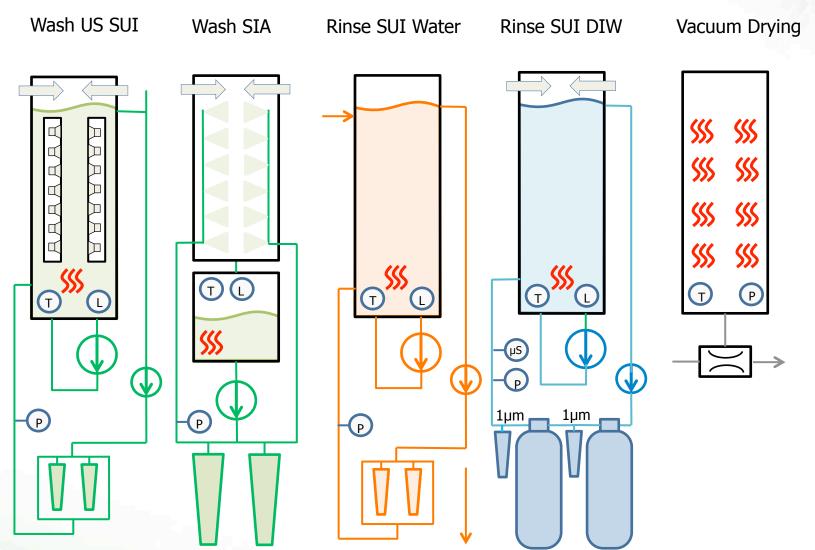


MODULECLEAN





Chambers available



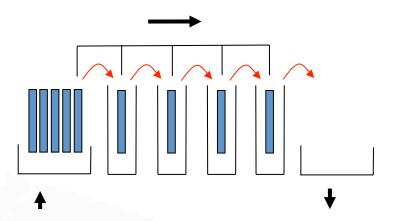




Conveyor options

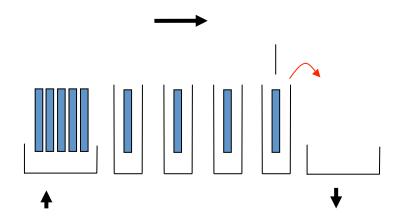
Parallel

- Faster for easy cleaning
- Takt time 6 mins
- Chamber time 4 mins
- Unique process times only



Robot

- Excelent for high-end cleaning
- Takt time 12 mins
- Chamber time 10 mins
- Flexible process times
- Chamber skip



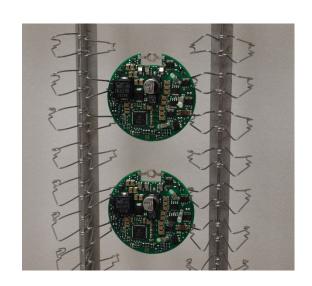


Standard Carriers

Spring fingers



Spring wires



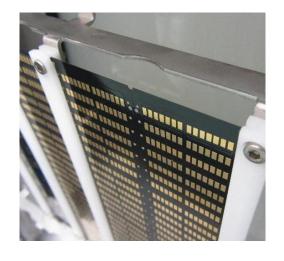
Baskets

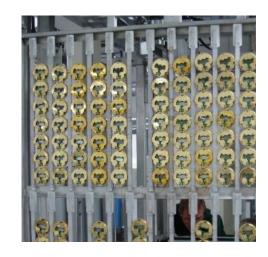


Very small PCB's



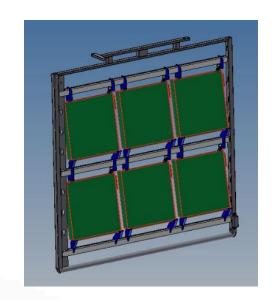
Customized Carriers

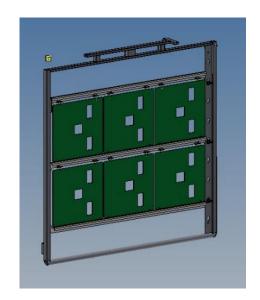












Cleaning and printing solution



Handling

Moduleclean

- Automatic start
- Cart change only

Carts

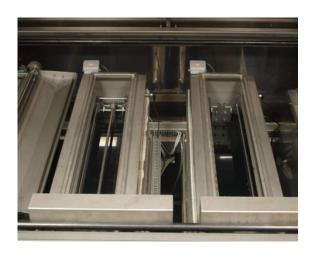
- 5 Frames x 6 mins takt time
- 30 mins comfortable load-unload





