LUBRICAST 840 D

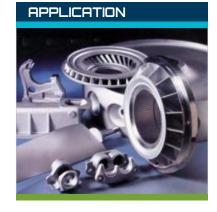
DIE CASTING LUBRICANT

PRODUCT DESCRIPTION

Lubricast 840 D is formulated for the production of bright and clean parts in the casting of magnesium and aluminum alloys. Cast parts can be painted or plated without concern for lack of adhesion. Recommended dilution range is 50:1 to 100:1.

FEATURED BENEFITS

- · Improved solder protection from thermally stable release film
- · Reduced usage cost from leaner dilution ratios and less die lube required in the die cavity
- · Increased production from reduced over-all cycle time from reduced spray time



TYPICAL PROPERTIES	
Appearance	Off-white liquid
Specific Gravity, 77°F (25°C)	0.98
Weight, lb/gal., 60°F (15.6°C)	8.2
pH (5% dilution)	9.5
Temperature Tolerance	Do not freeze

PRODUCT CODE	
440000000	

1103300000

HEALTH AND SAFETY

For health and safety guidance, please refer to the Chemtool SDS (Safety Data Sheets).



801 W Rockton Road, Rockton, IL 61072 | Phone: 815-957-4140 | Fax: 815-624-0381

www.chemtool.com

This information is presented in good faith, but no warranty, express or implied, is given nor is freedom from any patent owned by Chemtool Incorporated or by others to be inferred. The final determination of the suitability of the products for the application contemplated by the user is the sole responsibility of the buyer. REV 09/01/16