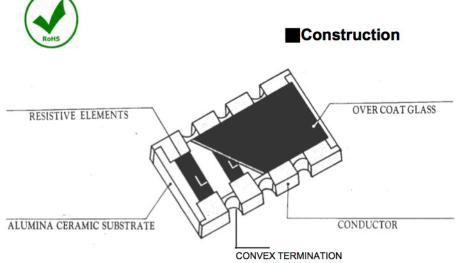
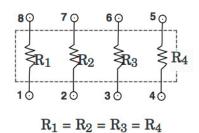
# **Thick Film Chip Resistor Arrays - CN Series**



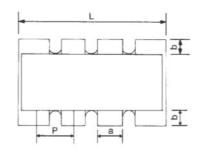


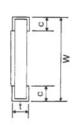


# Features

- Small size and light weight, high density
- Reduction of assembly costs and matching with
- placement machines (automatic placement)
- Reliability, high quality
- Suitable for IR reflow soldering
- Convex

# Dimensions



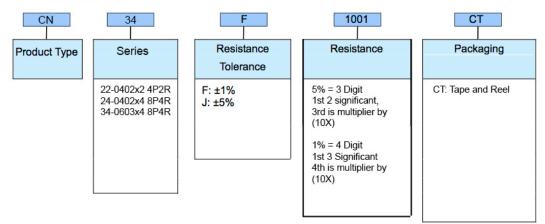


| Application     | S |
|-----------------|---|
| - Entertainment |   |

- Computer & Related Products
- Communication Equipment
- Power Equipment
- Measuring Equipment

| Туре | L       | w        | t        | Р         | а        | b        | с        |  |  |
|------|---------|----------|----------|-----------|----------|----------|----------|--|--|
| CN22 | 1.0±0.1 | 1.0±0.1  | 0.35±0.1 | 0.65±0.05 | 0.3±0.1  | 0.15±0.1 | 0.25±0.2 |  |  |
| CN24 | 2.0±0.1 | 1.0±0.1  | 0.4±0.1  | 0.5±0.05  | 0.3±0.1  | 0.15±0.1 | 0.25±0.2 |  |  |
| CN34 | 3.2±0.1 | 1.6±0.15 | 0.55±0.1 | 0.8±0.5   | 0.45±0.1 | 0.3±0.2  | 0.3±0.2  |  |  |

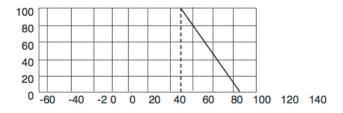
#### Part Numbering



Note: Cal-Chip has completed the Lead-Free transition. All parts shipped will be Lead-Free. The customer designator of "LF" is no longer available.

# Derating Curve





The resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with curve to the left.

# Rated Voltage

The value of rated voltage shall be determined from formula (1).

 $E = \sqrt{P \times R}....(1)$ 

E = Rated Voltage (V)P = Power Rating (W)

 $R = Nominal Resistance (\Omega)$ 

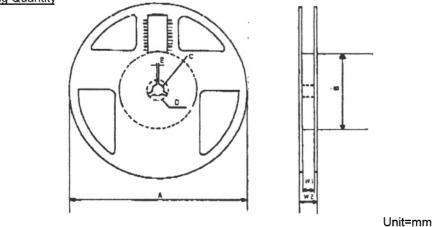
# Electrical/Machine Characteristics and Testing Methods