Mechanical features

Robust chambers



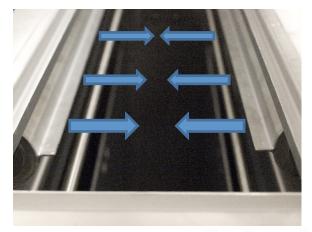
Carrier oscilation



Safety grip head



Air knifes



Cleaning and printing solution



Filtration unit

Integrated

- Easy maintenance
- Space saving



Fully closed

- No drain
- Economic
- Ecologic

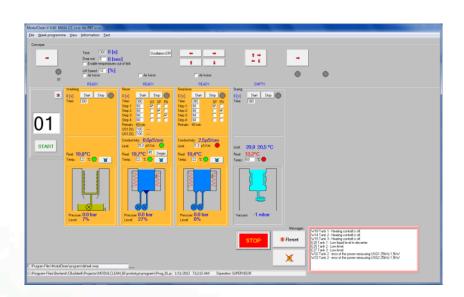




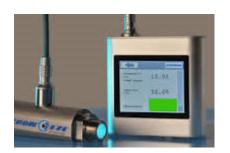
Controll

PC WIN® Controll

- 99 Programs
- 3 access levels
- Full parameters measure *
- All parameters traceability logging

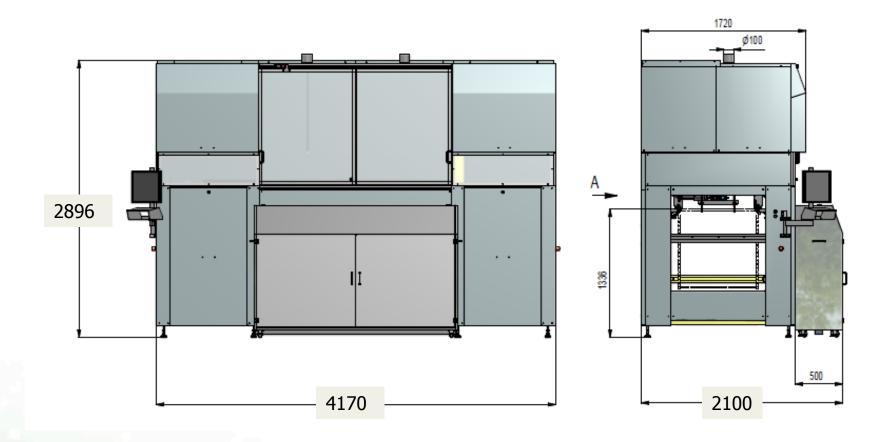


* Zestron® EYE Integrated





Dimensions

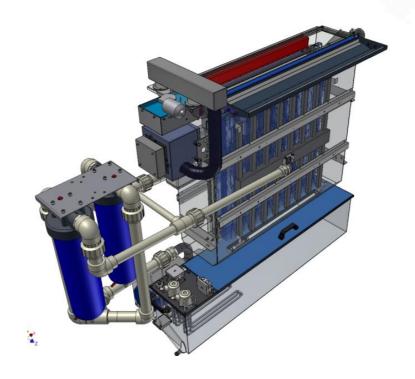




SIA Chamber

Washing & Rinsing

- 144 nozzles
- 450ltr/min
- 3,5 Bar
- Mechanical filtration 5um
- Heating 60°C
- Carrier oscilation
- Air knives
- No seal doors
- Chemical fully resistant

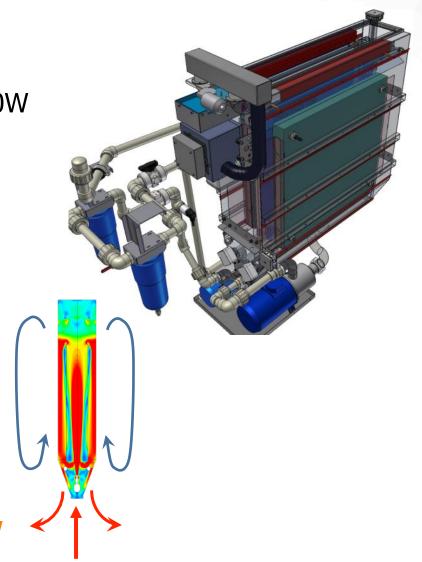




US SUI Chamber

Washing & Rinsing

- Ultrasonic 40kHz up to 4500W
- 1500ltr/min double flow*
- Mechanical filtration 5um
- Heating 60°C
- Carrier oscilation
- Air knives
- No-seal doors
- Chemical fully resistant



