

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4 Tel.: 416,734,3300 Fax: 416.231.1626 Tall Free: 1,877,682,8772

www.tssa.org

February 11, 2013

JEREMY PAYNE ASHCROFT INC. 250 E MAIN STREET STRATFORD CT 06614 US

Service Request Type: BPV-Fitting Registration

Service Request No.: 1019956

Your Reference No.: PRP-G REV0, PRP-SG-REV0

Registered to: ASHCROFT INC.

Dear JEREMY PAYNE.

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.:

0F8388.5R3

Main Design No.:

PRP-G-REV0, PRP-SG-REV0, SOR-SG-REV0, SOR-G-REV0

Expiry Date: 11-Feb-2023

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

See 2 pages of attachment to Statutory Declaration for scope, material and design conditions.

A stamped copy of the approved registration and invoice for engineering services will be mailed to you shortly. Should you have any questions or require further assistance, however, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Kaivan Kia P. Eng., PMP Mechanical Engineer, BPV

Tel.: 416-734-3457 Fax: 416-231-6183 Email: kkia@tssa.org



NOTE: This PV 09553 (06/04) TECHNICAL STANDARDS & SAFETY AUTHORITY

14th Floor, Centre Tower

3300 Bloor Street West

Toronto, Ontario

Canada M8X 2X4

## **NASHCROFT**

## STATUTORY DECLARATION Registration of Fittings I, Philip Reed, Quality Assurance Manager (Name and Position, e.g. President, Plant Manager, Chief Engineer) of Ashcroft, Inc (Name of Manufacturer) 203-385-0318 203-385-0662 Located at: 250 Main Street, Stratford, CT, USA (Plant Address) (Telephone No.) (Fax No.) do solemnly declare that the fittings listed hereunder, which are subject to the Technical Standards and Safety Act, Bollers and Pressure Vessels Regulation, comply with all of the requirements of **ASME B31.3: ASME B40.100** (Title of recognized North American Standard) which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service; or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for Identification and service. I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001:2008 which has been verified by the following authority, Lloyd's Register Quality Assurance The items covered by this deciaration, for which I seek registration, are type fittings. In support of this application, the following information and/or test data are attached as follows: PRP-SG-Rev0; SOR-SG-Rev0; PRP-G-Rev0; SOR-G-Rev0. (drawings, calculations, test reports, etc.) in the Count Declared before me at Commissioner for Oaths: (Signature of Declarer) (Signature) FOR OFFICE USE ONLY To the best of my knowledge and belief, the application meets the requirements of the Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category CRN: Registered by: Dated:

2/11/2

# THIS IS PART OF CRN OF 8388.5 RB

SOR-G-REV0
Scope of Registration Summary – Ashcroft Bourdon Gauges thority

			Safety Pres	train -		· · · · · · · · · · · · · · · · · · ·
Gauge Products	Bourdon Gauge System	Bourdon Tube Material	Socket Material	Max. Pressure (psi)	Max. Temp. (°F)	Code of Construction
1279, 1379, 1377,	Α	B103 C51000	B16 C36000	Up to 1,000		
2462, 1010, 1017, 1220, 1109, 1009, 1008AW	P, PH	B865 N05500	B164 N04400	Up to 30,000	, , ,	
1279, 1379, 1377, 2462, 1010, 1017, 1220, 1259, T5400, T5500, T6500,1020S, 1109, 1009	S	A 240 316 S31600	A240 S31600	Up to 20,000		ASME B31.3 - 2010
	R		A108 G10180	Up to 6,000	250	
1279, 1379, 1377,	В	A519 G41300				
2462, 1109	wws	B637 N07718	A240 S31600	Up to 100,000		
1009, 1122	AW	A240 316 S31600	B16 C36000	Up to 1,000		
1008, 1009	s	A240 316 S31600	A240 316 S31600	Up to 15,000		
1150H, 1038, 1339	Α	B103 C51000	B16 C36000	Up to 1,000		
1082	Р	B865 N05500	B164 N04400	Up to 10,000		
1084		A 240 316	A240 S31600	Up to 60		
1127, 1128	S	S31600		Up to 1,200		
1259	Р	B865 N05500	B164 N04400	Up to 1,500		
1125/1125A	Bronze	B103 C51000	B62 C83600	Up to 1,000		
1005M	R	A240 S31635	A108 G12144	Up to 400		
1001				Up to 700		
1000, 1005/1005S/1005P, 2071, 1007	A	B103 C51000/ A240 S31600	B16 C36000/ A240 S31600	Up to 600	450	
3005				լ Օրա լ	150	
1008				15,000		
12DDG, 50DDG			B453 C35300	Up to 400		
15DDG	Beryllium	B194 C17200		Up to 1,200		
23DDG	Copper	3.0.3.1203		Up to 300		
40DDG				Up to 441		<u> </u>

