)

Optidrive is designed to high standards of EMC and is optionally fitted with an internal EMC filter. This EMC filter is designed to reduce the conducted emissions back into the supply via the power cables for compliance with harmonised European standards.

It is the responsibility of the installer to ensure that the equipment or system into which the product is incorporated complies with the EMC legislation of the country of use. Within the European Union, equipment into which this product is incorporated must comply with 89/336/EEC, EMC.

For use on domestic supplies, screened motor cable must be used with the screen terminated to earth on both motor and drive sides. The installation must be carried out by qualified installation engineers, observing good wiring practice such as power and signal cable segregation and correct screening techniques to minimise emissions. When installed in this way, the Optidrive with built-in filter has emission levels lower than those defined in EN61800-3 category C2 for 1st environments for screened cable lengths of up to 5m.

For cable lengths above 5m, the emission levels may exceed those defined by EN61800-3 cat C2. In this case, further mitigation methods (such as fitting an external filter - Optifilter) must be employed if the emissions limits are to be upheld.

When used on industrial supplies, or 2nd environments, the installation must be carried out by qualified installation engineers, observing good wiring practice such as power and signal cable segregation and correct screening techniques to minimise emissions. The emissions limits defined by EN61800-3 cat C3 (2nd environment) are upheld for screened cable lengths of up to 25m. The cable screen should be connected to earth on both the drive and motor sides.

2. General Information and Ratings

This chapter contains information about the Optidrive E2 including how to identify the drive

2.1. Identifying the drive by model number

Each drive can be identified by its model number, as shown in Figure 1 Drive Model Number Format. The model number is on the shipping label and the drive nameplate. The model number includes the drive and any options.

Drive model numbers for the Optidrive E2 drives are provided in 10.2 Rating tables.

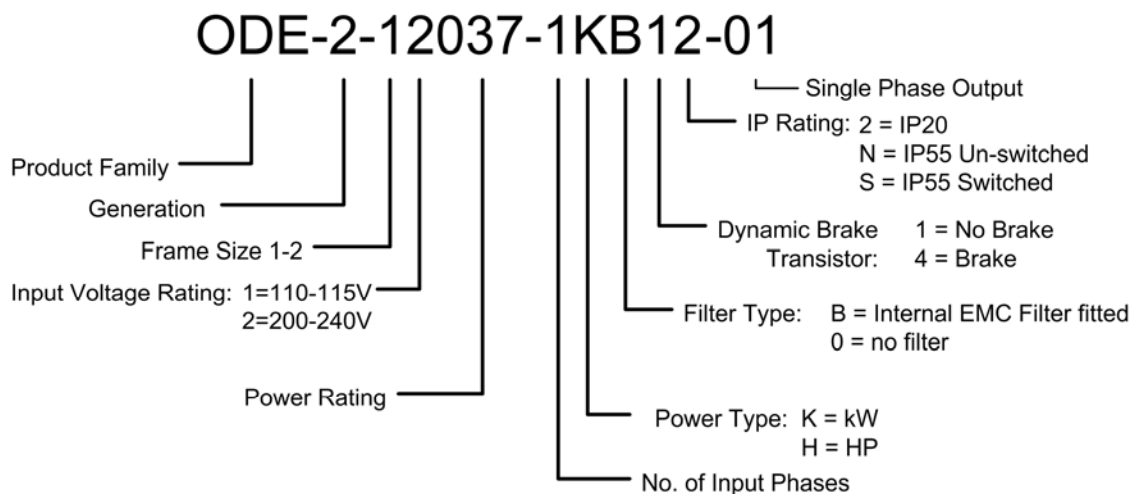


Figure 1 Drive Model Number Format

2.2. Drive model numbers

IP20 Drives

110-115V ±10% - 1 Phase Input							
kW Model Number		kW	HP Model Number		HP	Output Current (A)	Frame Size
With Filter	Without Filter		With Filter	Without Filter			
			ODE-2-11005-1HB12-01	ODE-2-11005-1H012-01	0.5	7	1
			ODE-2-21007-1HB42-01	ODE-2-21007-1H042-01	0.75	10.5	2

200-240V ±10% - 1 Phase Input							
kW Model Number		kW	HP Model Number		HP	Output Current (A)	Frame Size
With Filter	Without Filter		With Filter	Without Filter			
ODE-2-12037-1KB12-01	ODE-2-12037-1K012-01	0.37	ODE-2-12005-1HB12-01	ODE-2-12005-1H012-01	0.5	4.3	1
ODE-2-12075-1KB12-01	ODE-2-12075-1K012-01	0.75	ODE-2-12010-1HB12-01	ODE-2-12010-1H012-01	1	7	1
ODE-2-22110-1KB42-01	ODE-2-22110-1K042-01	1.1	ODE-2-22015-1HB42-01	ODE-2-22015-1H042-01	1.5	10.5	2

IP55 / NEMA 12 Drives

110-115V ±10% - 1 Phase Input							
kW Model Number		kW	HP Model Number		HP	Output Current (A)	Frame Size
With Filter	Without Filter		With Filter	Without Filter			
			ODE-2-11005-1HB1#-01	ODE-2-11005-1H01#-01	0.5	7	1
			ODE-2-21007-1HB4#-01	ODE-2-21007-1H04#-01	0.75	10.5	2

200-240V ±10% - 1 Phase Input							
kW Model Number		kW	HP Model Number		HP	Output Current (A)	Frame Size
With Filter	Without Filter		With Filter	Without Filter			
ODE-2-12037-1KB1#-01	ODE-2-12037-1K01#-01	0.37	ODE-2-12005-1HB1#-01	ODE-2-12005-1H01#-01	0.5	4.3	1
ODE-2-12075-1KB1#-01	ODE-2-12075-1K01#-01	0.75	ODE-2-12010-1HB1#-01	ODE-2-12010-1H01#-01	1	7	1
ODE-2-22110-1KB4#-01	ODE-2-22110-1K04#-01	1.1	ODE-2-22015-1HB4#-01	ODE-2-22015-1H04#-01	1.5	10.5	2

NOTE

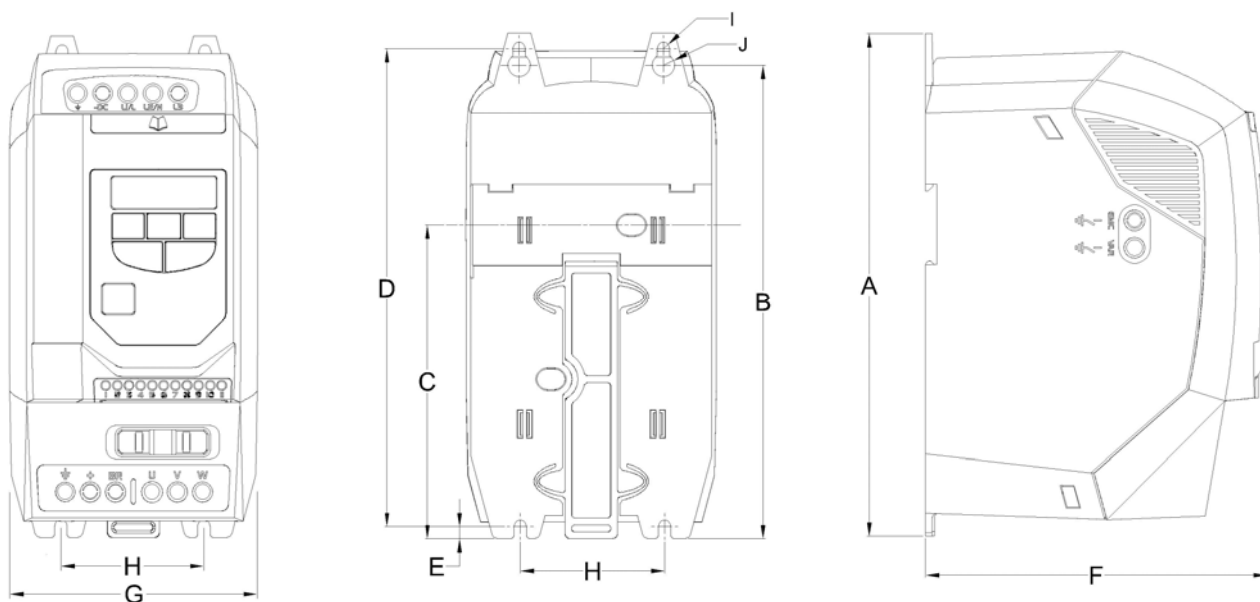
For IP55/NEMA 12 with switches (**SWITCHED**) change the # for a "S" at the end of the product code
For IP55/NEMA 12 without switches (**NON-SWITCHED**) change the # for a "N" at the end of the product code

3. Mechanical Installation

3.1. General

- Store the Optidrive in its box until required. Storage should be clean and dry and within the temperature range -40°C to $+60^{\circ}\text{C}$
- Install the Optidrive on a flat, vertical, flame-resistant, vibration-free mounting within a suitable enclosure, according to EN60529 if specific Ingress Protection ratings are required
- The Optidrive must be installed in a pollution degree 1 or 2 environment
- Sizes 1 & 2 are DIN rail mountable
- Ensure that all terminals are tightened to the appropriate torque setting

3.2. Mechanical dimensions and mounting



Drive Size	A		B		C		D		E		F		G		H		I		J	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
1	173	6.81	160	6.30	109	4.29	162	6.38	5	0.20	123	4.84	82	3.23	50	1.97	5.5	0.22	10	0.39
2	221	8.70	207	8.15	137	5.39	209	8.23	5.3	0.21	150	5.91	109	4.29	63	2.48	5.5	0.22	10	0.39

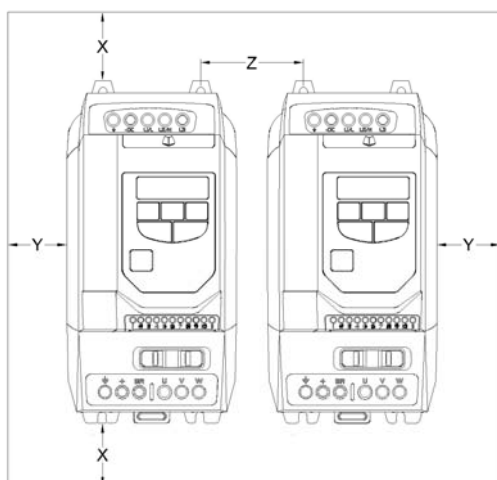
Control Terminal Torque Settings of 0.5 Nm (4.5 lb-in)

Power Terminal Torque Settings of 1 Nm (9 lb-in)

3.3. Enclosure mounting

For applications that require a higher IP rating than the IP20 offered by the standard drive, the drive must be mounted in a metallic enclosure. The following guidelines should be observed for these applications:

- Enclosures should be made from a thermally conductive material.
- When vented enclosures are used, there should be venting above the drive and below the drive to ensure good air circulation. Air should be drawn in below the drive and expelled above the drive.
- If the external environment contains contamination particles (e.g. dust), a suitable particle filter should be fitted to the vents and forced ventilation implemented. The filter must be serviced / cleaned appropriately.
- High moisture, salt or chemical content environments should use a suitably sealed (non-vented) enclosure.



