



International Safe Transit Association  
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**CERTIFIED LABORATORY REPORT FORM**

ISTA Preshipment Test PROCEDURE/PROJECT Performed:

- 1A  1B  1C  1D  1E  1G  1H  2A  2B  2C  
 2D  2E  3C  3D  3E  3F  3H  7A  7B  7C  7D

Procedure Version (year):

Please TYPE or PRINT clearly

**CERTIFIED LABORATORY INFORMATION**

Laboratory: **Badger Packaging Corporation** Lab Member ID: **ST-2067**

Address: **2035 Stonebridge Road** City: **West Bend** State: **WI** Zip Code: **53095** Country: **USA**

Technician Performing Test: **Troy Werlein** Report Submitted By: **2/22/07**

Signature (of person submitting report): \_\_\_\_\_ Email: **troyw@badgerpackaging.com**

**PRODUCT MANUFACTURER/SHIPPER INFORMATION**

Test Requested By: **Julie Wagner**

Company: **Gray Buffalo Fixtures**

Address: **500 Main Street**

City: **Anytown** State/Prov.: **WI**

Zip/Postal Code: **53095** Country: **USA**

Phone: **262-338-4080** Fax: **262-338-1887**

Email: **notgonnawork@email.com**

Manufacturer's License Number (if known and applicable): **N/A**

**THIRD-PARTY TEST REQUESTER INFORMATION**

Test Requested By: **N/A**

Company: **N/A**

Address: **N/A**

City: **N/A** State/Prov.: **N/A**

Zip/Postal Code: **N/A** Country: **N/A**

Phone: **N/A** Fax: **N/A**

Relationship to Product Mfg./Shipper: **N/A**

**PACKAGE AND PRODUCT INFORMATION**

**Specific Product Tested** (Product description should include, as applicable, product name, brand, model number, serial number and similar information. It is strongly recommended that photographs accompany this report.):

**Stainless Dispenser**

Date Tested: **3/20/11**

Number of samples tested: **1**

Number of replicate tests performed: **0**

Gross Weight: **74 lbs.**

External Container Size (LxWxD): **30" x 17.75" x 26.5"**

Test Number (if assigned by Laboratory): **36551-A**

Product Damage Tolerance (PDT): **None**

Package Degradation Allowance (PDA): **Minimal**

Method used to determine pass/fail: **Customer Inspection**

PDT/PDA Determined By/Date: **Julie 3/22/11**

**PACKAGE DESCRIPTION**

Describe entire shipping unit. Package description must be detailed and specific and should include type, style and material of packaging; corrugated board composition; cushion details including performance; film gage and composition; application or package forming details; mold numbers; any pallet or skid; unitization method for unit loads; methods of closure, etc. It is strongly recommended that photographs, detailed drawings, and/or complete specifications of both exterior and interior packaging accompany the report. It is recommended that a picture or drawing of both exterior and interior packaging accompany this report.

1. RSC Shipper: 275 BC Kraft: 29.375" x 17.125" x 25": Glue In
2. Scored Sheet: Top/Btm Filler: 275 BC Kraft: Sheet Size 56.4375" x 29.25 (2-per)
3. Scored Sheet: Side Fillers: 275 BC Kraft: Sheet Size 56.5" x 20.875" (2-per)
4. Scored Sheet: Back Filler: 275 BC kraft: Sheet Size 55.5625" x 20.875" (1-per)

**TEST METHODS – THIS SECTION TO BE USED FOR PROCEDURES 1A OR 1B ONLY.**

**VIBRATION TEST INFORMATION**

METHOD USED  Rotary Motion  Vertical Linear

Describe restraining devices used, if any:

**Rotary Motion**

**First Part:** Minutes: 30 @ Frequency (CPM/Hz): 245 = Number of Impacts: 7350

Face resting on platform during First Part (orientation): 30" x 26.5"

Rotation of 90° OR  Rotation of 180°

**Second Part:** Minutes: 30 @ Frequency (CPM/Hz): 245 = Number of Impacts: 7350

Face resting on platform during Second Part (orientation): 26.5" x 30"

Inspection after Rotary Motion Vibration?  Yes  No Results of inspection:  Pass  Fail

**Vertical Linear**

Minutes: @ Frequency (CPM/Hz): = Number of Impacts:

Face resting on platform during vertical linear vibration (orientation):

Inspection after Vertical Linear Vibration?  Yes  No Results of inspection:  Pass  Fail

**SHOCK TEST INFORMATION**

METHOD USED  Free Fall Drop  Shock Machine  Incline-Impact  Horizontal Sled

Use the spaces below to record the heights or velocities and orientations of each shock:

Shock Sequence Number	Height / Velocity of Shock (inches / mm OR fps / ips)	Orientation of packaged-product (ex: face 1; corner 2-3-5, edge 2-3)	
1	12"	CORNER	As described in ISTA 1A
2	12"	EDGE	17.75"
3	12"	EDGE	26.5"
4	12"	EDGE	30"
5	12"	FACE	26.5" x 17.75"
6	12"	FACE	26.5" x 17.75"
7	12"	FACE	30" x 17.75"
8	12"	FACE	30" x 17.75"
9	12"	FACE	30" x 26.5"
10	12"	FACE	30" x 26.5"
Rotational Edge #1 (if performed)	n/a	EDGE	n/a
Rotational Edge #2 (if performed)	n/a	EDGE	n/a

**TEST RESULTS**

Pass  Fail

Comments or recommendations (include any alternative methods used and the reason used):

**Pass/Fail to be determine by vendor because of electrical/Internal components.**

**Packaging experienced typical failure and faitigue. No visible structural damage to the product.**

**-3/25/11 customer Julie Wagner determined that packaging was a Pass.**