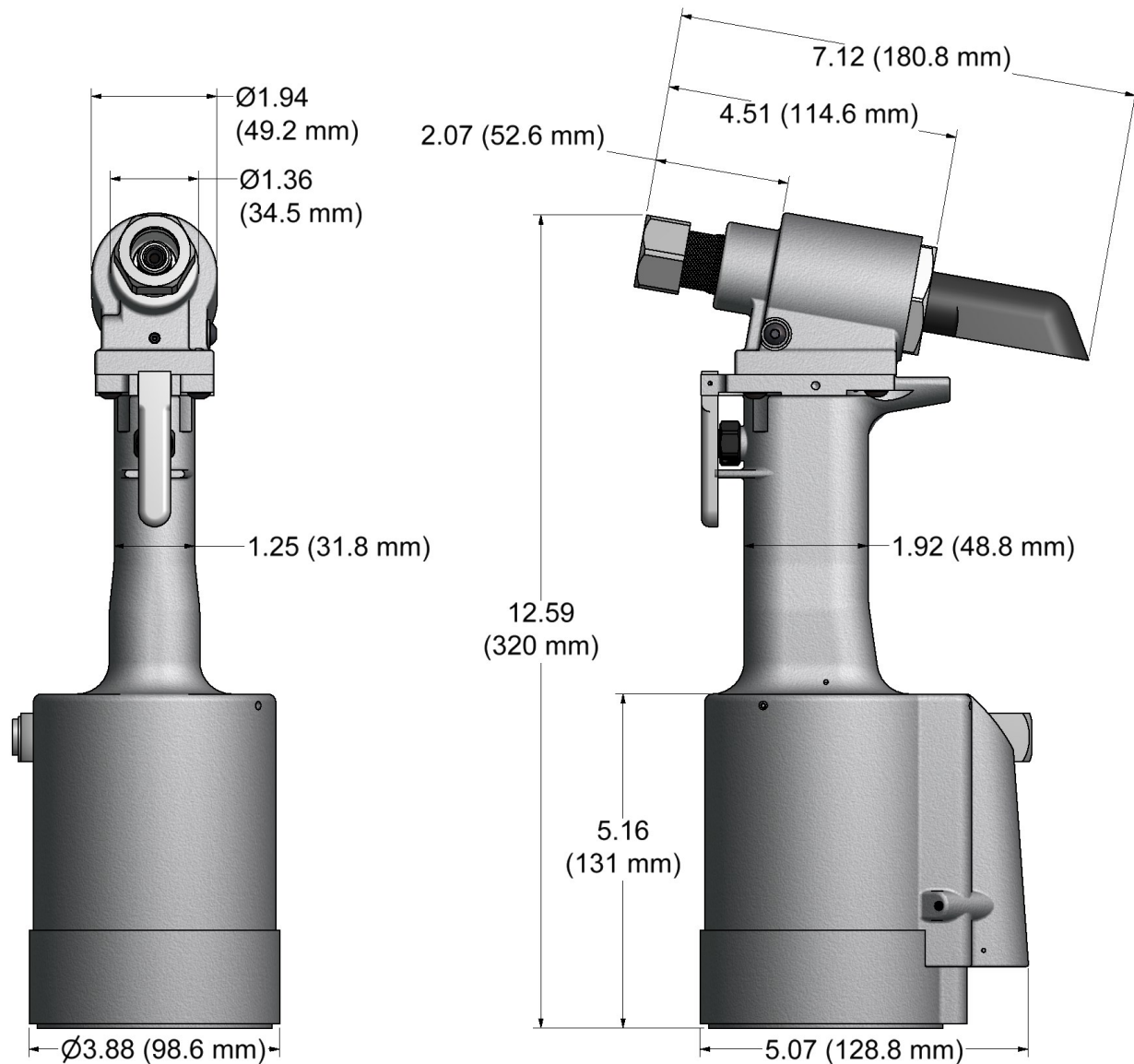


# GB722 INSTALLATION TOOL



## DESCRIPTION

The GB722 is a pneumatic-hydraulic tool designed specifically for the efficient installation of a wide range of blind rivets and lock-bolt fasteners. It weighs 5.50 lbs. (2.49 kg) and can be operated in any position with one hand. It has a .590" (15.0mm) rivet setting stroke and a rated pull load of 4700 lbs (20.9 kN) with 90 psi (6.2 bar) air pressure at the air inlet.

