

Tech Note 100713_03

Date: October 7, 2013

Subject: Lighting Tough Relay (LTR) Installation

Product: Retrofit Interior (RI), Retrofit Kit 1 (RK1), and Relay Panel (RP)

Note: Recommended Installation Procedure



1. Start



2. Remove relay blank.



3. Install LTR by inserting the Relay Pins in the corresponding plug on the Relay Interface Board. Then gently press the LTR towards center and back of the panel until the LTR Mounting Hole seats over the mounting stud.



4. Secure LTR with the LTR Fastener. DO NOT exceed 5 in-lbs when tightening.

5. After inserting wire into LTR, torque each Screw Terminal to 36 in-lbs.