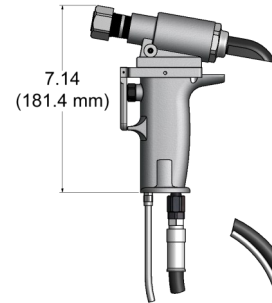
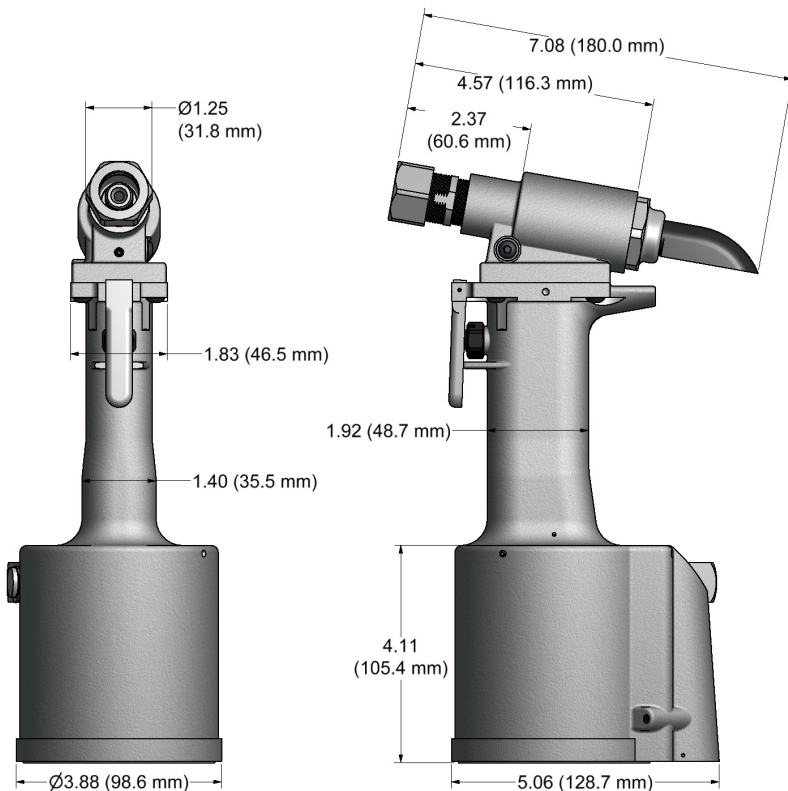


# GB751 INSTALLATION TOOL SERIES

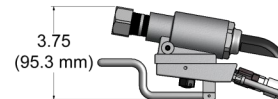
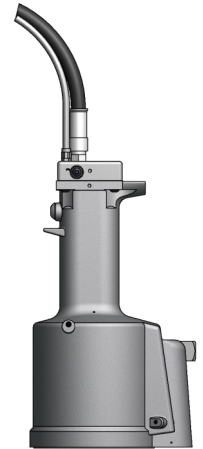
## GB751

Stroke - .780" (19.8 mm)  
Hand held weight - 4.50 lbs. (2.04 kg)  
Entire tool weight - 4.50 lbs (2.04 kg)  
Pull load - 2,200 (9.79 kN)



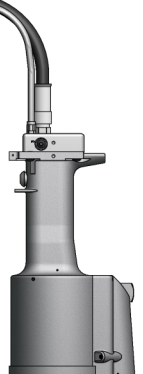
## GB751SH

Stroke - .780" (19.8 mm)  
Hand held weight - 2.25 lbs. (1.02 kg)  
Entire tool weight - 7.25 lbs (3.29 kg)  
Pull load - 2,200 (9.79 kN)



## GB751SR

Stroke - .780" (19.8 mm)  
Hand held weight - 1.75 lbs. (.79 kg)  
Entire tool weight - 6.75 lbs (3.06 kg)  
Pull load - 2,200 (9.79 kN)



*Note: Due to lever assembly length, GB751SR TOOLS require ~45 min. nose length for all straight noses.*

## DESCRIPTION

The GB751 series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 2200 lbs (9.79 kN) with 90 psi (6.2 bar) air pressure at the air inlet.

The GB751SH and GB751SR riveters offer a unique "split" system providing the operator with an ergonomic tool with reduced hand held weight, as shown below.