* Double flow



SUI Chamber

Rinsing

- 1500ltr/min double flow
- Mechanical filtration
- Chemical filtration 1um
- Heating 60°C
- Ultrasonic 40kHz up to 4500W
- Carrier oscilation
- Air knives
- No seal doors
- Chemical fully resistant





Vacuum drying

Drying

- Radiation up to 110°C
- Venturi 0.5 Bar
- Heaters temperature control
- IR PCBA Temperature control
- Robust design
- Easy exchangeable sealing

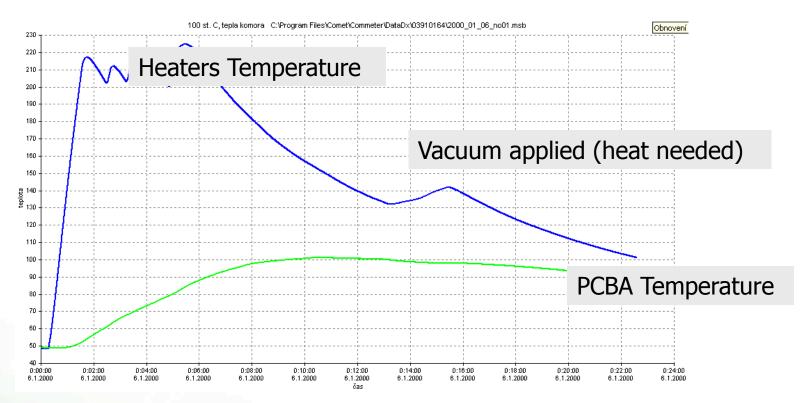




Vacuum drying

Heating control test

- IR sensor to PCBA temperature corelation
- Heaters driven by thermometers and IR sensor
- PCBA measured by external thermocouples

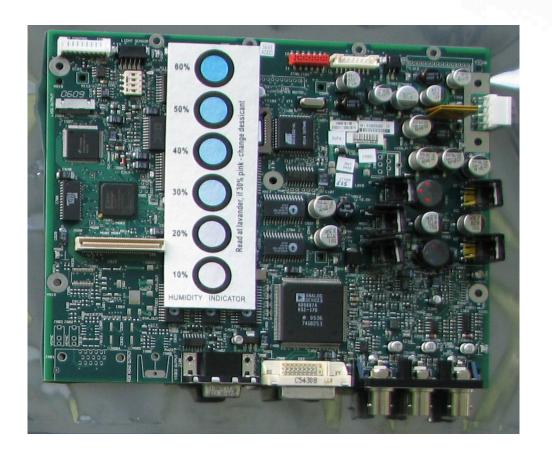




Vacuum drying

Moisture test

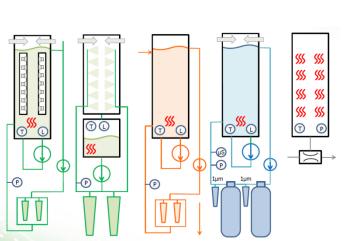
- 100°C set temperature
- 10 mins cycle
- Sealed in a plastic bag
- 30% humidity after 24h



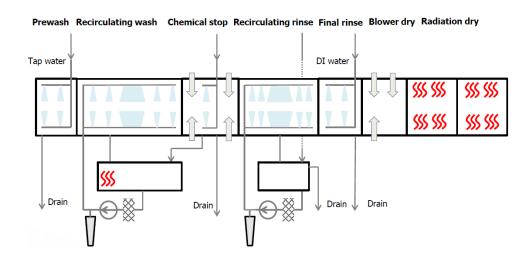


Moduleclean & Inline











Moduleclean & Inline





Moduleclean

- 0,5m² in 10 mins
- Electric 70 kVA
- Water 0
- 4200x2100x2900 complete

Inline

- 0,8m² in 10 mins
- Electric 280 kVA
- Water 110 ltr/min DIW
- 4900x1520x1300 without DIW unit