

# URETHANE BAND SAW TIRE INSTALLATION

## Wheel Preparation:

1. Clean the work area of sawdust.
2. Clean the rim of the wheel using lacquer thinner or another solvent.
3. Finish prepping the wheel surface by removing any solvent residue with denatured alcohol leaving a clean smooth surface.

## Urethane Tire Installation Instructions:

1. Submerge Urethane tire in a water heated to at least 120 degree F for five minutes for easier installation.
2. Remove tires from the water and immediately slide them over the band saw wheel. **CAUTION:** Water and tire will be extremely hot, use gloves to protect your hands.
3. Make sure tire is seated correctly on wheel and evenly distributed around the wheel to prevent an out of balance wheel.
4. Let tire cool completely *without* blade installed before running band saw.