353204 ADAPTER DATA SHEET

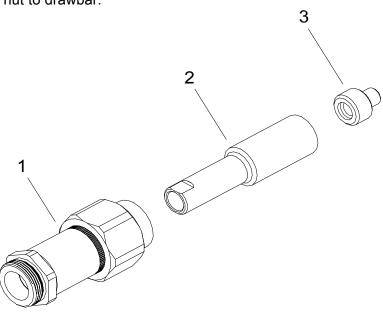
To attach adapter and nose to tool:

- 1. Remove nose assembly nut from nose drawbar.
- Place adapter nut (3) into threaded end of collet with thread forward as shown. Thread collet adapter (2) onto head piston.
- 3. With collet placed in nose assembly anvil, tighten both onto anvil adapter assembly (1).
- Slide anvil adapter (1) over collet adapter (2) and lock into place on tool. Slide drawbar into nose assembly thru adapter assembly.
- 5. Using tee-wrench (4) thru rear of installation tool and 1/4" allen wrench on front of nose assembly drawbar tighten nut to drawbar.

CAUTION

Pintail may eject forcibly.
Used for closed access applications only to prevent severe personal injury!

<u>To remove adapter and nose from tool</u> <u>reverse assembly instructions</u>



1/94 Rev. 11/01

*Must use 480152 stroke limiter with GBP4801.

GAGE BILT

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Rotatable
Offset Nose Assembly
Adapter

Type:

Adapts GB204A Series Nose Assemblies to: GB745 and GBP4801B Installation Tools

Ref. No.	Qty.	Description	353204
1	1	Anvil Adapter Assembly	353223
2	1	Collet Adapter	353221
3	1	Nut	353222
4	1	Tee-Wrench	A-133