The GB722 riveter operates on 90 to 100 psi (6.2-6.9 bar) of air pressure providing the maximum efficiency. At 90 psi (6.2 bar) of air pressure, the GB722 does not exceed 81.5 dB (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe thread to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.**

**GAGE BILT**  
 **MADE in USA**

44766 Centre Court Clinton Twp. MI 48038 USA  
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
[solutions@gagebilt.com](mailto:solutions@gagebilt.com) / [www.gagebilt.com](http://www.gagebilt.com)



# GB722-NOSE ASSEMBLY SELECTION CHART & ACCESSORIES



## ACCESSORIES (SOLD SEPARATELY)

## NOSE ASSEMBLIES (SOLD SEPARATELY)

**AIR BLEEDER ASSY**  
#704153 (EQUIVALENT TO #700A77)



**CATCHER BAG**

#756610



**NAS LOCKBOLTS AND BLIND FASTENERS**

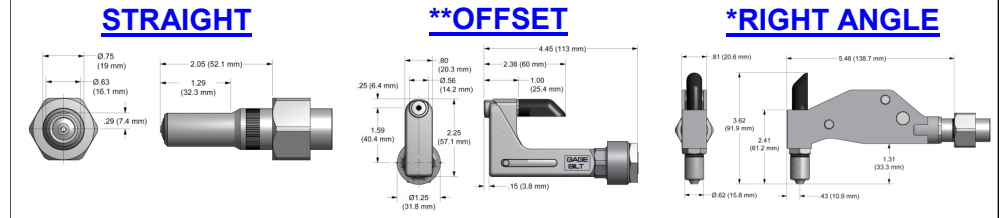
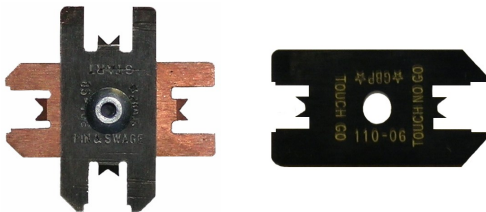
#GB105093 (EQUIVALENT TO #105093)



