

## Operation's Manual flow-captor 4115.30 sm x



## flow - captor

#### Type 4115.30 sm



#### **Installation and Adjustment Instructions**

Please read carefully: No liability can be accepted for damage caused by

improper use of the captor.

Before any handlings "Safety Instructions" must be fully read!

#### 1.0 Items delivered

- 1.1 flow-captor smart meter type 4115.30 sm consisting of:
- 1.1.1 Sensor unit
- 1.1. Sensor fitting DIN ISO 228 G 1-1/2 " complete with all sensor unit mounting parts, see parts list no. 4.0

#### alt.

- 1.1.3 Sensor fitting 1-½ in. NPT complete with all sensor unit mounting parts, see parts list no. 4.0
- 1.2 Screwdriver for adjustment

#### 2.0 Installation Instructions

- 2.1 Installation depth: 1/7x ID pipe sizes from 1,5" to 24"
- 2.2 Orientation to flow: see drawing "Installation"
- 2.3 **Fitting position:** preferably in ascending pipes or in horizontal pipes with flow-captor in horizontal position. For optimal flow, straight pipe should be min. 7 x ID before, and 5 x ID behind the flow-captor.

#### 2.4 Mounting:

Screw in flow-captor smart meter into the fitting on the pipe side and fix it at the correct insertion depth of 1/7 x ID (see drawing no. 704315-M.KAT)

#### 2.5 Initial operation:

Connect flow-captor to 24 VDC according to connection diagram and wait approx. 2 min. before starting any measurement.

The flow-captor smart meter has been calibrated to the specified type related flow rate (standard: medium water)

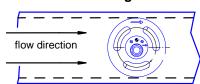
**4115.30 sm 1:** 0 to 0.2 m/s **4115.30 sm 2:** 0 to 0.5 m/s **4115.30 sm 3:** 0 to 1.0 m/s **4115.30 sm 4:** 0 to 2.0 m/s **4115.30 sm 5:** 0 to 3.0 m/s

At customers plant signal may vary dependent on individual mounting and medium conditions. If re-adjustment is required, please refer to point 3.

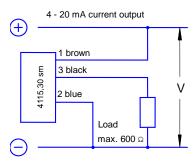
## Dimensions: see drawing-no. 704315-1

# Installation Potentiometer, 18 turn, endless "ZERO" - POT LED "RANGE" - POT flow direction

#### **Positioning**



#### **Connection Diagram**





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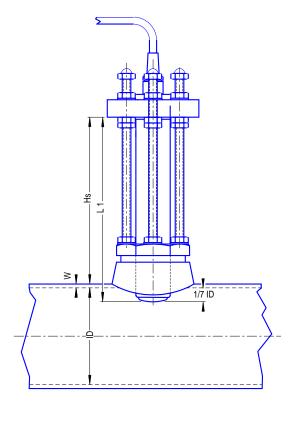
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#### 3.0 Adjustment Procedure

- 3.1 Zero point adjustment in stationary medium (roughly):
  Adjust zero point potentiometer after 2 min. so,
  that Ia » 4 mA, i.e. at Ia > 4 mA turn pot. to the left,
  at Ia < 4 mA turn pot. to the right.
- 3.2 Measuring range adjustment at max. flow: Measuring range: adjustable from 0-20 cm/s to 0-200 cm/s (medium water). Accelerate flow of the medium to a point, where the flow-captor should give an output signal of 20 mA and wait min. 2 minutes. Turn range pot. until Ia = 20 mA (to the left Ia will be bigger, to the right Ia will be smaller). The color of the LED will change from green ( Ia £ 20 mA) to red (exceeding measuring range).
- 3.3 Fine adjustment of zero point: After at least 3 minutes standstill of flow turn zero point slightly so, that la is just 4 mA (turning direction as in 3.1).
- 3.4 Repeat adjustment according to 3.2 and 3.3 until the zero point (4 mA) and max. range setting (20 mA) remain constant.



