



COMPACT FUSION SCR POWER CONTROLLERS



FEATURES

Auto-Ranging Input Voltage

24 - 600 VAC, 45 - 65 Hz

AC Output

10 - 160 Amps

Internal Class-T Fusing

Blown Fuse Indicator

Analog Interface (Two Analog Inputs)

Standard setpoint ranges: 0 - 5 Vdc, 4 - 20 mA
Field Scalable 0 - 10 Vdc , 0 - 20 mA , or POT*

Optional Fieldbus Interface

- Modbus TCP (Ethernet)
- Modbus RTU (RS-485)
- ODVA-Certified DeviceNet™
- Profinet (Ethernet)
- Ethernet/IP

Integrated or Remote Display

Displays Setpoints, Line / Load Voltage,
Load Current, Load Power, Alarms

Control Features

- Digital Controller / Phase Lock Loop Timing
- Zero-Cross / Phase Angle / Burst Mode
- Soft Start
- Output Limits: Voltage, Current, Power (Phase Angle only)
- Missing Cycle Detection
- TRANS-GUARD™, SYNC-GUARD™

Alarms

- Overtemp / Phase Loss / Over Current Trip / Shorted SCR**
- Two form C relay outputs for alarms
- Optional Auxiliary I/O Card
 - Up to two retransmit channels of voltage, current, or power

Easy Setup via Plug-n-Play USB

- Load / Save Configurations
- Diagnostics with Chart and Log Operations

* Other scaling options available via control panel software. Contact factory for information.
** User selectable. Feature may be disabled in case of nuisance shorted SCR warnings

CERTIFICATIONS



BRANCH-RATED FUSING: SAVE \$\$\$ - DON'T FUSE TWICE!

Compact FUSION utilizes integrated Class-T, Branch-rated fusing. It's fast enough to protect your SCR from dead shorts, reduces nuisance fuse-blowing, and meets UL 508A branch fusing requirements. Integrated fusing gives you fewer pieces to manage and lowers installation costs and footprint size.

DESCRIPTION

The Compact FUSION series controller is a modular digital controller capable of single phase or three phase operation. The modular design allows up to four independent zones of control within one footprint-saving package.

Compact FUSION is nearly identical to its predecessor FUSION, (see sidebar) but with a narrower footprint, onboard branch-rated protection fusing (Class T), and a blown fuse indicator for each line. Optional pass through fusing allows a line to pass through the single phase controller to fuse the return leg of the load.



Loads can be controlled in phase-angle, zero-cross, or burst modes for operation of resistive or transformer connected loads. Output is controlled linearly with respect to command signal and can be set to the average or RMS value of the voltage or current, as well as true instantaneous power or external feedback.

Compact FUSION controllers are available in current ratings from 10 - 160 amps AC. Auto-ranging voltage circuitry enables mains supply voltage from 24-600 VAC, (45-65 Hz) eliminating the need for hardware jumpers or stocking multiple controllers for international voltages. A separate power source supplies the control electronics and maintains critical communications to your control system when the mains are absent.

An integrated display and on-board diagnostics make operation and trouble shooting simple. Limits, set-points, and alarm conditions can be easily viewed and customized. A plug-n-play USB interface and free FUSION Control Panel software for the PC further simplifies installing and configuring the controller to your application. OEMs, for example, can duplicate controller settings by simply loading a configuration file saved from a previous unit.

Parameters can be easily viewed and controlled through the onboard display. For additional convenience, the display can also be remotely mounted on an electrical enclosure door. (See "Utilizing Remote Control," below)

Setpoints can be controlled through the standard analog or optional Fieldbus interface. The factory-configured analog setpoint signal ranges are 0 - 5 Vdc and 4 - 20 mA, both of which are field scalable from 0 - 10 Vdc or 0 - 20 mA.

The Fieldbus interface options include Modbus RTU (RS-485), Modbus TCP (Ethernet), DeviceNet™, PROFINET (Ethernet), or EtherNet/IP. These interface options can be used to communicate with a PLC or factory control system. For multi zone controllers consisting of 3 or 4 zones, a Fieldbus interface is required.

THE VISION BEHIND COMPACT FUSION

In 2009, Control Concepts released FUSION: a single controller designed to meet customer requirements and built for use around the world. FUSION series controllers accommodate international supply voltages and meet global safety and environmental standards.

Compact FUSION is our latest controller built on this same vision. The slim design reduces total installed cost and further improves economic impact, and you can expect reliable performance backed by exceptional customer service.



