



Tool and Cutter Estimated Wear Life

Please note that forming and trimming pre-tinned components will greatly reduce these figures below and potentially add additional tool maintenance and cleaning.

- Pressure pad life can be for many years.
- Former and Anvil life can be a bit shorter based on how close leads are to the maximum lead thickness in the specification, generally 8,000 – 12,000 working cycles.
- Upper and lower cutter life can be trickier. We advise customers to check the sharpness of these with a .003" piece of paper to see if it cuts cleanly, like a razor. Generally with Kovar/Alloy 42 leads the cutter life is in the 4000 – 8000 plus cycle range.
- The tool should be checked periodically.
- Fancort warranties the tools for one full year.
- The tools are constructed using A-2 tool steel and plated with TiN Titanium Nitrite for the longest wear between maintenance.

Please let us know if you have any questions, or concerns.

