

Seamless & Welded Stainless Steel Pipe • A.S.A. Pipe Schedules

• GREEN Figures - indicate wall thickness in inches • BLACK Figures - indicate weight in pounds/foot

(Aluminum pipe weighs roughly one third as much as steel pipe)

Pipe Size	O.D. (inches)	5S	5	10S	10	20	30	40S & 40	60	80S & 80	100	120	140	160	Double Extra Heavy
		Standard						Extra Heavy							
1/8	.405		.035	.049	.049			.068	.068	.095	.095				
			.1383	.1863	.186			.2447	.2447	.3145	.3145				
1/4	.540		.049	.065	.065			.088	.088	.119	.119				
			.2570	.3297	.330			.4248	.4248	.5351	.5351				
3/8	.675		.049	.065	.065			.091	.091	.126	.126				
			.3276	.424	.424			.5676	.5676	.7388	.7388				
1/2	.840	.065	.065	.083	.083			.109	.109	.147	.147				.187 .294
		.5383	.5383	.671	.671			.8510	.8510	1.088	1.088				1.304 1.714
3/4	1.050	.065	.065	.083	.083			.113	.113	.154	.154				.218 .308
		.6838	.6838	.853	.853			1.131	1.131	1.474	1.474				1.937 2.441
1	1.315	.065	.065	.109	.109			.133	.133	.179	.179				.250 .358
		.8678	.8678	1.404	1.404			1.679	1.679	2.172	2.172				2.844 3.659
1 - 1/4	1.660	.065	.065	.109	.109			.140	.140	.191	.191				.250 .382
		1.107	1.107	1.806	1.806			2.273	2.273	2.997	2.997				3.765 5.214
1 - 1/2	1.900	.065	.065	.109	.109			.145	.145	.200	.200				.281 .400
		1.274	1.274	2.085	2.085			2.718	2.718	3.631	3.631				4.859 6.408
2	2.375	.065	.065	.109	.109			.154	.154	.218	.218				.343 .436
		1.604	1.604	2.638	2.638			3.653	3.653	5.022	5.022				7.444 9.029
2 - 1/2	2.875	.083	.083	.120	.120			.203	.203	.276	.276				.375 .552
		2.475	2.475	3.531	3.531			5.793	5.793	7.661	7.661				10.01 13.70
3	3.500	.083	.083	.120	.120			.216	.216	.300	.300				.437 .600
		3.029	3.029	4.332	4.332			7.576	7.576	10.25	10.25				14.32 18.58
3 - 1/2	4.000	.083	.083	.120	.120			.226	.226	.300	.300				.437 .600
		3.472	3.472	4.973	4.973			9.109	9.109	12.51	12.51				22.85
4	4.500	.083	.083	.120	.120			.237	.237	.281	.337	.337			.531 .674
		3.915	3.915	5.613	5.613			10.790	10.790	12.66	14.98	14.98	0.437		22.51 27.54
4 - 1/2	5.000							.247		.355					.710
								12.53		17.61					32.53
5	5.563	.109	.109	.134	.134			.258	.258	.375	.375	0.5			.625 .750
		6.349	6.349	7.770	7.770			14.62	14.62	20.78	20.78	27.04			32.960 38.55
6	6.625	.109	.109	.134	.134			.280	.280	.432	.432	0.562			.718 .864
		7.585	7.585	9.289	9.289			18.97	18.97	28.57	28.57	36.39			45.30 53.16
7	7.625							.301		.500					.875
								25.57		38.05					63.08
8	8.625	.109	.109	.148	.148	.250	.277	.322	.322	.406	.500	.500	.593	0.718	.812 .906 .875
		9.914	9.914	13.40	13.40	22.36	24.70	28.55	28.55	35.64	43.39	43.39	50.87	60.93	67.76 74.69 72.42
9	9.625							.342		.500					
								33.90		48.72					
10	10.750	.134	.134	.165	.165	.250	.307	.365	.365	.500	.500	.593	.718	0.843	1.000 1.125
		15.19	15.19	18.70	18.70	28.04	34.24	40.48	40.48	54.74	54.74	64.33	76.93	89.2	104.1 115.7
11	11.750							.375		.500					
								45.55		60.07					
12	12.750	.156	.165	.180	.180	.250	.330	.375	.406	.562	.500	.687	.843	1	1.125 1.312
		21.07	22.18	24.20	24.20	33.38	43.77	49.56	53.53	73.16	65.42	88.51	107.2	125.5	139.7 160.3
14	14.000	.156		.188	.250	.312	.375	.375	.437	.593	.500	.750	.937	1.093	1.250 1.406
		23.07		27.73	36.71	45.68	54.57	54.57	63.37	84.91	72.09	106.1	130.7	150.7	170.2 189.1
16	16.000	.165		.188	.250	.312	.375	.375	.500	.656	.500	.843	1.031	1.218	1.437 1.593
		27.90		31.75	42.05	52.36	62.58	62.58	82.77	107.50	82.77	136.5	164.8	192.3	223.5 245.1
18	18.000	.165		.188	.250	.312	.437	.375	.562	.750	.500	.937	1.156	1.375	1.562 1.781
		31.43		35.76	47.39	59.03	82.06	70.59	104.80	138.2	93.45	170.8	208.0	244.1	274.2 308.5
20	20.000	.188		.218	.250	.375	.500	.375	.593	.812	.500	1.031	1.280	1.5	1.750 1.968
		39.78		46.05	52.73	78.60	104.10	78.60	122.9	166.4	104.10	208.9	256.1	296.4	341.1 379.0
24	24.000	.218		.250	.250	.375	.562	.375	.687	.968	.500	1.218	1.531	1.812	2.062 2.343
		55.37		63.41	63.41	94.62	140.80	94.62	171.2	238.1	125.50	296.4	367.4	429.4	483.1 541.9