

TECHNICAL BULLETIN

TRANSFER TAPE

PRODUCT:	7332 Adhesive Transfer Tape			
PRIMARY USE:	Forms excellent bonds to a variety of ether, ester and low perm urethane foams.			
DESCRIPTION:	7332 is 2-mils of a high peel strength, high shear strength acrylic adhesive to a 74 lb. white poly-coated Kraft liner. 7332 contains a biostatic additive which aids in meeting the requirements for product that are resistant to microbial growth.			
LINER:	74 lb white poly-coated Kraft.			
TYPICAL PHYSICAL PROPERTIES:	Thickness	Adhesive Exposed Side (nominal)	2.0 mils	
		74# Release Liner (nominal)	5.5 mils	
	Peel Adhesion	PSTC #101; backed with 1 mil polyester <i>24 Hour Dwell:</i>		
		Exposed Side		50 oz/inch
		Liner Side		
		PSTC #101; backed with 2 mil dead soft aluminum foil <i>24 Hour Dwell:</i>		
		Exposed Side		150 oz/inch
		Liner Side		
	NOTE: Peel tests are performed as per PSTC #101, which states one minute maximum dwell time. In general, for acrylic adhesives, longer residence time yields much higher peel values.			
	Shear Adhesion	PSTC #107; Modified, 1000 gm/sq. in. @ 72° F. <i>One Minute Maximum Dwell:</i>		
		Exposed Side		7 Days
		Liner Side		NA
		PSTC #107, Modified; 500 gm/sq. in. @ 150°F <i>One Minute Maximum Dwell:</i>		
		Exposed Side		7 Days
Liner Side			NA	

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7332-74 Adhesive Transfer Tape

PRODUCT FEATURES:	<ul style="list-style-type: none">• Excellent adhesion to a broad spectrum of foam substrates.• Biostatic additive is included to inhibit microbial growth.• Easy release 74 lb. liner resists cockling.• High shear resistance.
SERVICE TEMPERATURE:	-30°F to 220°F NOTE: This information is provided as a means to help characterize the adhesive's temperature resistance. Note that this data is based on limited testing and under no load. The practical service temperature of this or any adhesive system is dependent on many variables including the substrates being bonded, environmental conditions, and the loading and method of application. The purchaser is responsible for determining the suitability of this or any product for their particular purpose and process. The recommended application temperature is 68°F to 100°F.
NOTES:	The use of heat and pressure will help to increase the initial bond of the product to the substrate. Testing is recommended prior to laminating to any material that contains migrating plasticizers.
SHELF LIFE:	One year from date of shipment when stored under cool, dry conditions.

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