## Photoelectric sensors

## OR18 light barriers and diffuse sensors

- Robust, cylindrical M18 sensor
  Ranges up to 55 m
  Laser class 1 sensors for detection of small objects
- Detection of semi-transparent and shiny objects with fixed focus types
- Short response time <0,34 ms
- SmartReflect\* light barrier without a reflector in M18 housing





specific features	Wear-free qTeach		Fixed Focus	Wear-free qTeach
dimensions	M18 × 65 mm	M18 × 71,9 mm	M18 × 48,3 mm	M18 × 65 mm
light sources / ranges				
Baumer PinPoint LED	45 200 mm			55 300 mm
standard LED		40 120 mm	50 mm	
infrared LED				
laser				
response time	< 0,49 ms	< 1 ms	< 0,5 ms	< 0,49 ms
output	push-pull PNP NPN	PNP NPN	PNP NPN	push-pull PNP NPN
connection types	connector M12	connector M12	cable 2 m flylead connector M12	connector M12
setting	qTeach external teach-in	potentiometer		qTeach external teach-in
housing material	brass nickel plated	plastic (ABS)	plastic (ABS)	brass nickel plated
operating temperature	−25 +60 °C	−25 +55 °C	−25 +55 °C	−25 +60 °C
protection class	IP 67	IP 67	IP 67	IP 67



function principle	Diffuse sensors with	Diffuse sensors with	Retro-reflective sensors	Retro-reflective sensors
	intensity difference	intensity difference		

specific features		Laser class 1		Laser class 1
dimensions	M18 × 44,8 mm M18 × 67,2 mm	M18 × 77 mm M18 × 81,5 mm	M18 × 44,8 mm M18 × 67,2 mm	M18 × 77 mm M18 × 81,5 mm
light sources / ranges				
Baumer PinPoint LED				
standard LED			3,5 m	
infrared LED	0 80 mm 0 300 mm 0 800 mm			
laser		10 300 mm		15 m
response time	< 1 ms	< 0,34 ms	< 1 ms	< 0,34 ms
output	PNP NPN	PNP NPN	PNP NPN	PNP NPN
connection types	cable 2 m flylead connector M12 connector M12	cable 2 m connector M12	cable 2 m flylead connector M12 connector M12	cable 2 m connector M12
setting	potentiometer	potentiometer	potentiometer	potentiometer
housing material	plastic (ABS)	brass nickel plated	plastic (ABS)	brass nickel plated
operating temperature	–25 +55 °C	−10 +55 °C	−25 +55 °C	–10 +55 °C
protection class	IP 67	IP 67	IP 67	IP 67

function principle	OR18.RR.T	OR18.EI OR18.TI	OR18.TL (emitter) OR18.EL (receiver)

	Retro-reflective sensors for transparent objects	Through beam sensors	Through beam sensors	
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specific features			Laser class 1	
dimensions	M18 × 67,2 mm	M18 × 44,8 mm M18 × 67,2 mm	M18 × 77 mm M18 × 81,5 mm	
light sources / ranges				
Baumer PinPoint LED				
standard LED	500 mm			
infrared LED		13 m		
laser			55 m	
response time	< 1 ms	< 2 ms	< 0,34 ms	
output	PNP	PNP	PNP	
	NPN	NPN	NPN	
connection types	connector M12	cable 2 m	cable 2 m	
		flylead connector M12 connector M12	connector M12	
setting	potentiometer	potentiometer	potentiometer	
housing material	plastic (ABS)	plastic (ABS)	brass nickel plated	
	–25 +55 °C		–10 +55 °C	
operating temperature	-25 +55 °C	−25 +55 °C	- IU +55 <sup>-</sup> C	
protection class	IP 67	IP 67	IP 67	

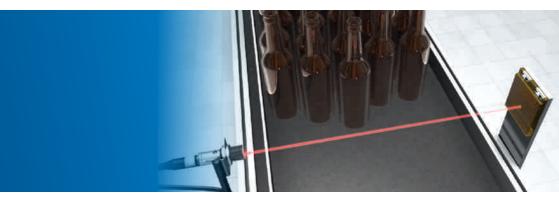
## Photoelectric sensors



- Robust, cylindrical M18 sensor in stainless steel
- IP 69K washdown design
- Ranges up to 13 m
- Short response time <1 ms









OR18W.TI (emitter) OR18W.EI (receiver)

function principle

Through beam sensors

dimensions	M18 × 67,2 mm
light sources / ranges	
Baumer PinPoint LED	
standard LED	
infrared LED	13 m
laser	
response time	< 2 ms
output	PNP NPN
connection types	connector M12
setting	potentiometer
housing material	stainless steel
operating temperature	−25 +55 °C
protection class	IP 67/69K