The GB751 series riveters operate on 90 to 100 psi. (6.2-6.9 bar) of air pressure, providing the maximum efficiency. At 90 psi. (6.2 bar) of air pressure, the GB751 series does not exceed 81.5 dB (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe thread to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.**

**GAGE BILT**  
 **MADE in USA**

44766 Centre Court Clinton Twp. MI 48038 USA  
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
solutions@gagebilt.com / www.gagebilt.com

# GB751-NOSE ASSEMBLY SELECTION CHART & ACCESSORIES



## ACCESSORIES (SOLD SEPARATELY)

## NOSE ASSEMBLIES (SOLD SEPARATELY)

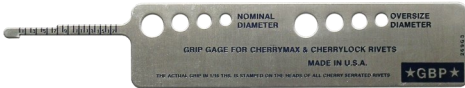
**AIR BLEEDER ASSY**  
#704153 (EQUIVALENT TO #700A77)



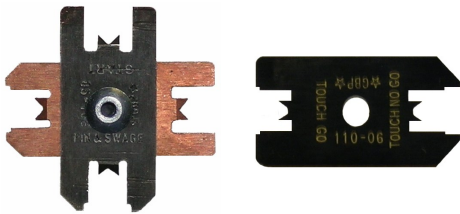
**CATCHER BAG**  
#704214 (EQUIVALENT TO #670A20)



**GRIP GAGE**  
FOR CHERRYMAX® AND  
CHERRYLOCK® RIVETS #269G3  
(SIMILAR TO #269C3)



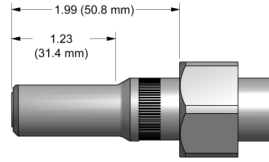
**PIN & COLLAR SWAGE  
INSPECTION GAGES**  
TO CERTIFY CORRECT SWAGE  
INSTALLATION.



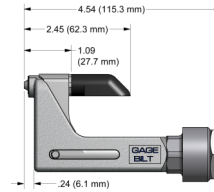
**RIVETER KITS**  
GAGE BILT OFFERS A WIDE SELECTION  
OF STANDARD AND CUSTOM KITS  
TAILORED TO YOUR NEEDS.  
CONTACT US FOR MORE INFORMATION.



