# LED - Lighting and connection technology

46.131 46.132

Additional information for SMD Terminal Blocks 46.131 and 46.132



### Strip details

Wiring method	Plug in
Cross section (solid)	0.2 - 0.75 mm², AWG 24-18
Cross section (fine stranded)	0.2 - 0.75 mm², AWG 24-18
Strip length	8.0 + 1 mm
Conductor entry angle to the PCB	0 - 12° (depends on wire type and diameter)
Max. Ø of insulation	2.7 mm

### Material details

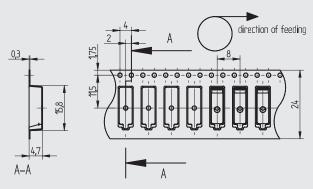
Temperature stability	-40 °C to + 105 °C
Flammability category, based on UL 94	V0
Insulating material group	I(CTI >600
Insulating material	PPA (Polyphtalamid)

### Important processing notes

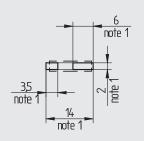
Soldering temperature higher 220°C < 60s Soldering temperature max. 260°C < 10s

Depending on the SMD soldering process and associated parameters a minor discoloration might occur. However, this will not influence the functionality.

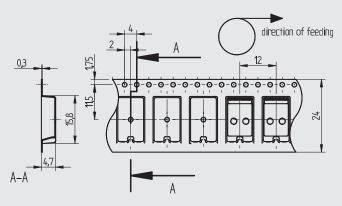
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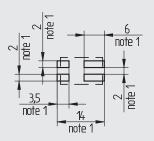






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Note 1: Recommended dimensions for solder mask - Recommended thickness of solder 0.15 mm

Note 2: Recommended Pick and Place area

General note: It is recommended to make an electrical connection between both poles of each polarity on the solder mask.