Drive Size	X Above/Below		Y Either Side		Z Between		Recommended airflow CFM (ft ³ /min)
	mm	in	mm	in	mm	in	
1	50	1.97	50	1.97	33	1.30	11
2	75	2.95	50	1.97	46	1.81	11

Note: Dimension Z assumes that the drives are mounted side-by-side with no clearance.

Typical drive heat losses are 3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

4. Power Wiring

4.1. Grounding the Drive



This manual is intended as a guide for proper installation. Invertek Drives Ltd cannot assume responsibility for the compliance or the non-compliance to any code, national, local or otherwise, for the proper installation of this drive or associated equipment. A hazard of personal injury and/or equipment exists if codes are ignored during installation.



This drive contains high voltage capacitors that take time to discharge after removal of main supply. Before working on the drive, ensure isolation of main supply from line inputs. Wait ten (10) minutes for capacitors to discharge to safe voltage levels. Failure to observe this precaution could result in severe bodily injury or loss of life.



Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

NOTE

Use the dedicated ground terminal to ground the drive. Do not use mounting screws/bolts or chassis screws for grounding

4.1.1. Grounding Guidelines

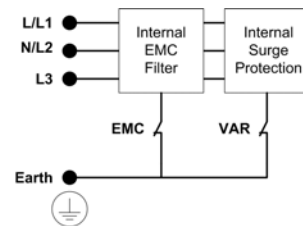
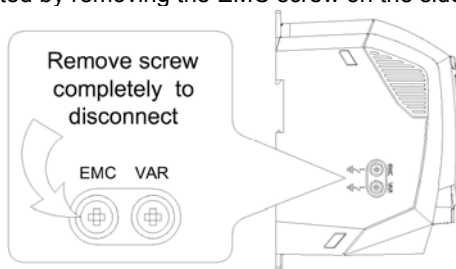
The ground terminal of each Optidrive should be individually connected DIRECTLY to the site ground busbar (through the filter if installed). Optidrive ground connections should not loop from one drive to another, or to, or from any other equipment. Ground loop impedance must confirm to local industrial safety regulations. To meet UL regulations, UL approved ring crimp terminals should be used for all ground wiring connections.

The drive Safety Ground must be connected to system ground. Ground impedance must conform to the requirements of national and local industrial safety regulations and/or electrical codes. The integrity of all ground connections should be checked periodically.

Ground Fault Monitoring

If a system ground fault monitor is to be used, only Type B devices should be used to avoid nuisance tripping.

Drives with an EMC filter have an inherently higher leakage current to Ground (Earth). For applications where tripping occurs the EMC filter can be disconnected by removing the EMC screw on the side of the product.



The Optidrive product range has input supply voltage surge suppression components fitted to protect the drive from line voltage transients, typically originating from lightning strikes or switching of high power equipment on the same supply.

When carrying out a HiPot (Flash) test on an installation in which the drive is built, the voltage surge suppression components may cause the test to fail. To accommodate this type of system HiPot test, the voltage surge suppression components can be disconnected by removing the VAR screw. After completing the HiPot test, the screw should be replaced and the HiPot test repeated. The test should then fail, indicating that the voltage surge suppression components are once again in circuit.

Safety Ground

This is the safety ground for the drive that is required by code. One of these points must be connected to adjacent building steel (girder, joist), a floor ground rod, or bus bar. Grounding points must comply with national and local industrial safety regulations and/or electrical codes.

Motor Ground

The motor ground must be connected to one of the ground terminals on the drive.

Shield Termination (Cable Screen)

The safety ground terminal provides a grounding point for the motor cable shield. The motor cable shield connected to this terminal (drive end) should also be connected to the motor frame (motor end). Use a shield terminating or EMI clamp to connect the shield to the safety ground terminal.

When shielded cable is used for control and signal wiring, the shield should be grounded at the source end only, not at the drive end.

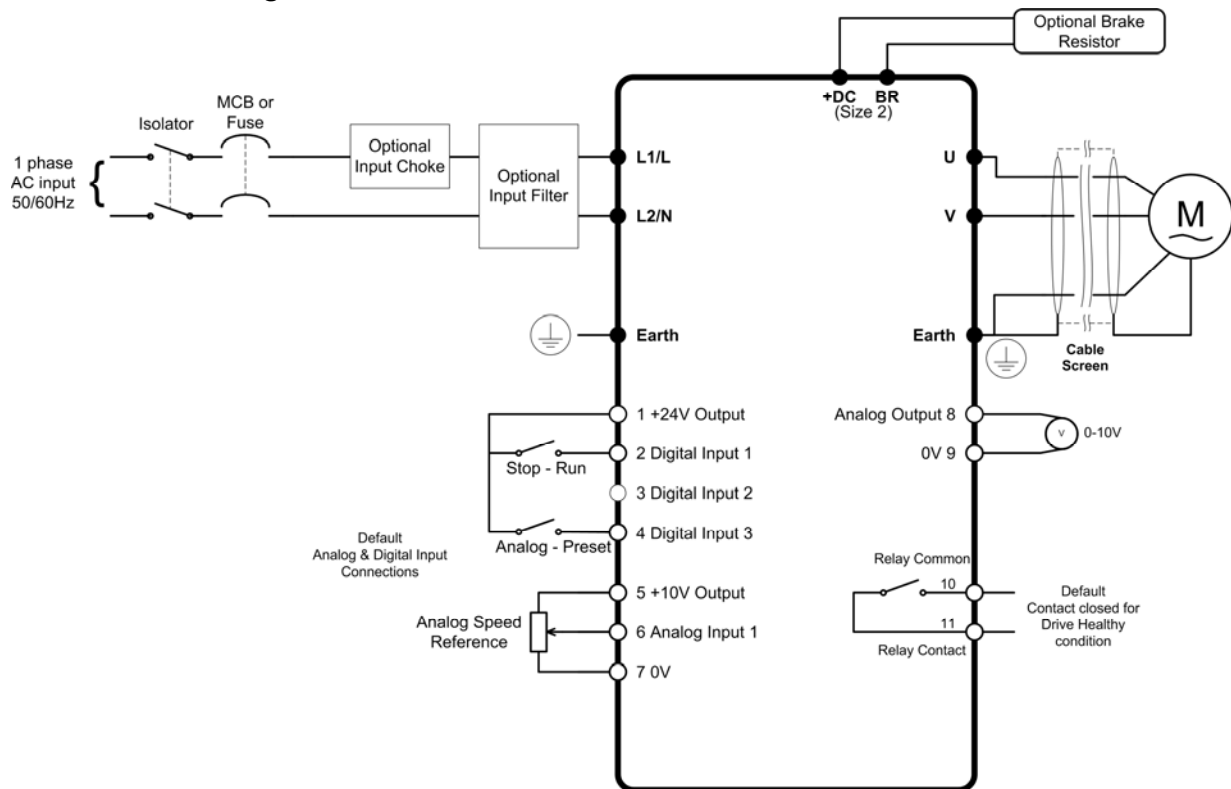
4.2. Wiring Precautions

Connect drive according to section 4.3 Connection Diagram, ensuring that motor terminal box connections are correct. It is essential to ensure that the motor is connected in accordance with the voltage at which it will be operated. For more information, refer to section 4.4 Drive and motor connections.

For recommended cabling and wiring sizing, refer to section 10.2 Rating tables.

It is recommended that the power cabling should be 3-core PVC-insulated screened cable, laid in accordance with local industrial regulations and codes of practice.

4.3. Connection Diagram



4.4. Drive and motor connections

The single phase voltage power supply should be connected to terminals L1/L, L2/N.

The motor should be connection to U and V.

For drives that have a dynamic brake transistor (Size 2) an optional external braking resistor will need be connected to +DC and BR when required. The brake resistor circuit should be protected by a suitable thermal protection circuit. Further information can be found in the Advanced User Guide.

The –DC, +DC and BR connections are blanked off by plastic tabs when sent from the factory. The plastic tabs can be removed if/when required.

Size 1 Connections



Size 2 Connections



4.5. Compatible Motors

The drive has been designed to operate with Permanent Split Capacitor motors (Cap run) or Shaded Pole motors.

Invertek Drives recommends that you refer to the motor manufacturer's wiring guidelines if reverse rotation of the motor is required.