UTILIZING REMOTE CONTROL

A remote display kit is available from Control Concepts, Inc, allowing you to mount the display on the outside of an electrical enclosure and eliminating costly Amp meters, switches, and associated wiring and labor.

The display is rated IP 65 and UL type 1 and 12 to withstand water or dust in demanding factory conditions.

For a complete description and ordering information, see Page 6.



APPLICATIONS

Constant Resistive Loads
(Nickel Chromium)

Variable Resistive Loads
Silicon Carbide
Molybdenum Disilicide
Graphite
Tungsten Lamps

Transformer Coupled Loads

Inductive
(Not Intended for Motor Applications)

Gas Discharge
Ultra Violet

Electron Beam

Crystal Growing and Processing



PERFORMANCE SPECIFICATIONS

POWER	
Line Voltage (auto ranging)	24 - 600 Vac (Nominal) +10% / -15% *
Line Frequency (auto switching)	45 - 65 Hz
Frame Current Ratings (Amps) Fusing (Amps)	Continuous RMS 10 25 50 80 100 125 160 Fused at 15 30 60 100 125 150 200
Current Rating- Peak Surge	20X continuous rating
Minimum Hold/Latch Current	1 A RMS
SCR Rating (PIV)	1600 V peak forward & reverse
Fusing	Internal; Branch-Rated Class T
Thermal	Integrated heat sink thermal sensor
Current Limit	20% – 105% of continuous rating of Frame Amp Rating
Current Trip	50% - 450% of continuous rating
Power Dissipation	1.3 Watt per amp of load current per phase
Control Power / Operates Internal Control Electronics	100 - 240 Vac 50/60 Hz

RELIABILITY	
Mean Time Between Failure (MTBF)	Designed for 50,000 Hours

ENCLOSURE PROTECTIVE RATING	
International	IP 20
Removable Display	IP 65, UL Type 1 & 12

ENVIRONMENTAL	
Surrounding Air Operating Temperature	32°F [0°C] - 122°F [50°C]
Humidity	20% to 90% RH Non-Condensing
Rated Operating Altitude	Up to 6000 ft [1750m] at full rated current
Contaminates	ROHS Compliant CE Pollution Degree 2
Storage Temperature	- 4 to 176°F [- 20 to 80°C]

ISOLATION	
Signal to Line/Load	3750 Vac minimum
Line/Load to Ground	2500 Vac minimum
Signal to Ground	1500 Vac minimum
Line to Load	1400 Vac minimum
Network	1500 Vac minimum
USB	2500 Vac minimum
Signal to Processor	1500 Vac minimum
Remote Display	2500 Vac minimum

* Contact factory for other options

DIMENSIONS

DIMENSIONS ARE IN INCHES [mm], LISTED HEIGHT x WIDTH x DEPTH	
14.03 [356.5] x 5.96 [151.4] x 9.57 [243.0]	14.03 [356.5] x 9.61 [244.1] x 9.57 [243.0]
Single Phase	(2x) Single Phase with Pass Through
Single Phase with Pass Through	(3x) Single Phase
(2x) Single Phase	(4x) Single Phase
Three Phase Two Leg	3 Phase Two Leg with Pass Through
	(2x) Three Phase Two Leg
	Three Phase Three Leg

