

SAFETY DATA SHEET

HOT AIR LEVELLING FLUX 1295EM

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY/UNDERTAKING

PRODUCT NAME HOT AIR LEVELLING FLUX 1295EM
 PRODUCT NO. 12950D
 SUPPLIER BLT Circuit Services Limited
 Brome Industrial Estate
 Brome, Eye
 Suffolk. IP23 7HN
 01379 870870
 01379 870970

2 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification
CATIONIC SURFACTANT			5-10%	Xn;R22. Xi;R36/38,R41.
HYDROCHLORIC ACID ...%	231-595-7	7647-01-0	< 1%	C;R34 Xi;R37
OXALIC ACID	205-634-3	144-62-7	< 1%	Xn;R21/22

The Full Text for all R-Phrases are Displayed in Section 16

3 HAZARDS IDENTIFICATION

Irritating to eyes.

CLASSIFICATION Xi;R36.

4 FIRST-AID MEASURES

GENERAL INFORMATION

Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.

INHALATION

Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

INGESTION

Remove victim immediately from source of exposure. Rinse mouth thoroughly. Drink plenty of water. Get medical attention.

SKIN CONTACT

Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if irritation persists after washing.

EYE CONTACT

Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

This product is not flammable. Use fire-extinguishing media appropriate for surrounding materials.

6 ACCIDENTAL RELEASE MEASURES

SPILL CLEAN UP METHODS

Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers. Do not contaminate water sources or sewer. Flush with plenty of water to clean spillage area.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Avoid spilling, skin and eye contact.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	Std	LT - ppm	LT - mg/m3	ST - ppm	ST - mg/m3
HYDROCHLORIC ACID ...%	WEL			5 ppm	7 mg/m3
OXALIC ACID	WEL		1 mg/m3		2 mg/m3

INGREDIENT COMMENTS

WEL = Workplace Exposure Limits

HOT AIR LEVELLING FLUX 1295EM

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Provide adequate general and local exhaust ventilation.

RESPIRATORY EQUIPMENT

No specific recommendation made, but respiratory protection must be used if the general level exceeds the Recommended Workplace Exposure Limit.

HAND PROTECTION

Use protective gloves.

EYE PROTECTION

Wear approved, tight fitting safety glasses where splashing is probable.

OTHER PROTECTION

Wear appropriate clothing to prevent any possibility of skin contact.

HYGIENE MEASURES

DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes wet or contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Liquid Viscous		
COLOUR	Light (or pale)		
RELATIVE DENSITY	1.07 20	FLASH POINT (°C)	>250

10 STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions. SHELF LIFE 12 MONTHS

CONDITIONS TO AVOID

Avoid contact with: Strong alkalis. Avoid excessive heat for prolonged periods of time.

HAZARDOUS DECOMPOSITION PRODUCTS

Fire creates: Carbon dioxide (CO₂). Carbon monoxide (CO). Irritating mixtures generated with: Hydrogen chloride (HCl).

11 TOXICOLOGICAL INFORMATION

HEALTH WARNINGS

INHALATION. May cause irritation to the respiratory system. SKIN CONTACT. Irritating to skin. EYE CONTACT. May cause severe irritation to eyes. INGESTION. May cause chemical burns in mouth and throat. May cause stomach pain or vomiting.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Little danger to the environment.

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION

GENERAL	NOT CLASSIFIED IN RID/ADR OR IATA		
	No transport warning sign required.		
ADR PACK GROUP	PACKING GROUP 111	MARINE POLLUTANT	No.

15 REGULATORY INFORMATION

LABELLING



Irritant

HOT AIR LEVELLING FLUX 1295EM

RISK PHRASES

R36 Irritating to eyes.

SAFETY PHRASES

S25 Avoid contact with eyes.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S60 This material and its container must be disposed of as hazardous waste.

16 OTHER INFORMATION

REVISION DATE DEC 2005

REV. NO./REPL. SDS GENERATED 1

SDS NO. 1295/EM/16/1

RISK PHRASES IN FULL

R21/22 Harmful in contact with skin and if swallowed.

R22 Harmful if swallowed.

R34 Causes burns.

R36/38 Irritating to eyes and skin.

R37 Irritating to respiratory system.

R41 Risk of serious damage to eyes.