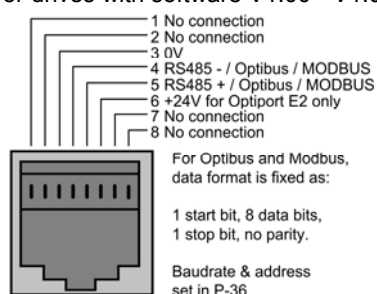
5. Control Wiring

5.1. Control terminal connections

Default Connections	Control Terminal	Signal	Description
	1	+24V User Output,	+24V, 100mA.
	2	Digital Input 1	Positive logic "Logic 1" input voltage range: 8V ... 30V DC "Logic 0" input voltage range: 0V ... 2V DC
	3	Digital Input 2	
	4	Digital Input 3 / Analog Input 2	Digital: 8 to 30V Analog: 0 to 10V, 0 to 20mA or 4 to 20mA
	5	+10V User Output	+10V, 10mA, 1kΩ minimum
	6	Analog Input 1 / Digital Input 4	Analog: 0 to 10V, 0 to 20mA or 4 to 20mA Digital: 8 to 30V
	7	0V	User ground connected terminal 9
	8	Analog Output / Digital Output	Analog: 0 to 10V, 20mA maximum Digital: 0 to 24V
	9	0V	User ground connected terminal 7
	10	Relay Common	
	11	Relay NO Contact	Contact 250Vac, 6A / 30Vdc, 5A

5.2. RJ45 Data Connection

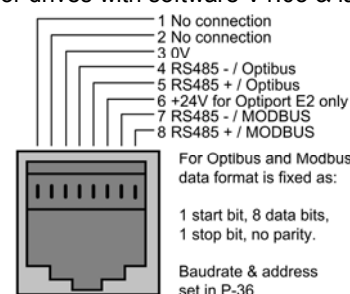
For drives with software V1.00 - V1.02



For MODBUS RTU register map information please refer to the Optidrive E2 Advanced User Guide.

When using MODBUS control the Analog and Digital Inputs can be configured as shown in section 8.3 MODBUS control mode (P12 = 3 or 4)

For drives with software V1.03 & later









6. Operation

6.1. Managing the keypad





The drive is configured and its operation monitored via the keypad and display.

	NAVIGATE	Used to display real-time information, to access and exit parameter edit mode and to store parameter changes
	UP	Used to increase speed in real-time mode or to increase parameter values in parameter edit mode
	DOWN	Used to decrease speed in real-time mode or to decrease parameter values in parameter edit mode
	RESET / STOP	Used to reset a tripped drive. When in Keypad mode is used to Stop a running drive.
	START	When in keypad mode, used to Start a stopped drive or to reverse the direction of rotation if bi-directional keypad mode is enabled

6.1.1. Changing Parameters



To change a parameter value press and hold the  key for >1s whilst the drive displays $StoP$. The display changes to $P-01$, indicating parameter 01. Press and release the  key to display the value of this parameter. Change to the required value using the  and  keys. Press and release the  key once more to store the change. Press and hold the  key for >1s to return to real-time mode. The display shows $StoP$ if the drive is stopped or the real-time information (e.g. speed) if the drive is running.

6.1.2. Reset Factory Default Settings




To reset factory default parameters, press ,  and  for >2s. The display shows $P-dEf$. Press the  button to acknowledge and reset the drive.

6.2. Terminal Control

When delivered, the Optidrive is in the factory default state, meaning that it is set to operate in terminal control mode and all parameters (P-xx) have the default values as indicated in section 7 Parameters.









1. Connect motor to drive, checking correct configuration.
2. Enter motor data from motor nameplate, P-07 = motor rated voltage, P-08 = motor rated current, P-09 = motor rated frequency.
3. Connect a control switch between the control terminals 1 and 2 ensuring that the contact is open (drive disabled).
4. Connect a potentiometer (1k Ω min to 10 k Ω max) between terminals 5 and 7, and the wiper to terminal 6.
5. With the potentiometer set to zero, switch on the supply to the drive. The display will show $StoP$.
6. Close the control switch, terminals 1-2. The drive is now 'enabled' and the output frequency/speed are controlled by the potentiometer. The drive will start by going through the boost starting phase by ramping up to 50Hz (60Hz – HP rated drives) then ramps down to the minimum speed (P-02). The display shows the speed in Hz ($H\ 35.0$) with the potentiometer turned to minimum.
7. Turn the potentiometer to maximum. The motor will accelerate to 50Hz (the default value of P-01) under the control of the accelerating ramp time P-03. The display shows 50Hz ($H\ 50.0$) at max speed.
8. To display motor current (A), briefly press the  (Navigate) key.
9. Press  again to return to speed display.
10. To stop the motor, disable the drive by opening the control switch (terminals 1-2).

If the enable/disable switch is opened the drive will coast to stop at which time the display will show $StoP$. Keypad Control
To allow the Optidrive to be controlled from the keypad in a forward direction only, set P-12 =1:

1. Connect Motor as for terminal control above.
2. Enable the drive by closing the switch between control terminals 1 & 2. The display will show $StoP$.
3. Press the  key. The drive will start by going through the boost starting phase by ramping up to 50Hz (60Hz – HP rated drives) then ramps down to the minimum speed (P-02). The display shows the speed in Hz ($H\ 35.0$) with the potentiometer turned to minimum.
4. Press  to increase speed.
5. The drive will run forward, increasing speed until  is released.



The rate of acceleration is controlled by the setting of P-03, check this before starting.

6. Press  to decrease speed. The drive will decrease speed until  is released. The rate of deceleration is limited by the setting in P-04
7. Press the  key. The drive will coast to stop, the display will show $StoP$ at which point the drive is disabled
8. To preset a target speed prior to enable, press the  key whilst the drive is stopped. The display will show the target speed, use the  &  keys to adjust as required then press the  key to return the display to $StoP$.
9. Pressing the  key will start the drive accelerating through the boost starting cycle then to the target speed.

7. Parameters

7.1. Standard parameters

Par.	Description	Range	Default	Explanation
P-01	Maximum speed	P-02 to 5*P-09 (max 500Hz)	50Hz (60Hz)	Maximum speed limit – Hz or rpm. See P-10
P-02	Minimum speed	5 to P-01 (max 500Hz)	35Hz	Minimum speed limit – Hz or rpm. See P-10
P-03	Acceleration ramp time	0 to 600s	5s	Acceleration ramp time from 0 to base speed (P-09) in seconds
P-04	Deceleration ramp time	0 to 600s	5s	Deceleration ramp time from base speed (P-09) to standstill in seconds. When set to zero, fastest possible ramp time without trip is activated
P-05	Stop mode select	0 : Ramp stop (brown-out ride-through) 1 : Coast to stop 2 : Ramp to stop (fast stop)	1	If the supply is lost and P-05=0 then the drive will try to continue running by reducing the speed of the load using the load as a generator. If P-05 = 2, the drive will ramp to stop using the P-24 decel ramp with dynamic brake control when mains supply lost.
P-06	Reserved	Reserved	0	Reserved
P-07	Motor rated voltage	0, 20V to 150V 0, 20V to 250V	115V 230V	Rated (nameplate) voltage of the motor (Volts). Setting to zero disables voltage compensation
P-08	Motor rated current	25% -100% of drive rated current	Drive rating	Rated (nameplate) current of the motor (Amps).
P-09	Motor rated frequency	25Hz to 500Hz	50Hz (60Hz)	Rated (nameplate) frequency of the motor.
P-10	Motor rated speed	0 to 30 000 rpm	0	When non-zero, all speed related parameters are displayed in rpm
P-11	Boost start voltage	0.0 to 100% of max output voltage.	3%	Percentage of rated motor voltage applied at the start of the boost period (P-33). The applied voltage increases from this level to rated voltage over the boost period. The frequency during the applied boost period is fixed at the motor rated frequency (P-09).
P-12	Terminal / Keypad / MODBUS / PI Drive Control Mode Selection	0. Terminal control 1, 2 Keypad control – fwd only 3. MODBUS network control with internal accel / decel ramps 4. MODBUS network control with accel / decel ramp adjustment 5. User PI control 6. User PI control with analog input 1 summation	0	Primary Control Mode of the drive. 0. Terminal control 1,2 Uni-directional keypad control. Keypad START button does not reverse direction. 3. Control via Modbus RTU (RS485) comms interface using the internal accel / decel ramps 4. Control via Modbus RTU (RS485) comms interface with accel / decel ramps updated via Modbus 5. User PI control with external feedback signal 6. User PI control with external feedback signal and summation with analog input 1
P-13	Trip log	Last four trips stored	Read only	Previous 4 trips stored in order of occurrence, with the most recent first. Press UP or DOWN to step through all four. The most recent trip is always displayed first. UV trip is only stored once. Further fault event logging functions are available through parameter group zero.
P-14	Extended menu access	Code 0 to 9 999	0	Set to "101" (default) for extended menu access. Change code in P-39 to prevent unauthorised access to the Extended Parameter Set

NOTE Default parameter values for Horse Power rated drives are shown in brackets

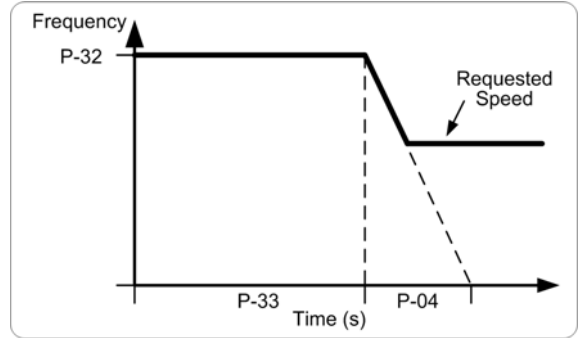
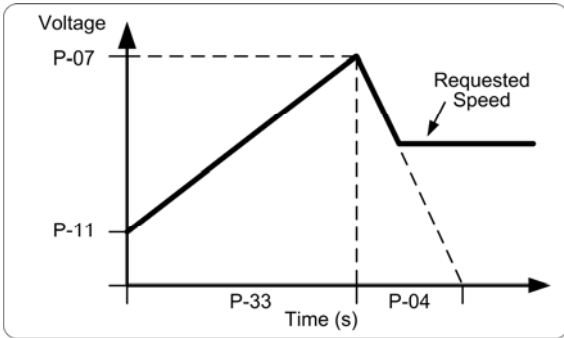
7.2. Extended parameters