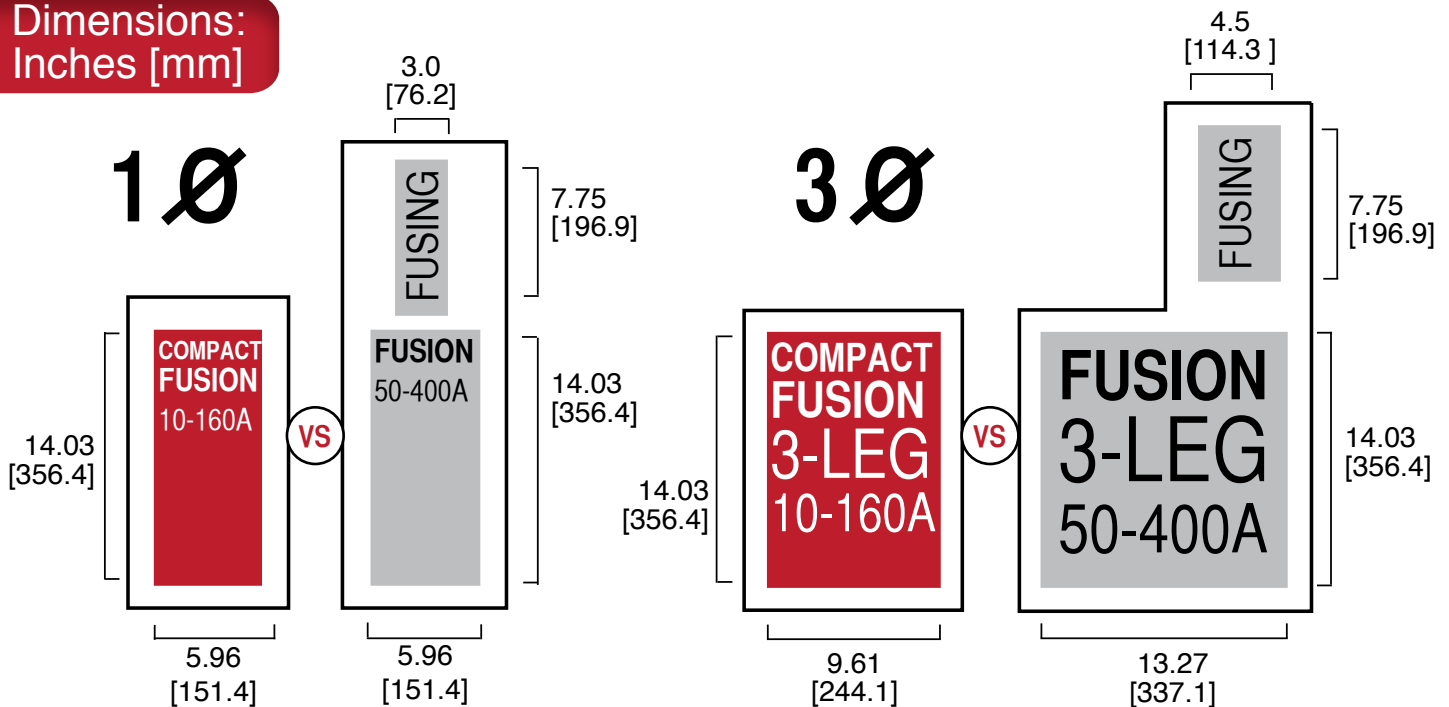
*DeviceNet depth = 9.82 [249.4]
See Manual for panel layout.

HOW COMPACT IS THE FOOTPRINT?

Internal fusing reduces power control-related panel space requirements significantly. Three-phase models are also built almost four inches slimmer than their equivalents in the original Fusion series.

Compare panel space requirements between Compact Fusion and the original Fusion model to see how slimmer dimensions translate into big savings.

Dimensions:
Inches [mm]



ACCESSORIES

AUXILIARY I/O CARD

Retransmit

- 2 Analog output channels
- Scalable 0-10V dc or 0-20mA with up to 15 Vdc compliance voltage
- Each channel may be assigned either the RMS or AVG value of the load voltage, load current, or true instantaneous load power

Digital I/O

- 2 Digital inputs (TTL compatible, pull up to 5V through a 10KΩ resistor)
- 2 Digital Outputs (Relay driver transistor based, Open collector that sinks up to 48 Vdc at 150 mA)

FIELD BUS INTERFACE

MODBUS RTU (RS-485), MODBUS TCP (Ethernet), DeviceNet, or EtherNet/IP, or PROFINET. Simplify your cabling, eliminate A/D conversion error, and gain access to monitor information.

In the model number, use:

- S for Modbus RTU (RS-485)
- D for DeviceNet
- I for EtherNet/IP
- E for Modbus TCP (Ethernet)
- N for PROFINET

REMOTE DISPLAY

- Controller display is mountable in a 1/4 DIN cutout
- UL-type 1 & 12 ratings, IP65
- Outside Dimensions: 4.156 [105.6] x 4.156 [105.6]
- Display Mounting Kit includes: Gasket, custom mounting brackets with screws, shielded cable, circuit board retainer
- Sizes: 25 ft [7.62m] (CCI P/N: SMAFUSION-RD25)
5 ft [1.52m] (CCI P/N: SMAFUSION-RD5)

USB CABLE

- 15 ft [4.92m] USB Cable (CCI P/N: 0058004-0000-15)

FUSES AND OTHER ACCESSORIES

- A wide range of fuses and fuse blocks are available.
- Please contact factory for fuse sizing and any other accessory needs and we would be happy to accommodate you.

CONTACT/ORDERING INFORMATION

TEL: (952) 474-6200 | (800) 765-2799
FAX: (952) 474-6070 | www.ccipower.com
18760 Lake Drive East, Chanhassen, MN 55317, USA