## Calculation of the standard height for 1/7 ID (insertion depth)

$$Hs = L_1 - W - (1/7 \times ID)$$

Hs: standard height

L<sub>1</sub>: unit length (see drawing)W: wall thickness of pipeID: inner pipe diameter

#### For example:

 $L_1 = 143 \text{ mm}$ 

W = 5 mm

ID = 50.4 (2")

 $Hs = 143 - 5 - (1/7 \times 50.4)$ 

= 143 - 5 - 7.0

» 131 mm

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#### 4.0 Parts List

Pos.	Description	Quantity/pcs.	Article No.
1	threaded rod, M6, L: 5" (127 mm), stainless steel 1.4305 (303)	3	00028381
2	hex nut, M6 (DIN 934), stainless steel 1.4305 (303)	12	00281601
3	lock washer for M6 (DIN 6797-I 6,4-VA), stainless steel 1.4305 (303)	6	00028057
4	cap nut, M6 (DIN 1587), stainless steel 1.4305 (303)	3	00028201
5	O-ring, Viton Vi500, 24,5x2	2	00241191
6a	fitting <b>G 1-</b> ½" ( <b>BSP</b> ) (DIN ISO 228), stainless steel 1.4571, 316 Ti	1	004318931
	alternativ:		
6b	fitting 1-1/2" NPT, stainless steel 1.4571, 316 Ti	1	00431893



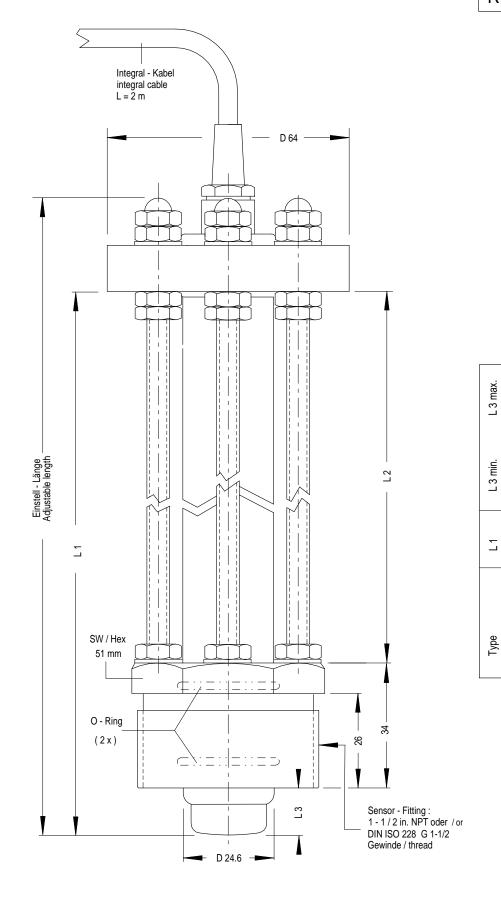
704315-1.KAT REV : AH

> 94 mm 212 mm 351 mm

17 mm 8 mm 147 mm

143 mm 261 mm 400 mm

4115.30 sm \_ 4115.30 sm \_/ 261 4115.30 sm \_/ 400



Sensors Ltd.	4.2.09	Chr	AH				Masstab 1:1	_	က်ပြုတ်
O-Ringe, Typen-Aufst.  Tabelle	15.11.04 4.6.02	Wip Wip	AG AF	flow - captor type 4115.30 sm _ mit Einschraubsatz / incl. mounting device			Geraet E 99	webe	r
L1 / L2	27.5.02	Dwo	AE				File - Nr:	Sensors Ltd. 25377 Kollmar Strohdeich 32	
Div Maße	29.11.00	Wip	AD				K704315A	Tel.:+49 4128-5	591 Fax: -593
Aend.	Datum	Name	REV	entw. Wip. 16.6.00	gez. Huettmann	6.7.00	gepr.		Blatt <b>1 - 1</b>