Par.	Description	Range	Default	Explanation
P-15	Digital input function select	0 to 12	0	Defines the function of the digital inputs depending on the control mode setting in P-12. See section 8 Analog and Digital Input Configurations for more information.
P-16	Analog input format	0..10V, b 0..10V, 0..20mA, t 4..20mA, r 4..20mA, t 20..4mA r 20..4mA	0..10V	Configures the voltage or current format of the analog input signal. "t" indicates the drive will trip if signal removed when drive is enabled. "r" indicates the drive will ramp to Preset Speed 1 if signal is removed when drive is enabled
P-17	Effective switching frequency	4 .. 32kHz	8 / 16kHz	Sets maximum effective switching frequency of the drive. If "rEd" is displayed, the switching frequency has been reduced to the level in P00-14 due to excessive drive heatsink temperature.
P-18	User relay output select	0 : Drive enabled 1 : Drive healthy 2 : Motor at target speed 3 : Drive tripped 4 : Motor speed >= limit 5 : Motor current >= limit 6 : Motor speed < limit 7 : Motor current < limit	1	Defines the function of the user relay, when the operating conditions are met. Disabled : Contacts open Enabled : Contacts closed Options 4 to 7: the Relay output is enabled using the level set in P-19
P-19	User relay output limit	0.0 to 100% for speed 0.0 to 200% for current	100%	Sets the limit for P-18 & P-25
P-20	Preset speed 1	0 to P-01	0 Hz	Sets jog / preset speed 1
P-21	Preset speed 2	0 to P-01	0 Hz	Sets jog / preset speed 2
P-22	Preset speed 3	0 to P-01	0 Hz	Sets jog / preset speed 3
P-23	Preset speed 4	0 to P-01	0 Hz	Sets jog / preset speed 4
P-24	2nd decel ramp time (Fast Stop)	0...25.0s	0	2nd Deceleration ramp time from base speed (P-09) to standstill in seconds. Selected using fast stop function via digital input setting or on mains loss as set by P-05 If set to zero drive will coast to STOP.
P-25	Analog output function select	Digital output mode 0 : Drive enabled 1 : Drive healthy 2 : Motor at target speed 3 : Drive tripped 4 : Motor speed >= limit 5 : Motor current >= limit 6 : Motor speed < limit 7 : Motor current < limit Analog output mode 8 : Motor speed 9 : Motor current	8	Digital Output Mode Options 0 to 7 select a digital voltage output signal Disabled : 0V Enabled : +24V, (20mA limit) Options 4 to 7 : the Digital output is enabled using the level set in P-19 Analog Output Mode Option 8 : Motor Speed signal range 0..10V = 0..100% of P-01 Option 9 : Motor Current signal range 0..10V = 0..200% of P-08
P-26	Skip frequency hysteresis band	0 to P-01	0 Hz	Set P-09 before adjusting. Speed reference held at upper or lower skip frequency limit until input signal reaches the opposite skip frequency limit. Speed ramps through the skip frequency band at a rate set by P-03 and P-04.
P-27	Skip frequency	P-02 to P-01	0 Hz	Set P-09 before adjusting. Skip frequency centre point
P-28	V/F characteristic adjustment voltage	0 ... P-07	0	Adjusts the applied motor voltage to this value at the frequency set in P-29
P-29	V/F characteristic frequency adjust	0 ... P-09	0.0Hz	Sets the frequency at which the adjustment voltage set in P-28 is applied
P-30	Terminal mode restart function	EdgE-r, Auto-0 .. Auto-5	Auto-0	Edge-r : if drive is powered up with Digital Input 1 closed (enabled), drive will not run. The switch must be opened & closed after power up or after clearing a trip for the drive to run. Auto-0 : drive will run whenever digital input 1 is closed (if not tripped). Auto-1..5 : drive will make 1..5 attempts to automatically restart after a trip (25s between attempts). If fault has cleared drive will restart. To reset the counter the Drive must be powered down, reset on the keypad or by re-enabling the drive.

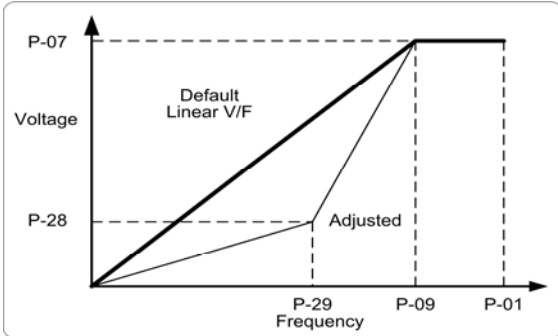
P-31	Keypad mode restart function	0 : Minimum speed 1 : Previous speed 2 : Minimum speed (Auto-run) 3 : Previous speed (Auto-run)	1	If set to 0 or 2, drive will always start from minimum speed. If set to 1 or 3, drive ramps up to the operating speed prior to the last STOP command. If set to 2 or 3, the status of digital input 1 controls drive to start or stop. The start and stop button on the drive will not function in this case.
P-32	Boost Frequency	0 to P-09	P-09	Drive boost frequency level applied to the motor during the Boost Period If set to zero, the boost start up process will be disabled.
P-33	Boost Period duration	0.0 to 150s	5s	Time for which the startup boost period is applied. During this period, the output frequency is set to P-32 and the voltage increases linearly from P-11 to P-07. Setting P-33 to zero disables boost.
P-34	Brake chopper enable (not S1)	0 : Disabled 1 : Enabled with s/w protection 2 : Enabled without s/w protection	0	Software protection for Invertek standard brake resistors (200W). For Non-Invertek approved resistors and higher braking applications set to 2.
P-35	Analog input scaling	0 ... 500.0%	100%	Analog input scaling, resolution 0.1%.
P-36	Serial Communications address	Adr : 0 disable, 1..63	1	Adr : Unique drive address for communication network When set to OP-buS, MODBUS disabled. Communication with Optistick, PDA, and Optipoint E2 possible Setting a baudrate enables MODBUS at that baudrate and disables OP-buS. The time before a trip in the event of a communication loss can be set in milliseconds. Setting "0" disables the communications trip. "t" indicates the drive will trip if time exceeded. "r" indicates the drive will ramp to stop if time exceeded.
	MODBUS enable / baudrate select	OP-buS (fixed at 115.2 kbps) 9.6k to 115.2kbps (Modbus)	0P-buS	
	Trip enable / delay	0 (no trip), t 30, 100, 1000, 3000 (ms) r 30, 100, 1000, 3000 (ms))	t 3000 (3 second trip)	
P-37	Access code definition	0 to 9 999	101	Defines Extended Parameter Set access code, P-14
P-38	Parameter access lock	0: Parameters can be changed & automatically saved on power down 1: Read-only. No changes allowed.	0	Controls user access to parameters. When P-38 = 0, all parameters can be changed and these changes will be stored automatically. When P-38 = 1, parameters are locked and cannot be changed.
P-39	Analog input offset	-500.0 ... 500.0%	0%	Introduces an offset to the analog input level with a resolution 0.1%.
P-40	Display speed scaling factor	0.000 to 6.000	0 (disabled)	Custom scaling factor applied to drive speed. If P-10 = 0, speed in Hz scaled by this factor. If P-10 > 0, speed in RPM scaled. Displayed as real-time variable on the drive display, indicated by a "c".
P-41	User PI Proportional Gain	0.0 ... 30.0	1.0	Higher value used for high inertia. Too high a value gives instability.
P-42	User PI Integral time constant	0.0s ... 30.0s	1.0s	Higher value gives slower, more damped response.
P-43	User PI operating mode	0: Direct 1: Inverse	0	If an increasing feedback signal should increase the speed of the motor, set to 'Inverse' mode.
P-44	User PI reference select	0: Digital 1: Analog	0	Sets the source for the PI control reference signal. When set to 1, analog input 1 is used.
P-45	User PI digital reference	0 ... 100%	0.0 %	Sets the preset reference used when P-44 = 0.
P-46	User PI feedback select	0 : 2nd analog input (T4) 1 : 1st analog input (T6) 2 : motor load current	0	This parameter selects the feedback signal source.
P-47	2nd analog input format	0..10V, 0..20mA, t 4..20mA, r 4..20mA, t 20..4mA r 20..4mA	0 ..10V	Selects the format of the 2nd analog input. "t" indicates the drive will trip if signal removed when drive is enabled. "r" indicates the drive will ramp to Preset Speed 1 if signal is removed when drive is enabled

Boost Starting Cycle

The unique operating mode of the single phase output drive is that on starting it always goes through a Boost Starting Cycle. During this cycle the drive applies the Boost Frequency (P-32) to the motor and the motor voltage is increased from the boost voltage level (P-11) to the motor rated level (P-07). At the end of the cycle the drive will then ramp to the desired operating frequency (speed).



Fan and Pump Applications requiring energy saving



For fan and pump applications requiring energy saving the V/F characteristic of the drive can be adjusted using parameters P-28 and P-29.

Typical values to set are:

$$P-28 = P-07/4 = 220/4 = 55V$$

$$P-29 = P-09/2 = 50/2 = 25 \text{ Hz}$$


Increasing the acceleration ramp time (P-03), deceleration ramp time (P-04) and boost starting time (P-33) should also be considered


7.3. P-00 Read Only Drive Status Parameters



	Description	Display range	Explanation
P00-01	1st Analog input value	0 ... 100%	100% = max input voltage
P00-02	2nd Analog input value	0 ... 100%	100% = max input voltage
P00-03	Speed reference input	0... P-01	Displayed in Hz if P-10 = 0, otherwise displayed in RPM
P00-04	Digital input status	Binary value	Drive digital input status
P00-05	Reserved	0	Reserved
P00-06	Reserved	0	Reserved
P00-07	Applied motor voltage	0 ... 250V AC	Value of RMS voltage applied to motor
P00-08	DC bus voltage	0 ... 1000V dc	Internal DC bus voltage
P00-09	Internal Heatsink temperature	-20 ... 100 °C	Temperature of heatsink in °C
P00-10	Hours run meter	0 to 99 999 hours	Not affected by resetting factory default parameters
P00-11	Run time since last trip (1)	0 to 99 999 hours	Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred. Reset also on next enable after a drive power down.
P00-12	Run time since last trip (2)	0 to 99 999 hours	Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred (under-volts not considered a trip) – not reset by power down / power up cycling unless a trip occurred prior to power down
P00-13	Run time since last disable	0 to 99 999 hours	Run-time clock stopped on drive disable, value reset on next enable
P00-14	Drive Effective Switching Frequency	4 to 32 kHz	Actual drive effective output switching frequency. This value maybe lower than the selected frequency in P-17 if the drive is too hot. The drive will automatically reduce the switching frequency to prevent an over temperature trip and maintain operation.
P00-15	DC bus voltage log	0 ... 1000V	8 most recent values prior to trip, updated every 250ms
P00-16	Thermistor temperature log	-20 ... 120 °C	8 most recent values prior to trip, updated every 250ms
P00-17	Motor current	0 to 2x rated current	8 most recent values prior to trip, updated every 250ms
P00-18	Software ID, IO & motor ctrl	e.g. "1.00", "47AE"	Version number and checksum. "1" on LH side indicates I/O processor, "2" indicates motor control
P00-19	Drive serial number	000000 ... 999999 00-000 ... 99-999	Unique drive serial number e.g. 540102 / 32 / 005
P00-20	Drive identifier	Drive rating	Drive rating, drive type e.g. 0.37, 1 230,1P-out





7.3.1. Parameter group zero access and navigation



When P-14 = P-37, all P-00 parameters are visible. Default value is 101.

