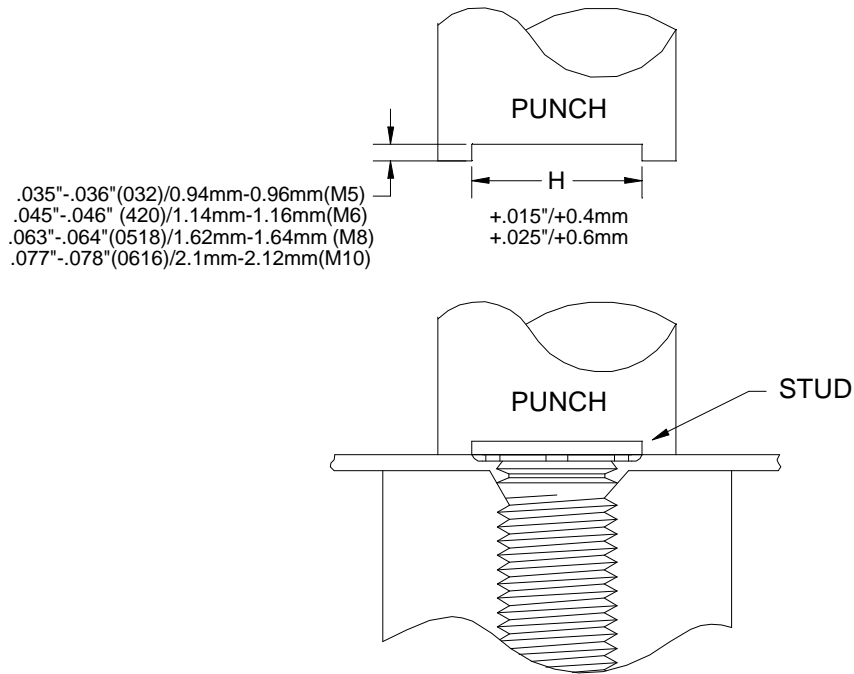


Using the punch against the head of the stud, apply an adequate steady squeezing force that results in only setting the lobes of the head into the sheet material.



	THREAD CODE	ANVIL DIMENSIONS	
		A	C
UNIFIED	256	.110-.114	.087-.090
	440	.136-.140	.113-.116
	632	.162-.166	.139-.142
	832	.188-.192	.165-.168
	1024 & 1032	.216-.220	.191-.194
	420	.295-.300	.250-.253
	518	-	.3125-.3155
	616	-	.375-.378

	THREAD CODE	ANVIL DIMENSIONS	
		A+0.1	C+0.08
METRIC	M2.5	3.1	2.53
	M3	3.6	3.03
	M3.5	4.1	3.53
	M4	4.6	4.03
	M5	5.6	5.03
	M6	6.6	6.03
	M8	-	8.03
	M10	-	10.03