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## 923-ST1

# Multi-Function Flow Totalizer, Ratemeter and Batcher

#### **Features**

- "EZ Setup" Guided Setup for First Time Users
- · Rate/Total and Batching Functions
- Menu Selectable Hardware & Software Features
- Environmental Compliance Monitoring and Report Generation
- · Universal Viscosity Curve (UVC) and API Eq.
- Advanced Batching Features: Overrun Compensation, Print End of Batch, Slow Start of Batch Fill, Slow End of Batch Fill, 2 Stage Batching, Digital Control Valve
- Isolated Pulse, Analog and Relay Outputs Standard on AC Powered Models
- RS-232 Port Standard, RS-485 Optional
- · Advanced Printing Capabilities
- Windows<sup>™</sup> Setup Software
- · DIN Enclosure with Two Piece Connectors
- · On Board Data Logging
- · DDE Server & HMI Software Available
- · Enhanced Features for Remote Metering

## **Description:**

The 923-ST1 Flow Computer satisfies the instrument requirements for a variety of flowmeter types in liquid applications. Multiple flow equations and instrument functions are available in a single unit with many advanced features.

The alphanumeric display shows measured and calculated parameters in easy to understand format. Single key direct access to measurements and display scrolling is supported

The versatility of the 923-ST1 permits a wide measure of versatility within the instrument package. The various hardware inputs and outputs can be "soft" assigned to meet a variety of common application needs. The user "soft selects" the usage of each input/output while configuring the instrument.

The isolated analog output can be chosen to follow volume flow, corrected volume flow, mass flow, temperature, or density by means of a menu selection. Most hardware features are assignable by this method.

The user can assign the standard RS-232 Serial Port for data logging, transaction printing, or for connection to a modem for remote meter reading. Remote metering software available.

A Service or Test mode is provided to assist the user during startup system check out by monitoring inputs and exercising outputs and printing system setup.



## Specifications:

## **Flow Meters and Computations**

Meter Types: All linear and square law meters supported including: vortex, turbine, magnetic, PD, target, orifice, venturi, v-cone and many others

Linearization: Square root, 16 point table or UVC table Computations: Volume, Corrected Volume & Mass Fluid Computations: Temperature, Density, Viscosity and API 2540 for petroleum.

#### Environmental

Operating Temperature: 0°C to +50°C Storage Temperature: -40°C to +85 C Humidity: 0-95% Non-condensing

Materials: U.L. approved

**Listing:** UL/C-UL Listed (File No. E192404), CE Compliant

#### Display

Type: 2 lines of 20 characters

Types: Backlit LCD, OLED and VFD ordering options

Character Size: 0.2" nominal

User programmable label descriptors and units of measure

## Keypad

Keypad Type: Membrane Keypad with 16 keys Keypad Rating: Sealed to NEMA 4X / IP65

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**Enclosure** 

Size: See Dimensions

Depth behind panel: 6.5" including mating connector

Type: DIN

Materials: Plastic, UL94V-0, Flame retardant

Bezel: Textured per matt finish

## **Real Time Clock**

The 923-ST1 is equipped with a battery backed real time clock

with display of time and date.

Format: 12 or 24 hour time display

Day, Month, Year date display

## **Power Input**

The factory equipped power option is internally fused. An internal line to line filter capacitor and MOV are provided for

added transient suppression.

110 VAC Power: 85 to 127 Vrms, 50/60 Hz 220 VAC Power: 170 to 276 Vrms, 50/60 Hz DC Power: 12 VDC (10 to 14 VDC) 24 VDC (14 to 28 VDC)

Power Consumption: AC: 11.0 VA (11W) DC: 300 mA max.

#### Flow Inputs:

## **Analog Input:**

Accuracy: 0.01% FS at 20° C

Ranges

Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC

Current: 4-20 mA, 0-20 mA Basic Measurement Resolution:

16 bit

Update Rate: 4 updates/sec

Automatic Fault detection: Signal over/under-range,

Current Loop Broken

Calibration: Software Calibration (no trimmers) and Auto-

zero Continuously

Extended calibration:

Learns Zero and Full Scale of each range using special

test mode.
Fault Protection:

Reverse Polarity: No ill effects

Over-Voltage Limit: 50 VDC Over voltage protection Over-Current Protection: Internally current limited

protected to 24VDC

### **Pulse Inputs:**

Number of Flow Inputs: one with or without quadrature or

pulse security checking

Input Impedance: 10 KΩ nominal

Pullup Resistance: 10 K $\Omega$  to 5 VDC (menu selectable)

Pull Down Resistance: 10 K $\Omega$  to common

Trigger Level: (menu selectable)

High Level Input

Logic On: 3 to 30 VDC Logic Off: 0 to 1 VDC Low Level Input (mag pickup)

Sensitivity:

10 mV or 100 mV

Minimum Count Speed:

Menu selectable

Maximum Count Speed:

Menu Selectable: 40Hz, 3000Hz or 20 kHz

Overvoltage Protection: 50 VDC

## **Auxiliary / Compensation Input**

The auxiliary/compensation input is menu selectable for temperature, density or not used. This input is used for the compensated input when performing compensated flow calculations. It can also be used as a general purpose input for display and alarming.

