

Field installable

Assembly & IDC termination



Amphenol FCi

Jan. 2017

#### Field installable application & design highlights



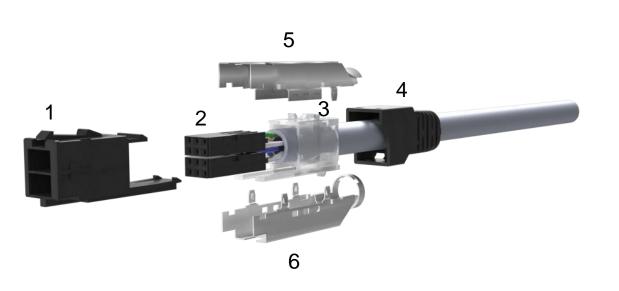
- Connector options and Part number
  - Field terminable plug kit P/N 10138200-101LF
  - Factory certified standard patch cord length also available
- Cable and IDC application
  - Size :- 24 ~26AWG stranded wire
  - Insulation wire outer dia max 1.00 mm
  - Hand tool P/N 10141086-01
- Design high lights
  - Dual beam contacts and four point IDC for plug. Proven design for both telecom and Industrial applications
  - Adequate clearance and creepage distance between contact terminals inside the connector
  - Contacts placement staggered to optimise signal performance
  - Wrap around shield
  - LED display can be viewed from rear of the plug connector





**Overview** 



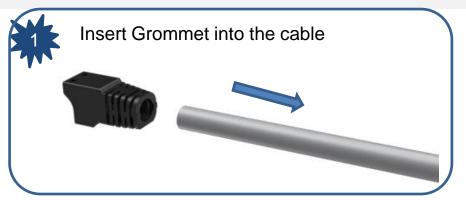


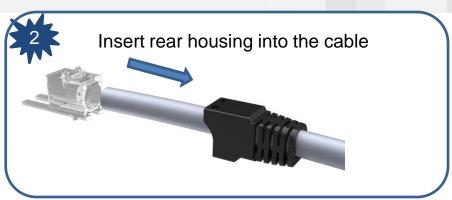
#### Kit BOM

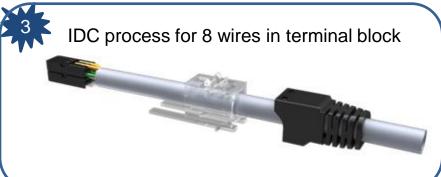
- 1 Front Housing 1 pc
- 2 Terminal block 2 pcs
- 3 Rear housing 1 pc
- 4 Grommet 1 pc
- 5 Top shield 1 pc
- 6 Bottom shield 1 pc

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#### Field assembly process (1/2)







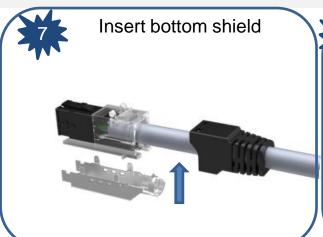




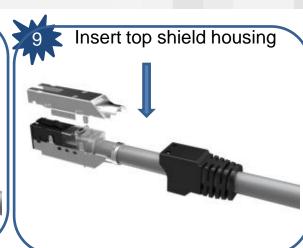




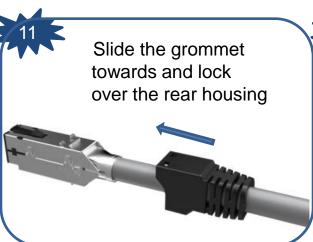
Field assembly process (2/2)

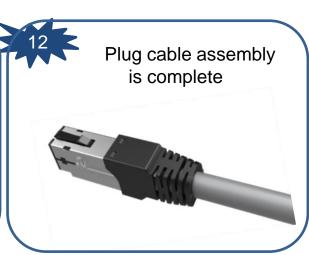










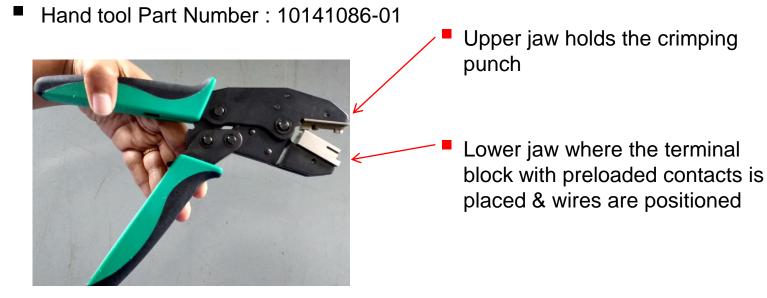


#### **IDC Hand tool overview**

### Easy to use



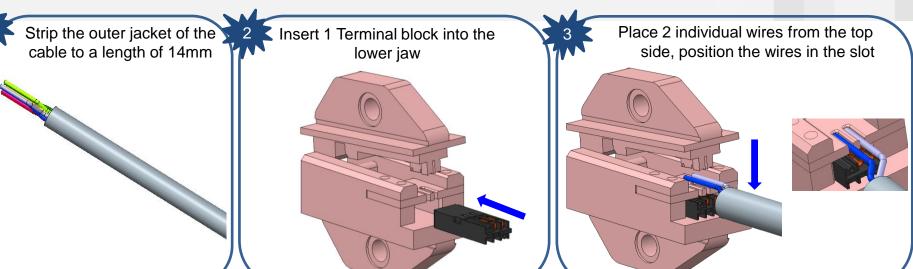
- Chuck can be mounted on Ratchet operated hand tool
  - Light weight and portable
- Easy to use
  - IDC does not need special skills or trained personnel
  - Guiding features in tool ensures correct placement of wires
  - Contact terminal has multiple IDC points which ensures quality & reliability
  - 2 wires IDC per set up facilitates easy wire management



## IDC termination process with the tool

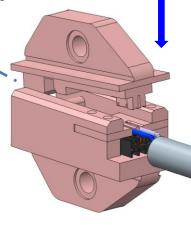
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#### 2 wires IDC per set up

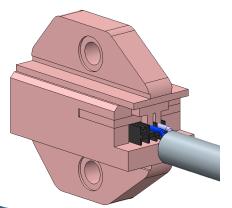








- Close the handle completely until the ratchet is released.
- Remove the crimped terminal block from lower jaw.
- Repeat steps 2 to 5 on the opposite side of terminal block
- Repeat the steps 2-5 for the second terminal block



8 wires IDC in 2 terminal blocks is complete





## **THANK YOU**

