

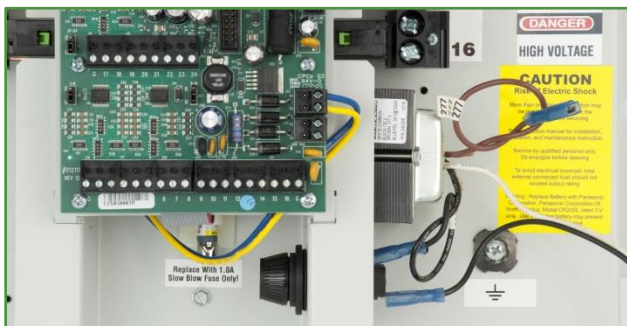
Tech Note 102913_02

Date: October 29, 2013

Subject: Transformer Replacement (Fuse Limited)

Product: Relay Panel (RP) Replacement Transformer (TR40-RE)

Note: Recommended Replacement Procedure



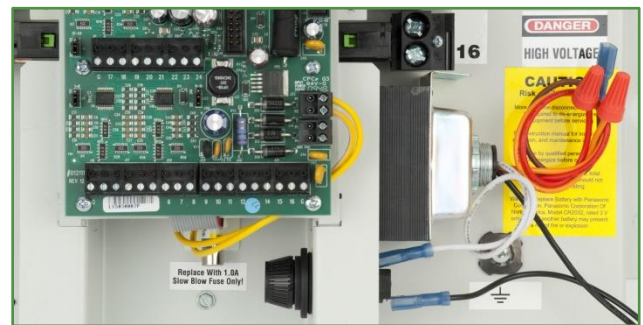
1. Start



4. Install new transformer* in round knockout with the mounting feet facing upward.



2. Disconnect transformer secondary leads from Controller. Remove or reposition Controller Mounting Plate (CMP) assembly. Disconnect transformer primary leads (common and power from fuse).



5. Replace CMP assembly and reconnect transformer secondary leads to Controller (polarity of secondary leads is not specific). Reconnect transformer primary leads (common and power from fuse).



3. Remove transformer.

*RIB Transformer Part Number TR40VA004