# Standard Heat Sinks

#### Standard BGA Heat Sinks

Made from high conductivity extruded aluminum, 6063-T5, Baknor's high quality BGA heat sinks handle even the most demanding applications. You can select from a variety of sizes, shapes and attachment options for the best cooling solution. If you don't find what you need in the standard options, Baknor offers a custom design service to meet all your cooling requirements.



### **Standard Stamped Heat Sinks**

Stamped Heat Sinks provide an economical solution to low power density thermal problems in natural convection environments. Produced using high volume manufacturing techniques to ensure the lowest cost, copper or aluminum sheet metal is stamped into a desired shape. Attachment features and interface materials can easily be added during the manufacturing process, simplifying the bill of materials and ultimately reducing assembly costs.

- PC Board Level Standard Heat Sinks
- · Clips, Nuts or Thermal Pad Options Available
- Standard For TO220s, TO-3s, TO-126s, TO-127s, TO-202s, TO-218s
- · Aluminum Anodized Material with Solder-able Tabs or Aluminum Tin Plated, Or Copper Tin Plated



#### Standard Extruded Heat Sinks

Baknor's extruded heat sink data base offers an extensive line of different types, sizes and shapes. Eliminate tooling costs by basing your fabricated heat sink design on one of our tooled extrusion profiles. In addition to the database of standard profiles, Baknor has the

- Fin Aspect Ratio: 20:1 PC Board Level Standard Heat Sinks
- · Aluminum Anodized or De greased Material with Solder-able Tabs
- Standard For TO220s, TO-3s, TO-126s, TO-127s, TO-202s, TO-218s



**Baknor Thermal and Packaging** 

Thermal Management Solutions

Thermal Modeling Solutions

Natural Convection Heat Sinks

Forced Convection Heat Sinks

Phase Change Heat Sinks

Liquid Cooling Cold Plates · Brazed Cold Plates • Tube Liquid Cold Plates • Standard Liquid Cold Plates

Thermal Assemblies

Baknor aggressively pursues price and technology improvements for

BGA Cooling

Heat Sinks Extrusion

· Heat Sinks Castings

· Heat Sinks Forged

Fin Assemblies

Fan Assemblies

· Heat Pipes Vapor Chambers

· Heat Sinks Machining





# Standard Heat Sinks

## **Extruded Heat Sinks with Clip System**

- Easy Assembly For Power Transistors
- Optimizes Thermal Management By Flexible Cutting Length
- Tabs And Nuts On The Heat Sink Available For PCB Assembly





BAKNOR PRODUCT LINES
ALSO INCLUDE

Designed By Baknor Or We Build To Your Print

#### Machining

- Precision
- Repeatable
- Complex

#### Precision Die Casting

- · High Quality
- Aluminum
- Zinc
- Magnesium

#### **Fabricated Extrusion**

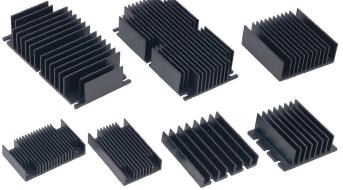
- Standard Profiles
- Custom Profiles
- Complete Finishing

Precision Packaging

Mechanical Assemblies

Electro Mechanical Assemblies

Fabricated, fully tested, and ready-to-install.



#### Standard DC To DC Converter Heat Sinks

- Same Hole Location
- Different Height for Different Power Packages
- Thermal Pads Available

#### **Fabricated Fin Heat Sinks**

Baknor's thermal experts will work with you to create the most efficient and cost effective design for folded fin and stamped fin assemblies. In our process, we design the base and fin structure using the most cost effective fabrication technology. We offer design flexibility to mix materials to maximize performance or minimize cost (i.e. aluminum for the fins and copper for the base). We also offer the option to join components with epoxy for cost sensitive applications or solder for a high performance applications.

#### Advantages Include:

- Maximum Cooling Surface Area
- Design flexibility
- Cost effective
- Material Options

Copper Aluminum

- High Power Thermal Solutions
- Swaged / Forced, Thermal Conductive Epoxy Bonded Fin Heat Sinks
- CNC Machining Capabilities For Power Device Assembling
- Maximum Dimension For Epoxy Bonded Fin Heat Sink as long as 1600mm and as wide as 600mm





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