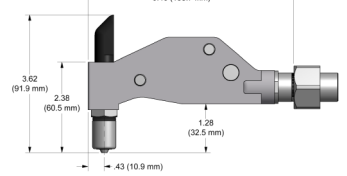
### STRAIGHT



### \*OFFSET



### \*RIGHT ANGLE



FASTENER	DIA.	STRAIGHT	RIGHT ANGLE	OFFSET
BLIND BOLT (SINGLE ACTION) <b>WITH OR W/OUT DRIVE WASHER</b> MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT HS5192	1/8	SB04-752C-20 SB04-752C-80	SB04-752C-45	SB04-751B-54RA SB04-752A-43OS
	5/32	SB05-752C-20 SB05-752C-80	SB05-752C-45	SB05-751B-54RA SB05-752A-43OS
	3/16			
BLIND BOLT (SINGLE ACTION) <b>WITH DRIVE WASHER</b> MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT HS5192	1/8	UBB04-752C-20 UBB04-752C-80	UBB04-752C-45	UBB04-751B-54RA UBB04-752A-43OS
	5/32	UBB05-752C-20 UBB05-752C-80	UBB05-752C-45	UBB05-751B-54RA UBB05-752A-43OS
	3/16			
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	5/32			
	3/16	UAB568-713-21 <sub>4</sub>	UAB568-713-61 <sub>4</sub>	
	1/4 <sub>3</sub>			
UNIMATIC® BLIND RIVET (SINGLE ACTION) <b>WITH OR W/OUT DRIVE WASHER</b> NAS1900 S & U SERIES	1/8	SMLS04-752C-20	SMLS04-752C-45	SMLS04-751B-54RA SMLS04-752A-43OS
	5/32	SMLS05-752C-20	SMLS05-752C-45	SMLS05-751B-54RA SMLS05-752A-43OS
	3/16	SMLS06-752B-20	SMLS06-752B-45	SMLS06-751B-54RA SMLS06-752A-43OS
UNIMATIC® BLIND RIVET (SINGLE ACTION) <b>WITH DRIVE WASHER</b> NAS1900 S & U SERIES	1/4 <sub>3</sub>	SMLS08-713-20	SMLS08-713-45	SMLS08-751B-54RA <sub>6</sub> SMLS08-752A-43OS <sub>2</sub>
	1/8	456UBR-751A-21 <sub>2</sub>	456UBR-751A-61 <sub>2</sub>	456UBR-751D-54RA <sub>2</sub>
	5/32	UBR08-713-20	UBR08-713-45	UBR08-751B-54RA UBR08-204D-27OS UBR08-204D-37OS
"A" CODE NAS1398A & NAS1399A	3/32	3A-352B-25	4A-752C-45	3A-751C-54RA 3A-752A-43OS
	1/8	4A-752C-20	5A-752C-45	4A-751C-54RA 4A-752A-43OS
	5/32	5A-752C-20	6A-752B-45	5A-751C-54RA 5A-752A-43OS
NUT PLATE RIVETS CCR244/264/274 BACR15DR MS20600 HS5162	3/32	3NP-751-23	3NP-352-61	3NP-751B-54RA 3NP-751-43OS
	1/8	5N-751-23	5N-352-61	45N-751B-54RA 5N-751-43OS
	3/16			
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK HS5902, HS6047, HS6048, M7885	1/8	456MAX-751-23 <sub>2</sub>	456MAX-751A-61 <sub>2</sub>	456MAX-751D-54RA <sub>2</sub>
	5/32			
	3/16			
ASP® ASP 2, ASP PF, ASP 4 FF, ASP 2 F, ASP 2 LC	13/64	ASP06-752B-20	ASP06-752B-45	ASP06-751B-54RA ASP06-752A-43OS
	1/8	MBC04-752C-20	MBC04-752C-45	MBC04-751C-54RA MBC04-752A-43OS
	5/32	MBC05-752C-20	MBC05-752C-45	MBC05-751C-54RA MBC05-752A-43OS
GROUND STUD, M83454 & BACCS53B <sub>5</sub>	3/16	MBC06-752B-20	MBC06-752B-45	MBC06-751C-54RA MBC06-752A-43OS
	8/32	GS8-752C-20	GS8-752C-45	GS8-751B-54RA GS8-752A-43OS
	10/32	GS10-752C-20	GS10-752C-45	GS10-752A-54RA GS10-752A-43OS
POP® OPEN END NAIL RIVET	3/32	3N-751-23	3N-352-61	3N-751B-54RA 3N-751-43OS
	1/8	4N-751-23	4N-352-61	4N-751B-54RA 4N-751-43OS
	5/32	5N-751-23	5N-352-61	45N-751B-54RA 5N-751-43OS
POP® CLOSED END NAIL RIVET (ALUMINUM MANDREL)	3/16	6N-751-23	6N-352-61	6N-751C-54RA 6N-751-43OS
	1/8	3N-751-23	3N-352-61	3N-751B-54RA 3N-751-43OS
	5/32	4CEA-751-23	4CEA-352-61	45CEA-751B-54RA 4CEA-751-43OS
POP® CLOSED END NAIL RIVET (STEEL MANDREL)	1/8	5CEA-751-23	5CEA-352-61	45CEA-751B-54RA 4CEA-751-43OS
	5/32	6CEA-751-23	6CEA-352-61	45CEA-751B-54RA 4CEA-751-43OS
	3/16	3N-751-23	3N-352-61	3N-751B-54RA 3N-751-43OS
FASTACK® AF5055	1/8	4CES-751-23	4CES-352-61	45CES-751B-54RA 4CES-751-43OS
	5/32	5CES-751-23	5CES-352-61	45CES-751B-54RA 4CES-751-43OS
	3/16	6CES-751-23	6CES-352-61	45CES-751B-54RA 4CES-751-43OS
SUPERTACK® AF5075 AF5076 S149A020	1/8	4C-752C-20	4C-752C-45	4C-751C-54RA 4C-751-43OS
	5/32	5C-752C-20	5C-752C-45	5C-751C-54RA 5C-751-43OS
	3/16	6C-752B-20	6C-752B-45	6C-751C-54RA 6C-751-43OS
	1/4	3A-352B-25	4A-752C-45	3A-751C-54RA 3A-752A-43OS
	5/32	4A-752C-20	5A-752C-45	4A-751C-54RA 4A-752A-43OS
	3/16	5A-752C-20	6A-752B-45	5A-751C-54RA 5A-752A-43OS
	1/4	6A-752B-20	6A-752B-45	6A-751C-54RA 6A-752A-43OS

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### GAGE BILT CERTIFIES THE GB751 WILL INSTALL THE ABOVE FASTENERS

1) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE FULL.	PLEASE NOTE: Due to lever assembly length, the GB751SR Tools require ~45 min. nose length for all straight noses.
2) INSTALLS 1/8", 5/32" & 3/16" DIAMETERS.	
3) ALUMINUM ONLY.	
4) INSTALLS 5/32", 3/16" & 1/4" DIAMETERS.	
5) BACCS53B -10 ONLY	
6) THESE NOSES FOR LIGHT DUTY / REPAIR ONLY. CONSULT GAGE BILT FOR HIGH PRODUCTION APPLICATIONS.	

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL. I.E. -20 = 2.0 INCHES