When the user scrolls to P-00, pressing  will display “P- 00 R”, where R represents the secondary number within P-00. (i.e. 1 to 20). The User can then scroll to the required P-00 parameter.

Pressing  once more will then display the value of that particular group zero parameter.

For those parameters which have multiple values (e.g. software ID), pressing the  and  keys will display the different values within that parameter.

Pressing  returns to the next level up. If  is then pressed again (without pressing  or ) , the display changes to the next level up (main parameter level, i.e. P-00).

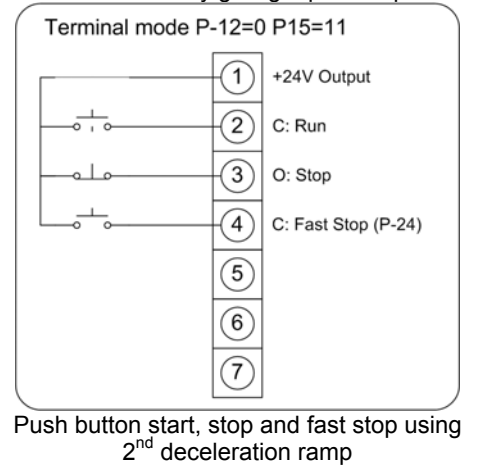
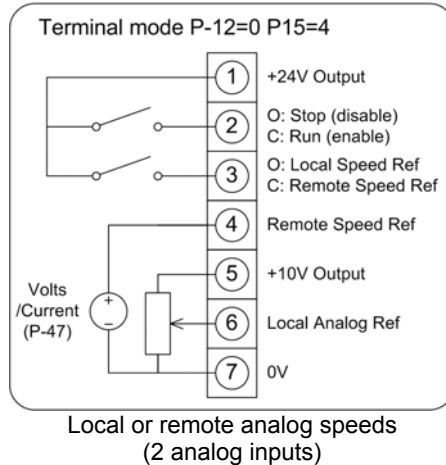
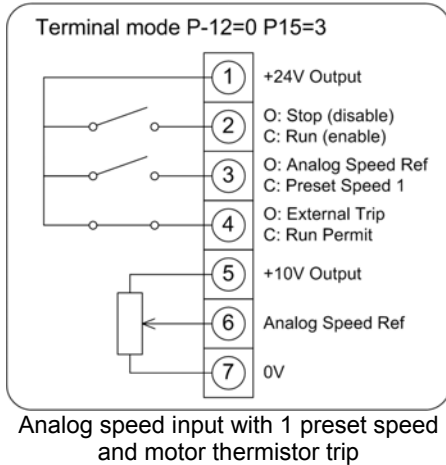
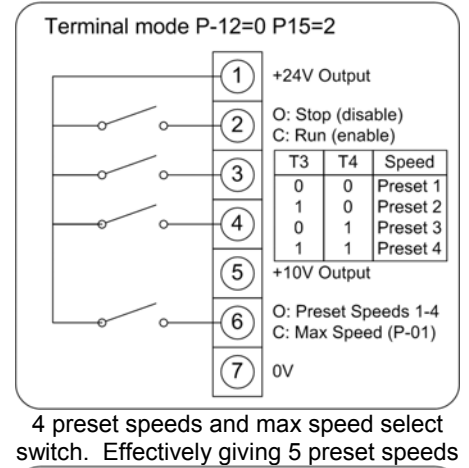
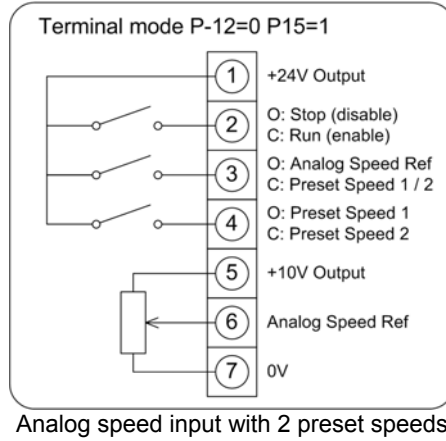
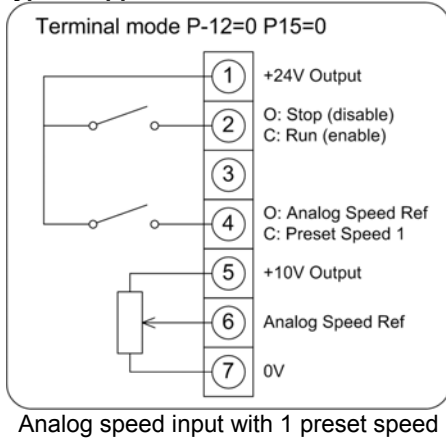
If  or  is pressed whilst on the lower level (e.g. P00-05) to change the P-00 index, pressing <NAVIGATE> quickly displays that parameter value.

8. Analog and Digital Input Configurations

8.1. Terminal mode (P-12 =0)

P-15	Digital input 1 (T2)	Digital input 2 (T3)	Digital input 3 (T4)	Analog input (T6)	Comments
0	Open: Stop (disable) Closed: Run (enable)	No effect	Open : Analog speed ref Closed : Presetspeed1	Analog input 1 reference	
1	Open: Stop (disable) Closed: Run (enable)	Open: Analog speed ref Closed: Preset speed 1/2	Open: Preset speed 1 Closed: Preset speed 2	Analog input 1 reference	
2	Open: Stop (disable) Closed: Run (enable)	Digital Input 2	Digital Input 3	Open: Preset speeds 1-4 Closed: Max Speed (P-01)	5 Preset speeds selectable. Note: Max speed (P-01) must be set to the highest speed required.
		Open	Open		
		Closed	Open		
		Open	Closed		
3 ¹⁾	Open: Stop (disable) Closed: Run (enable)	Open : Analog speed ref Closed : Preset speed 1	External trip input : Open: Trip, Closed: Run	Analog input 1 reference	Connect external thermistor type PT100 or similar to digital input 3
			Open: Trip, Closed: Run		
			Open: Trip, Closed: Run		
			Open: Trip, Closed: Run		
4	Open: Stop (disable) Closed: Run (enable)	Open : Analog input 1 Closed : Analog input 2	Analog input 2 reference	Analog input 1 reference	Switches between analog inputs 1 and 2
5	Open: Stop (disable) Closed: Run (enable)	Open: Run Closed: Fast Stop	Open : Analog speed ref Closed : Preset speed 1	Analog input 1 reference	Close digital input 2 to carry out a fast stop (P- 24), provided P-05=0
6 ¹⁾	Open: Stop (disable) Closed: Run (enable)	No effect	External trip input : Open: Trip, Closed: Run	Analog input 1 reference	Connect external thermistor type PT100 or similar to digital input 3
7	Open: Stop (disable) Closed: Run (enable)	Open: Run Closed: Fast Stop	External trip input : Open: Trip, Closed: Run	Analog input 1 reference	Close digital input 2 to carry out a fast stop (P- 24), provided P-05=0
8	Open: Stop (disable) Closed: Run (enable)	No effect	Digital Input 3	Analog Input 1	Close digital input 2 to carry out a fast stop (P- 24), provided P-05=0
			Open	Open	
			Closed	Open	
			Open	Closed	
9	Open: Stop (disable) Closed: Run (enable)	Open: Run Closed: Fast Stop	Digital Input 3	Analog Input 1	Close digital input 2 to carry out a fast stop (P- 24), provided P-05=0
			Open	Open	
			Closed	Open	
			Open	Closed	
10	Normally Open (NO) Momentary close to run	Normally Closed (NC) Momentary open to stop	Open : Analog speed ref Closed: Preset speed 1	Analog input 1 reference	
11	Normally Open (NO) Momentary close to run	Normally Closed (NC) Momentary open to stop	Normally Open (NO) Momentary close for Fast stop	Analog input 1 reference	Close digital input 3 to carry out a fast stop (P- 24), provided P-05=0
12	Open: Stop (disable) Closed: Run (enable)	Open: Fast Stop (disable) Closed: Run (enable)	Open : Analog speed ref Closed : Preset speed 1	Analog input 1 reference	

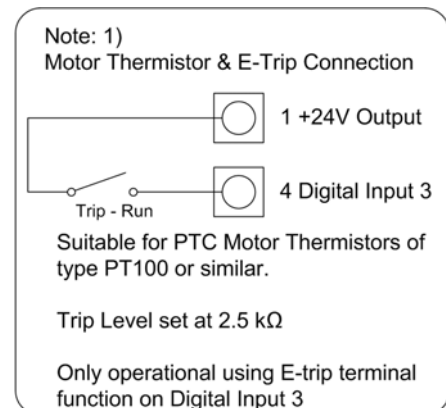
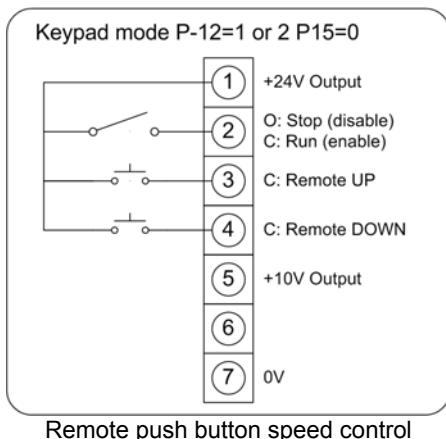
Typical Applications