Operation: Ratiometric Accuracy: 0.01% FS at 20° C Basic Measurement Resolution:

16 bit

Update Rate: 1 update/sec minimum

Automatic Fault detection:

Signal Over-range/under-range

Current Loop Broken

RTD short RTD open

Fault mode to user defined default settings

Fault Protection:

Reverse Polarity: No ill effects

Over-Voltage Limit (Voltage Input): 50 VDC

Available Input Ranges

Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC

Current: 4-20 mA, 0-20 mA Resistance: 100 Ohms DIN RTD

100 Ohm DIN RTD

(DIN 43-760, BS 1904):

Three Wire Lead Compensation

Internal RTD linearization learns ice point resistance 1 mA Excitation current with reverse polarity protection

Temperature Resolution: 0.01°C Temperature Accuracy: ± 0.25°C

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#### **Control Inputs**

Switch Inputs are menu selectable for Start, Stop, Reset, Lock, Inhibit, Alarm Acknowledge, Print or Not Used.

Inhibit, Alarm Acknowledge, Print or N

Number of Control Inputs: 3 Control Input Specifications

Input Scan Rate: 10 scans per second

Logic 1: 4 - 30 VDC Logic 0: 0 - 0.8 VDC Input Impedance: 100 KΩ Control Activation:

 $\label{eq:positive_energy} \textbf{Positive} \ \textbf{Edge} \ \textbf{or} \ \textbf{Pos.} \ \textbf{Level} \ \textbf{based} \ \textbf{on} \ \textbf{product} \ \textbf{definition} \ \textbf{for}$ 

switch usage.

## **Excitation Voltage**

Menu Selectable: 5, 12 or 24 VDC @ 100 mA (fault protected)

## **Relay Outputs**

The relay outputs are menu assignable to (Individually for each relay) Low Rate Alarm, Hi Rate Alarm, Prewarn Alarm, Preset Alarm or General purpose warning (security), low temperature/high temperature.

Number of relays: 2 (4 optional) Contact Style: Form C contacts

Contact Ratings: 5 amp, 240 VAC or 30 VDC

## **Serial Communication**

The serial port can be used for printing, datalogging, modem connection and communication with a computer.

RS-232:

Device ID: 01-99

Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200

Parity: None, Odd, Even

Handshaking: None, Software, Hardware
Print Setup: Configurable print list and formatting.
Print Out: Custom form length, print headers,

print list items.

Print Initialization: Print on end of batch, key depression,

interval, time of day, control input or

serial request.

RS-485: (optional 2nd COM port)

Device ID: 01-247

Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200

Parity: None, Odd, Even

Protocol: Modbus RTU (Half Duplex)

### **Data Logging**

The data logger captures print list information to internal storage for approximately 1000 transactions. This information can be used for later uploading or printing. Storage format is selectable for Comma-Carriage Return or Printer formats.

## **Isolated Analog Output**

The analog output is menu assignable to correspond to the Uncompensated Volume Rate, Corrected Volume Rate, Mass Rate, Temperature, Density, Volume Total, Corrected Volume

Total or Mass Total.

Type: Isolated Current Sourcing Available Ranges: 4-20 mA, 0-20 mA

Resolution: 12 bit

Accuracy: 0.05% FS at 20° C Update Rate: 1 update/sec minimum Temperature Drift: Less than 200 ppm/C

Maximum Load: 1000 ohms (at nominal line voltage)

Compliance Effect: Less than .05% Span

60 Hz rejection: 40 dB minimum

Calibration: Operator assisted Learn Mode

Averaging: User entry of damping constant to cause a

smooth control action

#### **Isolated Pulse output**

The isolated pulse output is menu assignable to Uncompensated Volume Total, Compensated Volume Total or Mass Total

Pulse Output Form: Photomos Relay Maximum On Current: 25 mA Maximum Off Voltage: 30 VDC Saturation Voltage: 1.0 VDC Maximum Off Current: 0.1 mA

Pulse Duration: 10 mSec or 100 mSec (user selectable)

Pulse output buffer: 256

Fault Protection

Reverse polarity: Shunt Diode

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Fig. 1: Standard Dimensions:

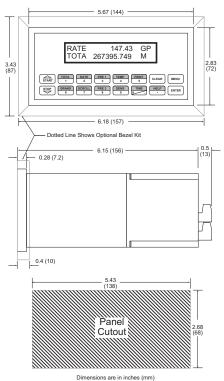
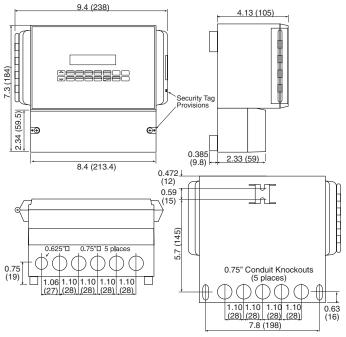
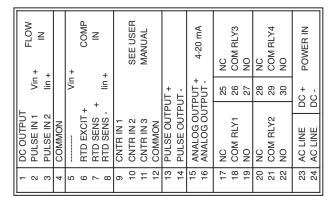
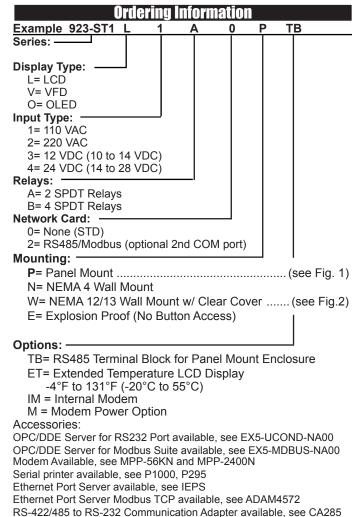


Fig. 2: Wall Mount ("W" mounting option) Dimensions:



### **Terminal Designations**





RS232 Extender Cable: P/N=13220-<length in inches>

TROLlink Remote metering and data collection software.

Access meter readings for Windows PC.

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