

Tech Note 102913_01

Date: October 29, 2013

Subject: Transformer Replacement (Inherently Limited)

Product: Relay Panel (RP) Replacement Transformer (TR40-RE)

Note: Recommended Replacement Procedure



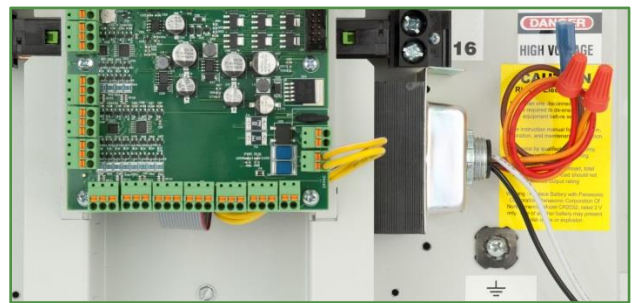
1. Start



4. Remove round knockout. Install new transformer* in round knockout with the mounting feet facing upward.



2. Disconnect transformer secondary leads from Controller Board (CB). Remove or reposition Controller Mounting Plate (CMP) assembly. Disconnect transformer primary leads (common and power).



5. Replace CMP assembly and reconnect transformer secondary leads to CB (polarity of secondary leads is not specific). Reconnect transformer primary leads (common and power).



3. Remove transformer and pass-through terminal.

*RIB Transformer Part Number TR40VA004