

## EJOT TSSD®

The fastening element for lightweight design

The EJOT TSSD® (thermal adhesive bonding boss / German: Thermischer Stoff-Schluss-Dom) has been developed including the appropriate joining process, in order to realise fastening options for lightweight material. The process is suitable for sandwich elements with hollow core and foam core structures with different top layers preferably with fibre content. The TSSD® can be used as a screw boss for the DELTA PT® screw, or directly as fastening element.

### TSSD® installation process

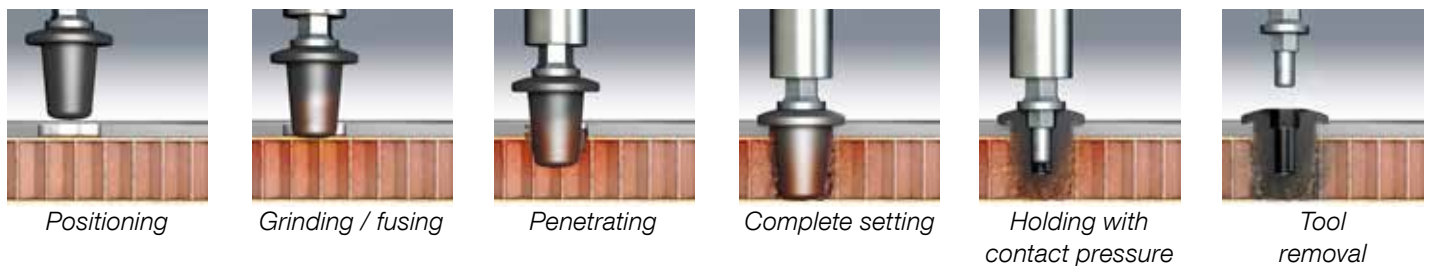
During the joining process, a thermoplastic boss is installed into the plastic component with a defined rotation speed and axial load. The installation can be done with or without a pilot hole, depending on the component material. Due to the applied axial load the fastening element penetrates the component and the frictional heat caused by the rotation causes a partial fusing of the joining parts. After a brief cooling time a thermal and / or mechanical adhesive bond and form-fit occurs, depending on the material.



EJOT TSSD® – as direct fastening element



EJOT TSSD® – as screw boss for the DELTA PT® screw



### Application examples



Paper honeycomb + PUR GF top layer  
Pull-out force 900 N



Aramid honeycomb + Aramid fibre top layer  
Pull-out force 700–1,200 N



PP honeycomb + PP GF top layer  
Pull-out force 800 N



PUR foam + 0.6mm Aluminium AW3003  
Pull-out force 800 N



Rohacell foam + CRP top layer  
Pull-out force 1,300-1,700 N



XPS- foam + PS GF top layer  
Pull-out force 500 N



EPP foam + PP GF top layer  
Pull-out force 500-900 N



PP GF Foam + PP GF top layer  
Pull-out force 1,900 N

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