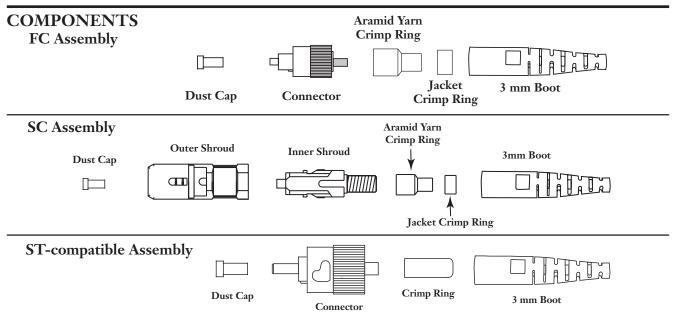
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FC, SC and ST[®]-compatible Epoxy and Polish Connectors with Pre-radiused Ceramic Ferrules



INSTALLATION INSTRUCTIONS (FC & SC):

- 1. Slide Boot, Jacket Crimp Ring, then Aramid Yarn Crimp Ring onto cable.
- 2. Remove 35.5mm of Jacket from cable and cut Aramid Yarn to 5mm from end of cable jacket.
- 3. Cut 6mm slit on each side of the cable jacket.
- 4. Mark and strip buffer 13.5mm from end of cable jacket.
- 5. Prepare epoxy using best practices, insert in connector until a small bead appears at the ferrule tip.
- 6. Insert fiber in connector and confirm the fiber is completely inserted in the ferrule.
- 7. Cure epoxy using curing oven. Use caution when removing cured connector as metal parts will be hot.
- 8. Cleave fiber using a scribe.
- 9. Slide Aramid Yarn Crimp Ring over the back of the connector while spreading the Aramid Yarn evenly around the connector and crimp using 5mm (.197-inch) hex die.
- 10. Pull back the jacket to free the two split pieces and place over Aramid Yarn Crimp Ring, slide Jacket Crimp Ring over jacket and crimp using 4.5mm (.178-inch) hex die.
- 11. Slide the boot over the crimp ring.
- 12. For SC connectors, snap Outer Shroud into place.
- 13. Polish connector end-face using best practices and install Dust Cap on ferrule.

INSTALLATION INSTRUCTIONS (ST-COMPATIBLE):

- 1. Slide the Boot onto the cable.
- 2. Remove 40mm of Jacket from cable and cut Aramid Yarn to 9mm from end of cable jacket.
- 3. Fold the Aramid Yarn back with the Crimp Ring.
- 4. Mark and strip buffer 22mm from end of cable jacket.
- 5. Prepare epoxy using best practices, insert in connector until a small bead appears at the ferrule tip.
- 6. Insert fiber in connector and confirm the fiber is completely inserted in the ferrule.
- 7. Cure epoxy using curing oven. Use caution when removing cured connector as metal parts will be hot.
- 8. Cleave fiber using a scribe.
- 9. Slide the Crimp Ring over the back of the connector while spreading the Aramid Yarn evenly around the connector and crimp using 3.8mm (.151-inch) hex die.
- 10. Slide the boot over the crimp ring.
- 11. Polish connector end-face using best practices and install Dust Cap on ferrule.