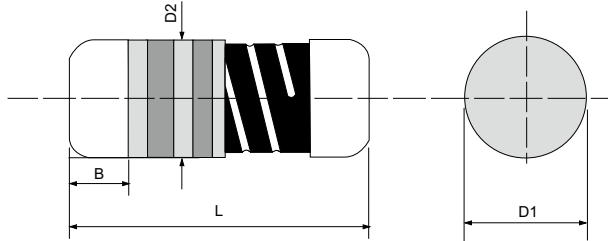


# MM102 Metal Film MELF Resistor

Quality • Reliability  
Cost-Down via Innovation.

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## Specifications Per

- IEC 60115-1
- EN140401-803

## Features

- SMD enabled structure
- Excellent solderability termination
- Products meet RoHS requirements and do not contain substances of very high concern identified by European Chemicals Agency

## DIMENSIONS

Type	Body Length (L, mm)	Cap Diameter (D1, mm)	Body Diameter (D2, mm)	Soldering spot (B, mm)	Net Weight Per 1000 pcs
MM102	2.1 ± 0.1	1.1 ± 0.1	D1+0.02/-0.1	0.5 Min.	7 grams

## GENERAL SPECIFICATIONS

Type	Power Rating at 70°C	Maximum Working Voltage	Maximum Overload Voltage	Minimum Resistance	Maximum Resistance	Resistance Tolerance	Available Resistance Value
MM102	0.2W	150V	300V	10Ω	221KΩ	±0.5%	E-192
				0.22Ω	2.2MΩ	±1%~±5%	E-24 / E-96

Special sizes and specifications available on request.

## PART NUMBER

Example: MM102F162RTKRTR3K0

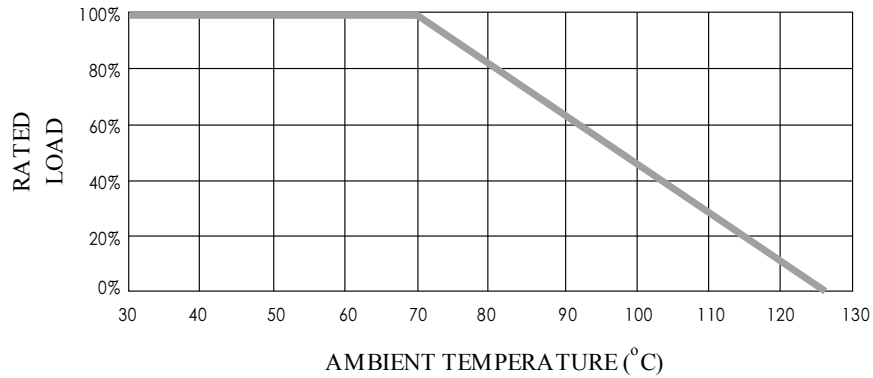
MM102	F	162R	TKR	TR3K0
Type	Tolerance*	Resistance	TCR	Packaging
	D (0.5%) F (1%) G (2%) J (5%)	162Ω <b>4-character code</b> containing - 3 significant digits 1 letter multiplier  <u>OHM MULTIPLIER</u> R = 1 K = 10 <sup>3</sup> M = 10 <sup>6</sup> G = 10 <sup>9</sup>	50ppm <b>3-character code</b>  Insert the corresponding Code for the temperature coefficient available for the specific product.  TKQ = ±25PPM TKR = ±50PPM TKS = ±100PPM	<b>5-character code</b> TR=Tape Reel  <u>MM102</u> 3K0 = 3,000 6K0 = 6,000 10K = 10,000

\* May not be applicable to all product types or to all resistance values. Please check with us before placing order.

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## ■ POWER DERATING CURVE

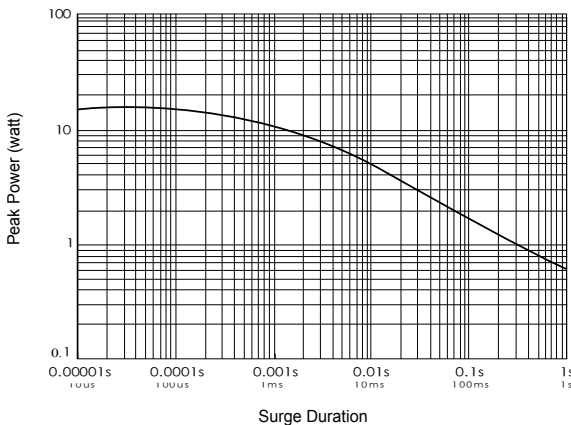


## ■ TECHNICAL SUMMARY

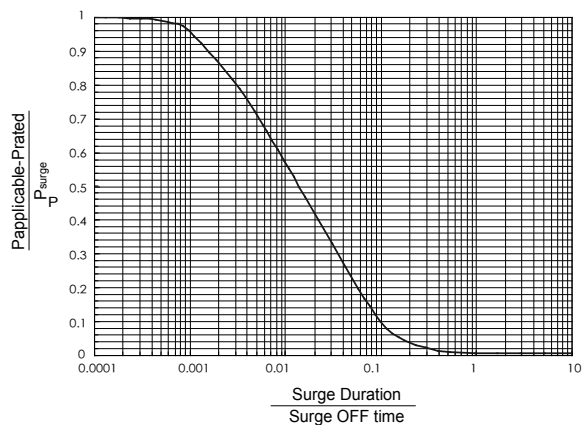
Characteristics	Limits	
Operating Temperature Range, °C	-55 ~ +125	
Temperature Coefficient, PPM / °C*	±1%, ±2%	±25, ±50, ±100
	±5%	±100
Dielectric Withstanding Voltage, VAC or DC	150	
Insulation Resistance, MΩ	>10 <sup>4</sup>	
Tin Whisker (JESD201 Temperature Cycling & High Temp./Humidity Storage), μm	<5	

\* Not applicable to all resistance values. Please check with us regarding the PPM of specific resistance value(s).

