

TECHNICAL BULLETIN

TRANSFER TAPE

PRODUCT:	7334 Adhesive Transfer Tape			
PRIMARY USE:	Forms excellent bonds to a variety of ether, ester and low perm urethane foams.			
DESCRIPTION:	7334 is constructed by coating 4-mils of a high peel, high shear acrylic adhesive on a 74 lb. liner. The 7334 contains a biostatic additive which aids in meeting the requirements for product that are resistant to microbial growth.			
LINER:	74 lb. white, poly-coated Kraft			
TYPICAL PHYSICAL PROPERTIES:	Thickness	Adhesive Exposed Side (nominal)	4 mils	
		Adhesive Liner Side (nominal)		
		74# Release Liner (nominal)	5.5 mils	
	Peel Adhesion	PSTC #101; backed with 1 mil polyester <i>24 Hour Dwell:</i>		
		Exposed Side		65 oz/inch
		Liner Side		
		PSTC #101; backed with 2 mil aluminum foil <i>24 Hour Dwell:</i>		
		Exposed Side		165 oz/inch
		Liner Side		
	Shear Adhesion	PSTC #107; Modified, 1000 gm/sq. in. @ 72° F. One minute maximum dwell:		
		Exposed Side		7 Days
		Liner Side		NA

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PRODUCT

PRODUCT FEATURES:	<ul style="list-style-type: none"> • Excellent adhesion to a broad spectrum of foam substrates. • Biostatic additive is included to inhibit microbial growth. • High shear resistance. • 74 lb.easy release liner resists cockling.
SERVICE TEMPERATURE:	<p>-30°F to 220°F</p> <p>NOTE: This information is provided as a means to help characterize the adhesive's temperature resistance. Note that this data is based on limited testing and under no load. The practical service temperature of this or any adhesive system is dependent on many variables including the substrates being bonded, environmental conditions, and the loading and method of application. The purchaser is responsible for determining the suitability of this or any product for their particular purpose and process. The recommended application temperature is 68°F to 100°F.</p>
NOTES:	<p>The use of heat and pressure will help to increase the initial bond of the product to the substrate. Testing is recommended prior to laminating to any material that contains migrating plasticizers.</p>
RELATED ADCHEM PRODUCTS:	<p>Other 4-mil acrylic transfer tape products include:</p> <p>7434-74-54 – High shear moderate peel for foam and LSE bonding.</p> <p>7834-74-54 – Foam to foam bonding with biostatic additive.</p>
SHELF LIFE:	<p>One year from date of shipment when stored under cool, dry conditions.</p>

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