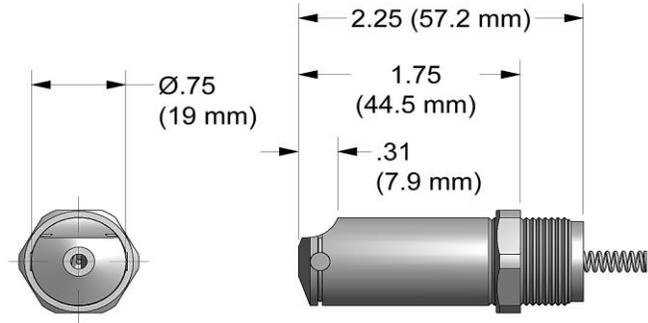


NOSE ASSEMBLY DATA SHEET



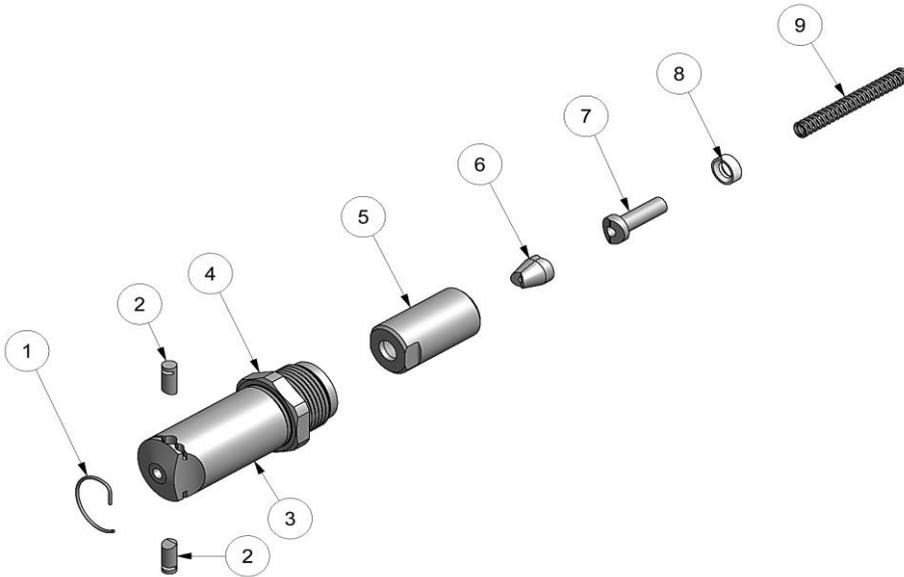
ASSEMBLY:

Note: If nose assy is assembled as it is when purchased new, follow steps 1, 4 & 5 to attach to tool.

1. Insert spring (9) into piston on tool.
2. Place jaw set (6) inside collet (5).
3. Place bumper (8) over follower (7) and place this assy in collet (5) against jaw set (6) making sure tapered end on follower (7) lines up with the split line of jaw set (6).
4. Screw this assembly onto end of piston on tool. Tighten securely using wrenches on flats provided.
5. Thread sleeve (3), which contains jam nut (4), snugly onto end of head cylinder. Tighten jam nut (4) securely.

DISASSEMBLY:

Reverse assembly instructions.



5/99 Rev. 8/16

GAGE BILT

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Type:		Fastener:		Recommended Tool: GB704
Non Self-Releasing 1/8", 5/32" & 3/16" Ø		CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK		
Ref. No.	Qty.	Description		456MAX-701-17
1	1	Retaining Ring		
2	2	Stem Stop		
3	1	Sleeve		
4	1	Jam Nut		
5	1	Collet		
6	1	Jaw Set (2 pcs.)		
7	1	Follower		
8	1	Bumper		
9	1	Spring		