## ■ SINGLE SURGE PERFORMANCE



## ■ SURGE POWER DERATING CURVE



### Notes:

- SINGLE SURGE PERFORMANCE graph is good for NON REPETITIVE applications operating in an ambient temperature of 70°C or less. For temperatures above 70°C, the graph power must be derated further linearly down to zero at 125°C.
- To determine applicable surge power in continuous-surge applications:
  1. Identify allowable duration and peak power P<sub>surge</sub> of single surge;
  2. Determine ratio of surge duration/surge OFF time in application;
  3. Calculate P<sub>applicable</sub> backwardly according to Y-axis of SURGE POWER DERATING CURVE.

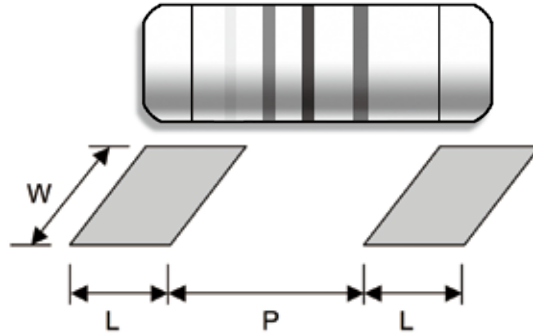
### PERFORMANCE SPECIFICATIONS

Characteristics	Test Conditions	Limits		
Short Time Overload	<b>IEC 60115-1 4.13</b> 5 seconds 2.5x rated voltage (not over max. overload voltage)	0.22Ω to 221KΩ	± 0.5%	
		>221KΩ	± 0.75%	
Load Life 1,000 hours	<b>IEC 60115-1 4.25.1</b> Rated load (not over max. working voltage) with 1.5 hours ON, 0.5 hours OFF, at (70±2)°C	0.22Ω to 221KΩ	± 2.0%	
		>221KΩ	± 3.0%	
Load Life In Humidity	<b>IEC 60115-1 4.24</b> 56 days rated load (not over max. working voltage) at (40±2)°C and (93±3)% relative humidity	± 2.5%		
Load Life In Humidity (accelerated mode)	<b>IEC 60115-1 4.37</b> 1,000 hours at 85°C and 85% relative humidity with 0.1x rated voltage (not over 100V)	0.22Ω to < 100KΩ	± 2.5%	
		100KΩ to 221K	± 3.5%	
		>221KΩ	± 5.0%	
Periodic Electric Overload	<b>IEC 60115-1 4.39</b> 3.9x rated voltage (not over max. overload voltage) with 0.1s ON, 2.5s OFF for 1,000 cycles	± 1.5%		
Resistance To Soldering Heat	<b>IEC 60115-1 4.18.2</b> Dip the resistor into a solder bath measured (260±5)°C and hold it for a 10±1 seconds	± 0.5%		
Thermal Endurance	<b>IEC 60115-1 4.25.3</b> 1,000 hours at without load	85°C	0.22Ω to < 10Ω	± 2.0%
			10Ω to 221KΩ	± 1.0%
			>221KΩ	± 1.5%
		125°C	0.22Ω to < 10Ω	± 2.0%
			10Ω to 221KΩ	± 1.5%
			>221KΩ	± 2.0%
Thermal Shock	<b>IEC 60115-1 4.19</b> -55°C 30minutes, +125°C 30minutes	5 cycles	±0.5%	
		1,000 cycles	±1.5%	
Single pulse high voltage overload	<b>IEC 60115-1 4.27</b> • 5 pulses of 1.2/50μs at 10x rated voltage (not over max. overload voltage) with interval of 12 sec. • 10 pulses of 10/700μs at 10x rated voltage (not over max. overload voltage) with interval of 60 sec.	± 1.0%		
		± 1.0%		
Electrostatic discharge (Human body model)	<b>IEC 60115-1 4.38</b> 3 positive & 3 negative discharges with 1.5KV (For continuous surge application please see Surge Performance paragraph)	± 2.0%		
Climatic test	<b>IEC 60115-1 4.23</b> 4.23.2 - dry heat: 16 hours 125°C 4.23.3 - damp heat: 24 hours 55°C with 95% relative humidity 4.23.4 - cold: 2 hours -55°C 4.23.5 - negative air pressure: 2 hour 8.5KPa at (25±10)°C 4.23.6 - damp heat cyclic: 5 days 55°C with 95% relative humidity 4.23.7 - DC load: rated voltage at -55°C and 125°C each 1 Min.	± 2.0%		
Solderability	<b>IEC 60115-1 4.17.2</b> Solder area covered after (235±3)°C/(2±0.2) seconds with flux applied	> 95% Covered		
Vibration	<b>IEC 60115-1 4.22</b> Six hours in each parallel and axial direction with a simple harmonic motion having an amplitude of 1.52mm and 10 to 2,000 Hz.	±1.0%		
Bending test	<b>IEC 60115-1 4.33</b> Pressing depth 2mm, 3 times	± 0.25%		
Flammability	<b>IEC 60115-1 4.35</b> Needle flame test 10s	No burning after 30s		

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■ SUGGESTED PAD LAYOUT



Type	Soldering Mode	Pad Length (L, mm, Min.)	Pad Spacing (P, mm)	Pad Width (W, mm, Min.)
MM102	Reflow	0.8	1.1 ± 0.05	1.3
	Wave	1.2	0.7 ± 0.05	1.5

For better heat dissipation / lower heat resistance, increase W & L.

■ COVER TAPE PEELING SPECIFICATION

Recommended peeling force: 50gf±5gf