| ltem                            | Specifications                           | Test Methods   |  |  |  |
|---------------------------------|--|--|--|--|--|
| Temperature Coefficient         | TCR: ±200 ppm                            | Inspection Temp. Cold: +25°C~-55°C<br>Hot: +25°C~+125°C  |  |  |  |
| Short Time Overload             | ±(2%+0.05Ω)                              | 1. Apply 2.5 x rated voltage for 5 sec.<br>2. Wait 30 minutes<br>3. Measure resistance value   |  |  |  |
| Load Life                       | ±(3%+0.05Ω)                              | <ol> <li>Dwell in chamber at 70±2°C for ON: 90 min. at<br/>rated voltage; then OFF: 30 min.</li> <li>Perform 1,000 hours cyclically</li> </ol>   |  |  |  |
| Load Life in Humidity           | ±(3%+0.05Ω)                              | 1. Dwell in humidity chamber at 40 ±2°C and 95% RH for<br>ON: 90 min. at rated voltage; then OFF: 30 min.<br>2. Perform 1.,000 hours cyclically  |  |  |  |
| Temperature Cycling             | ±(1%+0.05Ω)                              | 155±3°C~125±3°C, make 5 cycles.<br>2. Released 1 hour in room temp., then measure value.   |  |  |  |
| Effect of Soldering             | ±(2.5%+0.05Ω)<br>Non-damage by machinery | <ol> <li>Immersed in molten solder at 270±5°C for 10±.01 sec.</li> <li>Released 1 hour in room temp., then measure value.</li> </ol>   |  |  |  |
| Solderability                   | 95% coverage min.                        | <ol> <li>Immersed in rosin solution for 5~10 seconds.</li> <li>Re-immersed in solder pot at 230±5°C for 3±0.5 sec</li> </ol>   |  |  |  |
| Intermittent Overload           | ±(5%+0.1Ω)                               | <ol> <li>Perform 10,000 voltage cycles as follows: ON (2.5 x rated<br/>voltage or current) 1 sec. and OFF 25 sec.</li> <li>Released 30 min. without loading.</li> <li>Measure resistance.</li> </ol> |  |  |  |
| Dielectric Withstanding Voltage | No evidence of mechanical damage         | Apply 300VAC for 1 second  |  |  |  |
| Insulation Resistance           | 10 <sup>8</sup> Ω min                    | Apply 100VDC.  |  |  |  |

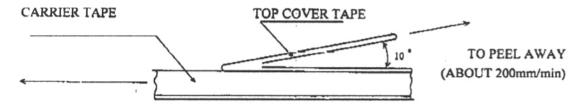
Packaging



Reel Specifications & Packaging Quantity

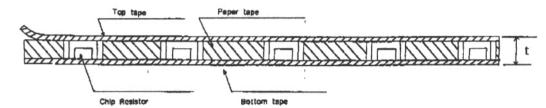


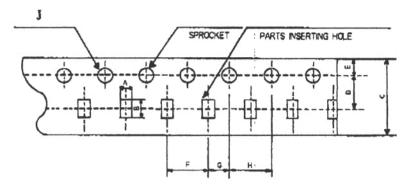
|      |          |         |         |       |         |          | a the second provide a second |
|------|----------|---------|---------|-------|---------|----------|-------------------------------|
| Туре | Α        | В       | С       | D     | E       | W1       | W2                            |
| CN22 | Φ178±2.0 | Φ80±2.0 | Φ13±0.5 | Ф21.0 | 2.0±0.5 | 9.0±1.0  | 11.4±2.0                      |
| CN24 | Φ178±2.0 | Φ80±2.0 | Φ13±0.5 | Ф21.0 | 2.0±0.5 | 10.0±1.0 | 12.5±1.0                      |
| CN34 | Φ178±2.0 | Φ80±2.0 | Φ13±0.5 | Ф21.0 | 2.0±0.5 | 10.0±1.0 | 12.5±1.0                      |



The top fixed tape for each carrier shall have an adhesion peel strength of 10 to 50G, measure method is shown above to peel away.

**Taping Specification** 





| U            |       |          |         |         |          |          |         |          |         | Unit=mm  |          |
|--------------|-------|----------|---------|---------|----------|----------|---------|----------|---------|----------|----------|
| Туре         |       | A        | В       | С       | D        | E        | F       | G        | Н       | J        | t        |
| CN22<br>CN24 | 10000 | 2.0±0.15 | 2.4±0.2 | 8.0±0.2 | 3.5±0.05 | 1.75±0.1 | 4.0±0.1 | 2.0±0.05 | 4.0±0.1 | .5±0.1/0 | .84±0.01 |
| CN34         | 5000  | 2.0±0.2  | 3.6±0.2 | 8.0±0.1 | 3.5±0.05 | 1.75±0.1 | 4.0±0.1 | 2.0±0.05 | 4.0±0.1 | 1.5±0.1  | 1.0      |