8.2. Keypad mode (P-12 = 1 or 2)

P-15	Digital input 1 (T2)	Digital input 2 (T3)	Digital input 3 (T4)	Analog input (T6)	Comments
0, 1, 5, 8..12	Open: Stop (disable) Closed: Run (enable)	Closed : remote UP push-button	Closed : remote DOWN push-button	No effect	
2	Open: Stop (disable) Closed: Run (enable)	Closed : remote UP push-button	Closed : remote DOWN push-button	Open : Keypad speed ref +24V : Preset speed 1	
3 ¹⁾	Open: Stop (disable) Closed: Run (enable)	Closed : remote UP push-button	External trip input : Open: Trip, Closed: Run	Closed : remote DOWN push-button	Connect external thermistor type PT100 or similar to digital input 3
4	Open: Stop (disable) Closed: Run (enable)	Closed : remote UP push-button	Open : Keypad speed ref Closed : Analog input 1	Analog input 1	
6 ¹⁾	Open: Stop (disable) Closed: Run (enable)	No effect	External trip input : Open: Trip, Closed: Run	Open : Keypad speed ref +24V : Preset speed 1	Connect external thermistor type PT100 or similar to digital input 3
7	Open: Forward Stop Closed: Forward Run	Open: Run Closed: Fast Stop	External trip input : Open: Trip, Closed: Run	Open : Keypad speed ref +24V : Preset speed 1	Close digital input 3 to carry out a fast stop (P-24), provided P-05=0

Example Wiring



NOTE By default if the enable signal is present the drive will not Enable until the START button is pressed. To automatically enable the drive when the enable signal is present set P-31 = 2 or 3. This then disables the use of the START & STOP buttons

8.3. MODBUS control mode (P12 = 3 or 4)

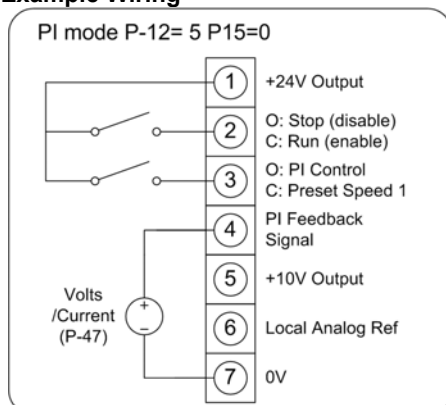
P-15	Digital input 1 (T2)	Digital input 2 (T3)	Digital input 3 (T4)	Analog input (T6)	Comments
0..2, 4..5, 8..12	Open: Stop (disable) Closed: Run (enable)	No effect	No effect	No effect	Run and stop commands given via the RS485 link and Digital input 1 must be closed for the drive to run.
3 ¹⁾	Open: Stop (disable) Closed: Run (enable)	Open : Master speed ref Closed : Preset speed 1	External trip input : Open: Trip, Closed: Run	No effect	Connect external thermistor type PT100 or similar to digital input 3
6 ¹⁾	Open: Stop (disable) Closed: Run (enable)	Open : Master speed ref Closed : Analog input	External trip input : Open: Trip, Closed: Run	Analog input reference	Master Speed Ref - start and stop controlled via RS485. Keypad Speed Ref - drive auto runs if digital input 1 closed, depending on P-31 setting
7 ¹⁾	Open: Stop (disable) Closed: Run (enable)	Open : Master speed ref Closed : keypad speed ref	External trip input : Open: Trip, Closed: Run	No effect	

Further information the MODBUS RTU Register Map information and communication setup; please refer to the Advanced User Guide.

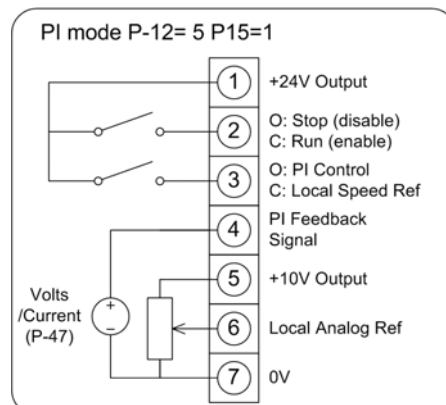
8.4. User PI control mode (P-12 = 5 or 6)

P-15	Digital input 1 (T2)	Digital input 2 (T3)	Digital input 3 (T4)	Analog input (T6)	Comments
0, 2, 4..5, 8..12	Open: Stop (disable) Closed: Run (enable)	Open : PI control Closed : Preset speed 1	PI feedback analog input	No effect	
1	Open: Stop (disable) Closed: Run (enable)	Open : PI control Closed : Analog input 1	PI feedback analog input	Analog input 1	
3, 6, 7 ¹⁾	Open: Stop (disable) Closed: Run (enable)	Open : PI control Closed : Preset speed 1	External trip input : Open: Trip, Closed: Run	PI feedback analog input	Connect external thermistor type PT100 or similar to digital input 3

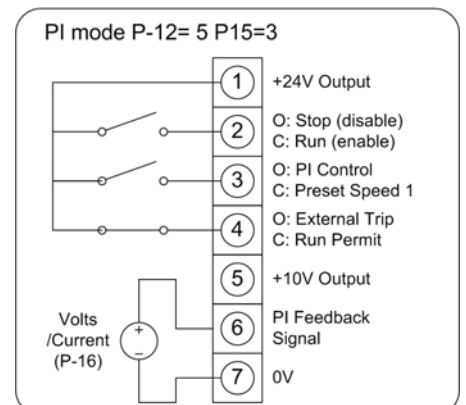
Example Wiring



Remote closed loop PI feedback control with Local Preset speed 1



Remote closed loop PI feedback control with Local Analog speed input



Remote closed loop PI feedback control with Local Preset speed 1 and motor thermistor trip

NOTE By default the PI reference is set for a digital reference level set in P-45. When using an Analog reference set P-44 = 1 (analog) and connect reference signal to analog input 1 (T6). The default settings for proportional gain (P-41), integral gain (P-42) and feedback mode (P-43) are suitable for most HVAC and pumping applications.

The analog reference used for PI controller can also be used as the local speed reference when P15=1.

Further information on configuring the PI controller for typical feedback applications; please refer to the Advanced User Guide.

9. Troubleshooting

9.1. Fault messages

Fault Code	Description	Corrective Action
P-dEF	Factory Default parameters have been loaded	Press STOP key, drive is ready to configure for particular application
O-I	Over current on drive output. Excess load on the motor. Over temperature on the drive heatsink	Motor at constant speed: investigate overload or malfunction. Motor starting: load stalled or jammed. Check for motor wiring error. Motor accelerating/decelerating: The accel/decel time too short requiring too much power. If P-03 or P-04 cannot be increased, a bigger drive is required. Cable fault between drive and motor.
I-L-trP	Drive has tripped on overload after delivering >100% of value in P-08 for a period of time.	Check to see when the decimal points are flashing (drive in overload) and either increase acceleration ramp (P-03) or decrease motor load. Check cable length is within drive specification. Check the load mechanically to ensure it is free, and no jams, blockages or other mechanical faults exist
Ol-b	Brake channel over current	Over current in the brake resistor circuit. Check the cabling to the brake resistor. Check the brake resistor value. Ensure minimum resistance values from the rating tables are observed. (S2 only)
OL-br	Brake resistor overload	Brake resistor overload. Increase deceleration time, reduce load inertia or add further brake resistors in parallel. Ensure minimum resistance values from the rating tables are observed. (S2 only)
PS-trP	Internal power stage fault	Check wiring to motor, look for ph-ph or ph-Earth short circuit. Check drive ambient temp, additional space or cooling needed? Check drive is not forced into overload.
U.Uo It	Over voltage on DC bus	Supply problem, or increase decel ramp time P-04.
U.Uo It	Under voltage on DC bus	This occurs routinely when power is switched off. If it occurs during running, check power supply voltage.
O-t	Heatsink over temperature	Check drive ambient temp. Additional space or cooling required.
U-t	Under temperature	Trip occurs when ambient temperature is less than -10°C. Temperature must be raised over -10°C in order to start the drive.
th-FLt	Faulty thermistor on heatsink.	Refer to your IDL Authorised Distributor.
E-tr iP	External trip (on digital Input 3)	E-trip requested on digital input 3. Normally closed contact has opened for some reason. If motor thermistor is connected check if the motor is too hot.
SC-trP	Comms loss trip	Check communication link between drive and external devices. Make sure each drive in the network has its unique address.
dRA-R-F	Internal memory fault.	Parameters not saved, defaults reloaded. Try again. If problem recurs, refer to your IDL Authorised Distributor.
4-20 F	Analog input current out of range	Check input current in range defined by P-16 & P-47.
SC-FLt	Internal drive Fault	Refer to your IDL Authorised Distributor.
FAULTY	Internal drive Fault	Refer to your IDL Authorised Distributor.

