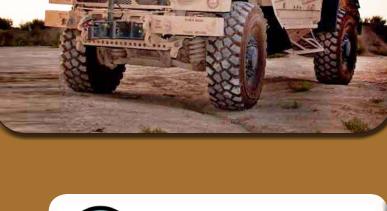
## **MILITARY CABLE HARNESSES**

Ruggedized Cable Harnesses for Ground Defense Mobility Applications















Falmat Custom Cables is a key supplier to many major defense contractors of cable harnesses for military ground vehicles within various program platforms. Our composite approach as a complete custom cable manufacturing facility, along with our streamlined harness fabrication assembly line, provide a unique ability to design, fabricate and meet demanding delivery schedules from first article to full multi-year production programs.



**Program** sampling of ground defense platforms supplying cable harnesses:

FBCB2 / BFT / I-Kits MFoCS MIDS JCREW MRAPS TV

BACN Stryker

Paladin Predator Ground systems

## Quality compliments our modern manufacturing capabilities and testing:

AS 9100 Rev C / ISO 9001 IPC WHMA-A620 Class I II III ANSI ESD S20.20 compliant Attenuation, Insertion loss

Ethernet TIA/ EIA network testing

Low Skew VSWR

FAI First article test reports Optical OTDR

ITAR registered 100% Continuity, Hi-Pot, IR IPC J-Std 001F Soldering Mechanical testing, qualification

UL, CSA, NEMA



## **CABLE PRODUCT TYPES:**

Terminations (such as Mil-DTL-38999, Mil-5015, power, control, audio, video, coaxial data, RS-232, RS-485, Ethernet, can-bus, USB, composite power and data, fiber-optic, D-Sub, BNC, TNC, SMA, PCB-repeaters, filters, IP-67, IP-68, ground straps) focus on Mil-DTL-38999, series type I, II, III, Power, data, Ethernet and composite inserts. Applications of Ethernet up to 10Gb with RJ45, mini-density 8pin, EN4165, EN3645, Radiall EPX, ARINC types are used for high-speed data and HD-video applications.

## **ASSEMBLY PROCESS CAPABILITIES:**

Discrete wire, coax, end-to-end Automated cutting, stripping & crimping Soldering to J-Std 001F Potting, sealing Overmolding, HS Boots Multi-breakout harness configurations Manual/semi-manual crimping Shield terminations, solder, mechanical Strain relief, mechanical assembly Hi-pot, IR, in-process



**Cable Design / Environments** considerations are carefully chosen in meeting Military vehicle requirements of temperature extremes, fuels, oil, chemical, shock, vibration, salt spray, and water submergence standards, as well as NBC and STB decontamination exposure.

Cable designs from bench assembly to bulk cable using our state-of-the-art cable manufacturing facility with primary insulating, planetary cabling, precision data twisting of UTP, STP, braiding, taping and extrusion from 30awg wire to 3.5" finished jacket diameters, as well as pneumatic applied or shrink thermoset jackets. Build to print using QPL Mil-Spec wires, cable, sleeving, shielding and Falmat custom designed cables. Insulations: Teflon, Tefzel, XL-Tefzel, XLPE, PP, PE, TPE, Mil-W-16878, Mil-DTL-22759, Mil-C-17 Shielding: Machine braiding of tinned copper, silver, nickel, HSCA, aluminized tapes, and copper tapes meeting EMI/RFI requirements.

Jacketing: Polyurethane, LSZH-PUR, LSZH-Olefin, TPE, PVC, PE, FPE, HDPE, PP, Nylon, Hytrel, Neoprene, Viton, Silicone, Polyolefin and Fluoropolymer

• Sub-sea cable specialist with capabilities of water-blocking, steel armor, Kevlar®, Vectran® for dynamic or static electro-optical cable designs for bottom, ROVs, AUVs, bottom laid and tow cables.