- 1. A240 31600 has mechanical properties of 316 and chemical properties of
- 2. 1008AW to 1000 psi maximum, using C64200 B150 socket

Approved by: JEREMY RIVE Signed: Date: 1/24/2013

### SOR-SG-REV0 Ashcroft Sanitary Bourdon Gauge Scope of Registration

Gauge Products	Sizes (in)	Housing Material	Diaphragm Material	Max. Pressure (psi)	Max. Temp. (°F)	Code of Construction
1032	1 ½, 2	A276	A167	Up to	280	ASME B31.3 - 2010
1036	½, ¾, 1, 1 ½, 2	S31603 316L	S31603 316L	1,000		

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Approved by	JEREMY	tayne

Signed: Signed:

Date: 1/24/2013





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November 20, 2013

JEREMY PAYNE ASHCROFT INC. 250 E MAIN STREET STRATFORD CT 06614

Service Request Type: BPV-Fitting Registration

Service Request No.: 1277542

Your Reference No.: SOR-SG-REV 0, SOR-G-REV 0 -CRN#0F8388.5R3-ADDITIONAL MFG

(WILLY INSTRUMENTOS DE MEDICAO E CONTROLE LTDA)

Registered to: ASHCROFT INC.

Dear Mr Payne,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.: **0F8388.5R4** 

Main Design No.: PRP-SG-REV 0, PRP-G-REV 0, SOR-SG-REV 0

Expiry Date: 11-Feb-2023

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

This registration adds a location with no technical changes

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly

Gerry Goettl

Tel.: 416-734-3429 Fax: 416-231-6183 Email: GGoettl@tssa.org



# TECHNICAL STANDARDS & SAFETY AUTHORITY

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4



STATUTORY DECLA	RATION	
Registration of Fittin	ngs	
L Philip Reed Quality Assurance Manager		
I, Philip Reed Quality Assurance Manager (Name and Position, e.g. President, Plant Manager, Cf	nief Engineer)	
of Willy Instrumentos De Medicao E Controle LTDA.		
(Name of Manufacturer)		
Located at Rua Joao Pessoa, 620, Centro, 09520-000 - Sao Caetano Do Sul/SP, Brazil	203-385-0318	203-385-0662
Located at Rua Joao Pessoa, 620, Centro, 09520-000 - Sao Caetano Do Suirse, Brazili  (Plant Address)	(Telephone No.)	(Fax No.)
do solemnly declare that the fittings listed hereunder, which are subject to the and Pressure Vessels Regulation, comply with all of the requirements of	ne <b>Technical Standar</b> o	ds and Safety Act, Boilers
ASME B31.3, ASME B40.100 (Title of recognized North American Standard	)	
which specifies the dimensions, materials of construction, pressure/temperature ra	tings, identification markin	ng the fittings and service;
or are not covered by the provisions of a recognized North American standa as supported by the attached data which pressure/temperature ratings and the basis for such ratings, the marking of the	ch identifies the dimensio	ons, material of construction,
I further declare that the manufacture of these fittings is controlled by a quality syster which has been verified by the following authority, Bureau Veritas		•
The items covered by this declaration, for which I seek registration, are category Categor	y F	_ type fittings. In support of
this application, the following information and/or test data are attached as follows:		
PRP-SG-Rev0; SOR-SG-Rev0; PRP-G-Rev0; SOR-G-Rev0. (drawings, calculations, test reports, etc.)		
Declared before me at Strafford CT in the COL	enty	of <u>Fairfield</u> .
the <u>30</u> day of <u>0CT</u> AD 20 <u>13</u> .		
Commissioner for Oaths:		1
Olimpia 10-e Crescenzo (Printed name)  (Signature)  (Signature)  (Dimpia 10-e Crescenzo (Prescenzo (Printed name) (Printed name) (Prescenzo (Printed name) (Prescenzo (Printed name)	Keple La (Signature of D	Declarer)
FOR OFFICE USE ONLY		oners and
To the best of my knowledge and belief, the application meets the requirements of the <i>Technical Standards and Safety Act</i> , Boilers and Pressure Vessels Regulation, and	Second	essure Vessels Ifety Program
CSA Standard B51 and is accepted for registration in CategoryF	REGISTE	RED
CRN: 0 F 8 3 8 8 . 5 R H	0 ~ 5 5 5	
Registered by:	N OF8389	·
Dated: Nov 2013	Novze	
NOTE: This registration expires on February	Control of the Control of Control	