10. Technical data

10.1. Environmental

Operational ambient temperature range: 0 ... 50°C (frost and condensation free)

Storage ambient temperature range: -40 ... 60°C

Maximum altitude: 2000m. Derate above 1000m : 1% / 100m

Maximum humidity: 95%, non-condensing

10.2. Rating tables

110-115V $\pm 10\%$ - 1 Phase Input

kW	HP	Frame Size	Nominal Input Current	Fuse or MCB (type B)	Supply Cable Size	Nominal Output Current	150% Output Current 60 secs	Motor Cable Size	Max Motor Cable Length	Min Brake Res Value
			Amps	Amps	mm ²	Amps	Amps	mm ²	m	Ω
-	0.5	1	12.4	10	1.5	7	10.5	1.5	25	-
-	0.75	2	16.1	16	2.5	10.5	15.8	1.5	50	47

200-240V $\pm 10\%$ - 1 Phase Input

kW	HP	Frame Size	Nominal Input Current	Fuse or MCB (type B)	Supply Cable Size	Nominal Output Current	150% Output Current 60 secs	Motor Cable Size	Max Motor Cable Length	Min Brake Res Value
			Amps	Amps	mm ²	Amps	Amps	mm ²	m	Ω
0.37	0.5	1	6.8	6	1.5	4.3	6.5	1.5	25	-
0.75	1	1	12.8	10	1.5	7	10.5	1.5	25	-
1.1	1.5	2	16.2	16	2.5	10.5	15.8	1.5	50	47

Output Frequency range: 0 - P-01 (500Hz max)

10.3. Maximum supply ratings for UL compliance:

Drive rating	Maximum supply voltage	Maximum supply short-circuit current
115V ratings – 0.5HP to 1 HP	120V rms (AC)	5kA rms (AC)
230V ratings – 0.37kW (0.5HP) to 1.1kW (1.5HP)	240V rms (AC)	5kA rms (AC)

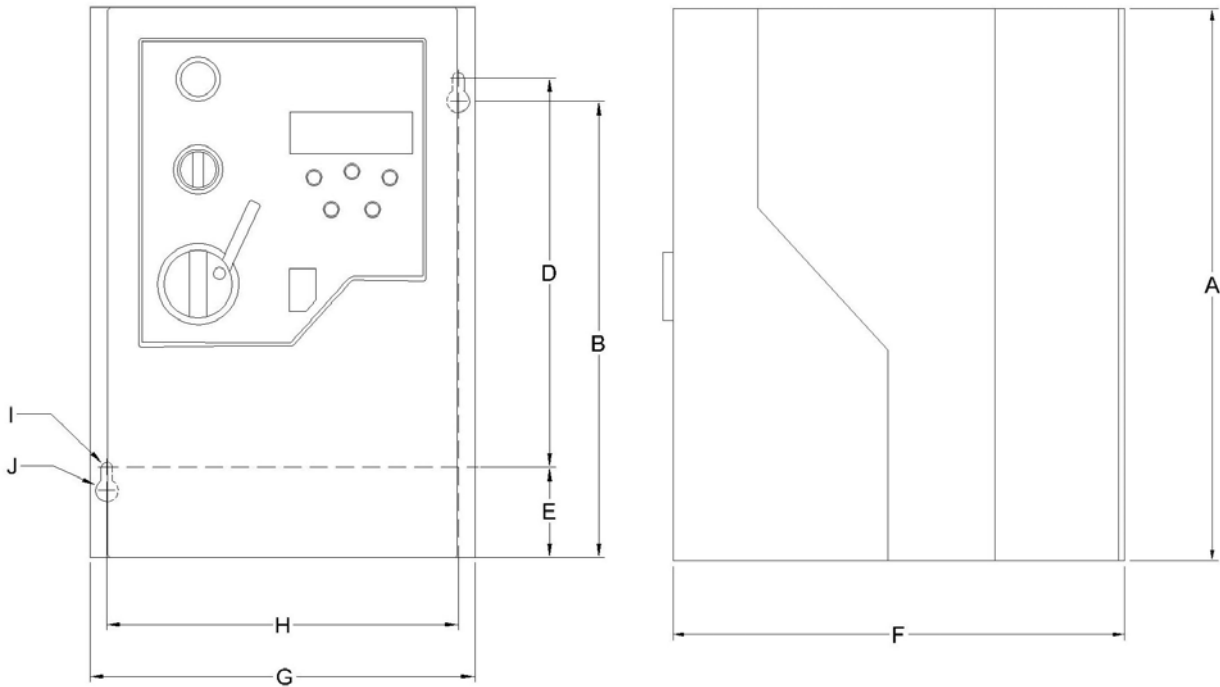
All the drives in the above table are suitable for use on a circuit capable of delivering not more than the above specified maximum short-circuit Amperes symmetrical with the specified maximum supply voltage.

11.Enclosed IP55 / NEMA 12 Drives

11.1. Mechanical Installation

- Store the Optidrive in its box until required. Storage should be clean and dry and within the temperature range –40°C to +60°C
- Install the Optidrive on a flat, vertical, flame-resistant, vibration-free mounting within a suitable enclosure, according to EN60529 if specific Ingress Protection ratings are required
- The Optidrive must be installed in a pollution degree 1 or 2 environment
- The IP55/NEMA 12 drive is intended for INDOOR USE ONLY
- Ensure that all terminals are tightened to the appropriate torque setting

11.2. Mechanical dimensions and mounting



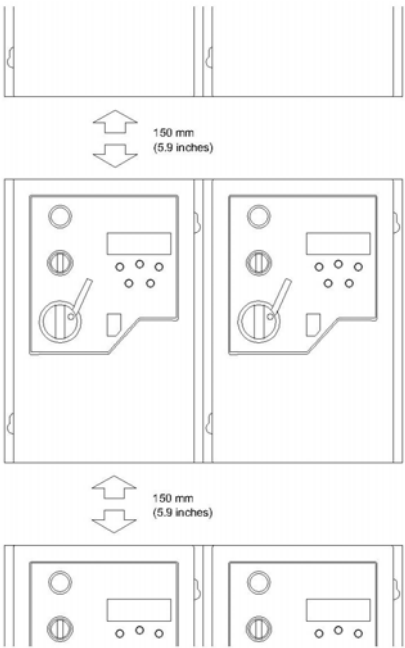
Drive Size	A		B		C		D		E		F		G		H		I		J	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
1	200	7.87	166	6.54	-	-	141	5.55	33	1.30	162	6.38	140	5.51	128	5.04	4.2	0.17	8.4	0.33
2	310	12.20	276	10.87	-	-	251	9.88	33	1.30	176	6.93	164	6.46	153	6.02	4.2	0.17	8.4	0.33

Control Terminal Torque Settings of 0.5 Nm (4.5 lb-in)

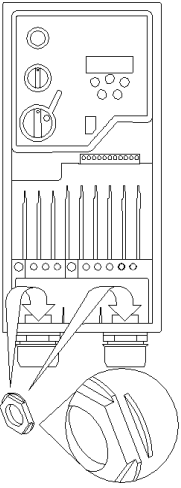
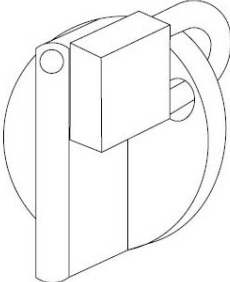
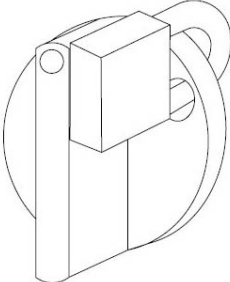
Power Terminal Torque Settings of 1 Nm (9 lb-in)

The IP55 / NEMA 12 Optidrives can be installed side-by-side with their heatsink flanges touching. This gives adequate ventilation space between drives.

If the IP55 Optidrive is to be installed above another drive or any other heat-producing device, the minimum vertical spacing is 150mm (5.9 inches)

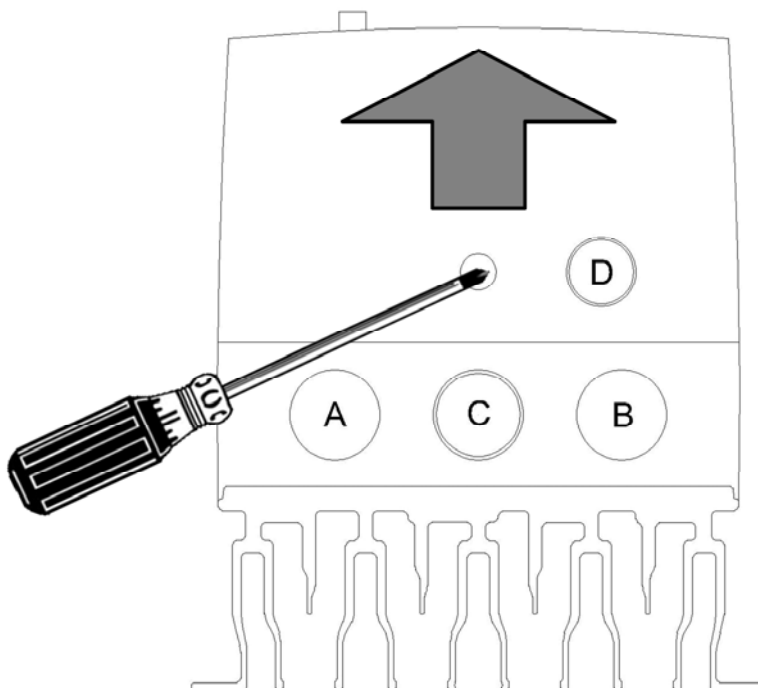


11.3. Gland Sizes & Lock off

	<p>Some types of gland nut will require modification for correct installation. Remove one or more flanges as shown until the nut will fit in the apertures.</p> <p>Any Metal conduit used MUST be earth bonded by means of suitable earthing washer or gland adaptor.</p>			
	Gland Hole Sizes:			
		Input (A) & Output (B) Power (Φ)	Centre Knockout (C) (Φ)	Terminal Cover (D) Knockout (Φ)
	Size 1	(22mm)	(22mm)	(17mm)
	<p>Recommended Gland Type: SkinTop UL approved (UL94-V0) Type12/IP55 non-metallic cable gland or non-rigid conduit</p>			
		Input (A) & Output (B) Power (Φ)	Centre Knockout (C) (Φ)	Terminal Cover (D) Knockout (Φ)
	Size 1	PG13.5 / M20	PG13.5 / M20	PG9 / M16
	Size 2 & 3	PG16 / M25	PG13.5 / M20	PG9 / M16
	Lock Off:			
	<p>On the switched models the main power isolator switch can be locked in the 'Off' position using a 20mm standard shackle padlock (not supplied).</p>			

