Screw Tightening Software	Tightening Condition 1	

Register screw-tightening conditions:
   o Thread Pitch
   o Screw Length
   o Rotate Speed
 	
Then enter:
   o Screw-tightening position
   o Screw- tightening condition number for the point.
 	
A screw-tightening program is now complete.
 	
You can set different tightening condition numbers to each point so as to create different screw-tightening conditions in a program.
	Type Full Tightening (with Pick Up)	

	Thread Pitch	0.5 mm
	Rotate Speed	600 rpm
	Screw Length	8 mm
	Check Precision	Normal
	Float Amount	0.5 mm
	Time AFTER Tightening	0.2 sec
	Feeder ESC Signal	NO
	Point of Feeding	
	Screw Feed Time	0.5 sec
	Stop AFTER Feeding	NO
	Error Restart	Next Point