

# Project Management Process



# Kick Off Meeting (KOM)

# Targets

- Review of the participants
- Synchronisation of the two engineering teams
- Verification of the technical and non technical requirements
- Review of the list of applicable documents
- Review of the schedule ( Gantt with MS project)

# Input

- Technical specification
- Non technical specification (EDT, SOW)
- ECRIN offer including compliance matrix (IADT) to technical and non technical requirements
- ECRIN Quality Management Plan (QMP)
- Schedule ( Gantt diagram)
- Présentation of the action list table
- Review of the risk and opportunity table
- OBS (Organisation Breakdown Structure)
- Customer order, order aknowledgment and contract if applicable

# Output

- Minutes of the meeting
- Action list table updated
- Risk and opportunity table updated
- Schedule updated

- Project Manager
- Project Quality Manager
- System Architect
- Sales Manager
- Engineering Department Manager
- Operating Director
- Customer ( purchaser manager and technical manager)
- <u>Duration</u>: ½ day to 1 day



# Preliminary Design Review (PDR)

#### Targets

- Presentation of the technical solution
- Check of the technical requirements
- Customer approval before going in design details

#### Inputs

- Technical:
  - 3D model ( .stp or other)
  - BOM
- Certificate: ITAR, CECC, Reach, Rohs, radionuclide,
- Project Documents
  - Definition Document(DD)
  - Justification Document (DJD)
  - PBS (Product Breakdown Structure)

#### Outputs

- Minutes of the meeting
- Update of Actions list, risks and opportunities table, schedule
- Pre-Customer Acceptance

# <u>Participants</u>

- Project Manager
- Project Quality Manager
- Engineering Department Manager
- Enginnering designers (mechanical, electronic , wiring, soft)
- Customer
- <u>Duration</u>: 1 day



# Critical Design Review (CDR)

### Targets

- Presentation of the details of the technical solution
- Check of the technical requirements
- Customer approval to launch the production

#### Inputs

- Technical:
  - Final drawings (mecanical, electrical, wiring)
  - Final BOM
  - Electronic folder (schematic, routing)
  - Mecanical simulation, thermal simulation if necessary
  - Information about mass, reliability (MTBF, MTTR), power consumption etc
- Project documents
  - Definition Document (DD)
  - Justification Document (DJD)
  - Acceptance Test Procedure

## Outputs

- Minutes of the meeting
- Update of Actions list, risks and opportunities table, schedule
- Customer Acceptance -> Go to production

- Project Manager
- Project Quality Manager
- Engineering Department Manager
- Enginnering designers (mecanical, electronic, wiring, soft)
- Customer
- <u>Duration</u>: 1 or 2 days



# Test Readiness Review (TRR)

#### Target

Presentation of acceptation and qualification procedures

### Inputs

- Technical:
  - · Tooling and test equipment is defined
- Project Documents:
  - Acceptance Test Procedure (ATP) and form of the Acceptance Test Report (ATR)
  - Qualification Test Procedure (QTP) for environnemental test

## Outputs

- Minutes of the meeting
- Update of Actions list, risks and opportunities table, schedule
- Customer acceptance on procedures (ATP and QTP)

- Project Manager
- Project Quality Manager
- Test manager from ECRIN ( who follow laboratories)
- Customer
- <u>Duration</u>: ½ days (conf call)



# Production Readiness Review (PRR)

### Target

- To be sure to have all production equipments and process in place to produce the products

### Input

- Technical:
  - · Tooling, equipement is identified
- Project documents
  - Control and Production Document (CPD) in preliminary stage
  - WBS presentation (Working Breakdown Structure)
- Production
  - Supply chain presentation

# Output

- Minutes of the meeting
- Update of Actions list, risks and opportunities table, schedule
- Customer acceptance on procedures

- Project Manager
- Project Quality Manager
- Production Manager
- Customer
- <u>Duration</u>: ½ day (conf call)



# Factory Acceptance Test (FAT)

- Target
  - Check the product conformity to each requirement of the technical specification
- Input
  - Technical:
    - Prototype
  - Project documents
    - User Manuel (UM) Maintenance Manuel (MM) Installation document (ID) (hard and soft)
    - Acceptance Test Report
    - CoC
- Output
  - Minutes of the meeting
  - Update of Actions list, risks and opportunities table, schedule
  - Customer acceptance on projects documents and if necessary on derogation document
- Participants
  - Project Manager
  - Project Quality Manager
  - Customer
- <u>Duration</u>: 1 or 2 day



# Test Qualification Review (TQR)

### Target

Review of the of Acceptance Test Report (ATR)

### Input

- Project documents
  - Justification document (DJD) final version
  - Acceptance Test Report (ATR)

# Output

- Minutes of the meeting
- Update of Actions list, risks and opportunities table, schedule
- Customer acceptance on ATR and DJD

- Project Manager
- Project Quality Manager
- Customer
- Duration: 0,5 day (conf call)



# First Article Inspection (FAI)

## Target

 Verification that all production documents are ready and approuved to produce all the future products in the same configuration.

## • <u>Input</u>

- Technical
  - First serie product
- Project documents
  - Definition Document (DD) Finale version
  - Control and Production Document (CPD) Finale version

### Output

- Minutes of the meeting
- Update of Actions list, risks and opportunities table, schedule
- Customer acceptance on ATR and DJD

- Project Manager
- Project Quality Manager
- Product Manager
- Method Technician
- Production technician
- Customer
- <u>Duration</u>: 1 day



# End of Project Review (EPR)

- Target
  - Balance of the project: (Technical, Quality, Financial, etc) and verification that all actions are closed
- <u>Input</u>
  - Update of Actions list, risks and opportunities table, schedule
- Output
  - Project closing form filled
- Participants
  - Project Manager
  - Project Quality Manager
  - Quality Manager
  - Sales Manager
  - Customer
- <u>Duration</u>: 1 day