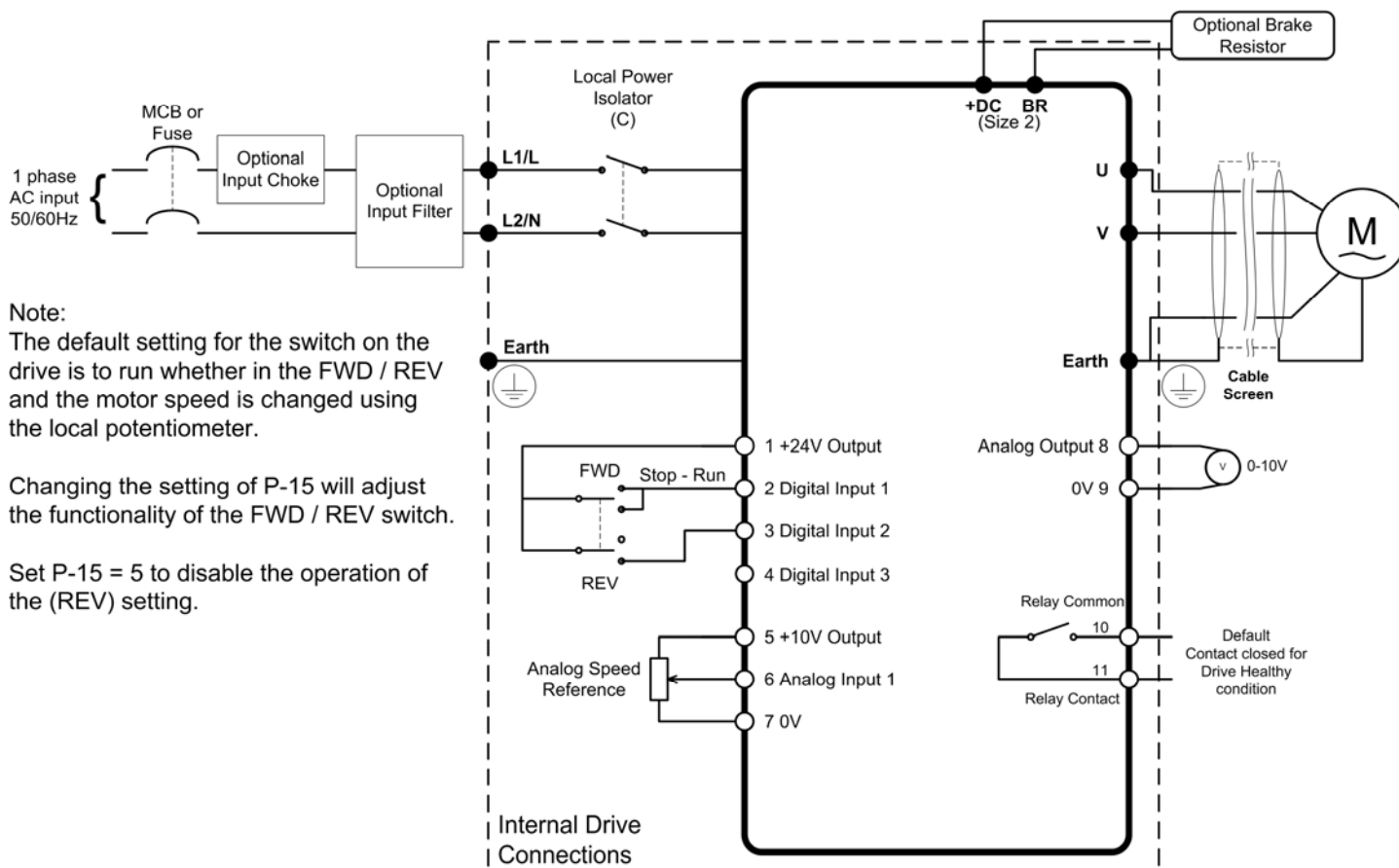
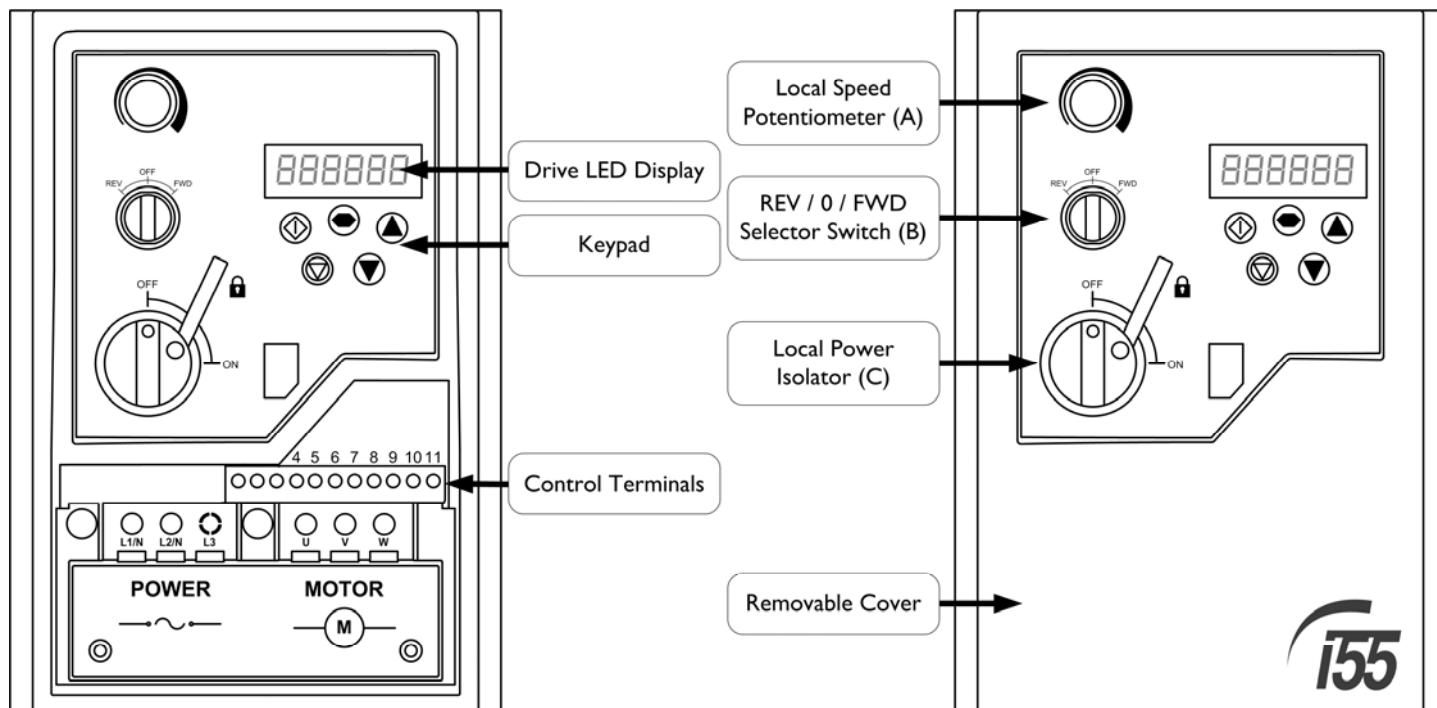
11.4. Removing the Terminal Cover

To access the connection terminals, the drive front cover needs to be removed as shown below.



11.5. Connection Diagram

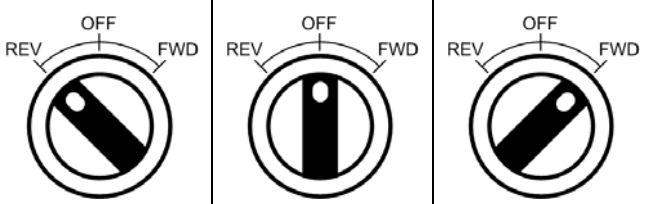
11.5.1. IP55/NEMA 12 Switched



11.6. Using the REV/0/FWD selector switch (Switched version only)

By adjusting the parameter settings the Optidrive can be configured for multiple applications and not just for Forward or Reverse.

This could typically be for Hand/Off/Auto applications (also known as Local/Remote) for HVAC and pumping industries.

					
Switch Position			Parameters to Set		Notes
			P-12	P-15	
Run Forward	STOP	Run Forward	0	0	Factory Default Configuration Run Forward with speed controlled from the Local POT
STOP	STOP	Run Forward	0	5	Run Forward with speed controlled from the Local POT Preset Speed 1 provides a 'Jog' Speed set in P-20
Preset Speed 1	STOP	Run Forward	0	1	Run Forward with speed controlled from the Local POT Preset Speed 1 provides a 'Jog' Speed set in P-20
Run in Auto	STOP	Run in Hand	0	4	Run in Hand – Speed controlled from the Local POT Run in Auto - Speed controlled using Analog input 2 e.g. from PLC with 4-20mA signal.
Run in Speed Control	STOP	Run in PI Control	5	1	In Speed Control the speed is controlled from the Local POT In PI Control, Local POT controls PI set point
Run in Preset Speed Control	STOP	Run in PI Control	5	0, 2, 4, 5, 8..12	In Preset Speed Control, P-20 sets the Preset Speed In PI Control, POT can control the PI set point (P-44=1)
Run in Hand	STOP	Run in Auto	3	6	Hand – speed controlled from the Local POT Auto – Speed Reference from Modbus
Run in Hand	STOP	Run in Auto	3	3	Hand – Speed reference from Preset Speed 1 (P-20) Auto – Speed Reference from Modbus

NOTE To be able to adjust parameter P-15, extended menu access must be set in P-14 (default value is 101)

OPTIDRIVE E^2 EASY START-UP GUIDE



**AC Supply Voltage
(50/60Hz)**

L1 L2
Earth L N



Fuses or MCB

Supply Voltage:

- 115, 230V
- Single phase
- check drive rating information on page 19

Fuses or MCB & cable sizes:

- check drive rating information on page 19

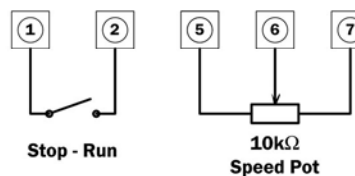
Keypad Operation can be found on page 9

Control Terminals:

Based on default setting out of box -

1. Connect a START/STOP switch from Terminal 1 to 2
Close the contact START (enable) the drive
Open the contact STOP the drive

2. Connect a 10k Ω potentiometer on terminals 5, 6 & 7
to vary the speed from 35 to 50Hz (60Hz for HP drives)



Motor cable sizes:

- check drive rating information on page 19

Motor connection:

- check connections to suit Permanent Split Capacitor or Shaded Pole motor on page 8

Motor nameplate details:

- Enter motor rated voltage (V) in P-07
- Enter motor rated current (A) in P-08
- Enter motor rated frequency (Hz) in P-09