**GRIP GAGE FOR CHERRYMAX® AND  
CHERRYLOCK® RIVETS #269G3**



**GAGE BILT ALSO SUPPLIES PIN &  
COLLAR SWAGE INSPECTION GAGES  
TO CERTIFY CORRECT SWAGE**



FASTENER	DIA.	STRAIGHT	*RIGHT ANGLE	**OFFSET
COMMERCIAL LOCKBOLTS	3/16 1/4	LB06-722-20 LB08-722-20	LB06-722-60 LB08-722-60	
MULTI-GRIP LOCKBOLTS	3/16 1/4	MG06-722-20 MG08-722-20	MG06-722-60 MG08-722-60	
PROTRUDING HEAD, MULTI-GRIP BLIND RIVETS	3/16 1/4	MGL06-752A-21 MGL08-752A-21	MGL06-752A-61 MGL08-752A-61	MGL06-713B-58RA MGL08-713B-58RA
COUNTERSUNK HEAD, MULTI-GRIP BLIND RIVETS	3/16 1/4	MGLC06-752A-21 MGLC08-752A-21	MGLC06-752A-61 MGLC08-752A-61	
BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT	1/8 5/32 3/16 1/4	SB04-752C-20 SB05-752C-20 SB05-752C-80 SB06-752B-20 SB06-752B-80 SB08-713-20	SB04-752C-45 SB05-752C-45 SB05-752B-45 SB06-752B-45 SB08-713-45	SB04-751B-54RA SB05-751B-54RA SB06-751B-54RA SB08-204D-27OS SB08-204D-37OS
BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT	1/8 5/32 3/16 1/4	UBB04-752C-20 UBB05-752C-20 UBB05-752C-80 UBB06-752B-20 UBB06-752B-80 UBB08-713-20	UBB04-752C-45 UBB05-752C-45 UBB05-752C-80 UBB06-752B-45 UBB06-752B-80 UBB08-713-45	UBB04-751B-54RA UBB05-751B-54RA UBB06-751B-54RA UBB08-204D-27OS UBB08-204D-37OS
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	1/8 5/32 3/16 1/4	UAB04-752B-20 UAB568-713-21	UAB04-752B-45 UAB568-713-61	UAB04-751B-54RA UAB05-751B-54RA UAB06-751B-54RA UAB08-204D-27OS UAB08-204D-37OS
BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER NAS1900 S & U SERIES	1/8 5/32 3/16 1/4	SMLS04-752C-20 SMLS05-752C-20 SMLS06-752B-20 SMLS08-713-20	SMLS04-752C-45 SMLS05-752C-45 SMLS06-752B-45 SMLS08-713-45	SMLS04-751B-54RA SMLS05-751B-54RA SMLS06-751B-54RA SMLS08-751B-54RA SMLS08-204D-27OS SMLS08-204D-37OS
"A" CODE NAS1398A & NAS1399A	3/32 1/8 5/32 3/16 1/4	3A-352B-25 4A-752C-20 5A-752C-20 6A-752B-20 SMLS08-713-20	4A-752C-45 5A-752C-45 6A-752B-45 SMLS08-713-45	3A-751B-54RA 4A-751B-54RA 5A-751B-54RA 6A-751B-54RA SMLS08-751B-54RA SMLS08-204D-27OS SMLS08-204D-37OS
MONOBOLT®	3/16 1/4	MB06-752A-21 MB08-752A-21	MB06-752A-61 MB08-752A-61	MB06-751B-54RA MB08-713-58RA
CONTAINER BOLT(R 12) HLPP, HLPF, HLPF, HLPF HLPSC & HLPSP	3/8	HT12-713-20		
CHERRYMAX®, CHERRYMAX® 'A/B', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK,	1/8 5/32 3/16	456MAX-751-23 456MAX-751A-61	456MAX-751A-61 456MAX-751D-54RA	456MAX-731-43OS
NAS1900 S & U SERIES BLIND RIVET WITH DRIVE WASHER	1/4	08MAX-752B-20	08MAX-752B-45	08MAX-713-58RA 08MAX-204D-27OS 08MAX-204D-37OS
ASP® ASP 2, ASP PF, ASP 4 FF, ASP 2 F, ASP 2 LC	13/64 17/64 21/64	ASP06-752B-20 ASP08-752B-20 ASP10-713-20	ASP06-752B-45 ASP08-752B-45 ASP10-713-45	ASP06-751B-54RA ASP08-751B-54RA ASP10-204D-27OS ASP10-204D-37OS
NAS1719, NAS1720 NAS1721	1/8 5/32 3/16	MBC04-752C-20 MBC05-752C-20 MBC06-752B-20	MBC04-752C-45 MBC05-752C-45 MBC06-752B-45	MBC04-751C-54RA MBC05-751C-54RA MBC06-751C-54RA MBC04-752A-43OS MBC05-752A-43OS MBC06-752A-43OS
GROUND STUD, MB3454 & BACS53B	8/32 10/32	GS8-752C-20 GS10-752B-20	GS8-752C-45 GS10-752B-45	GS8-751B-54RA GS10-752A-43OS

MONOBOLT® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED. ASP® IS A REGISTERED TRADEMARK OF ALCOA INC. CHERRYMAX®, MAXIBOLT® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS.

**GAGE BILT CERTIFIES THE GB722 WILL INSTALL THE ABOVE FASTENERS**

*ALL RIGHT ANGLE NOSE ASSEMBLIES REQUIRE 722142 STROKE LIMITER.
**ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.
1) INSTALLS 1/8 5/32 & 3/16 DIAMETERS
2) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL.
3) INSTALLS 5/32, 3/16 & 1/4 DIAMETERS.
4) 105 PSI REQUIRED FOR MS90353 & 54
5) THESE NOSES FOR LIGHT DUTY / REPAIR ONLY.
6) 2 PULLS REQUIRED FOR MOST APPLICATIONS.
7) BACS53B -10 ONLY

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL. I.E. -20 = 2.0 INCHES