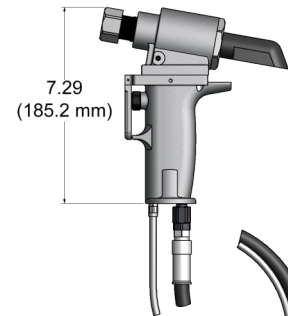
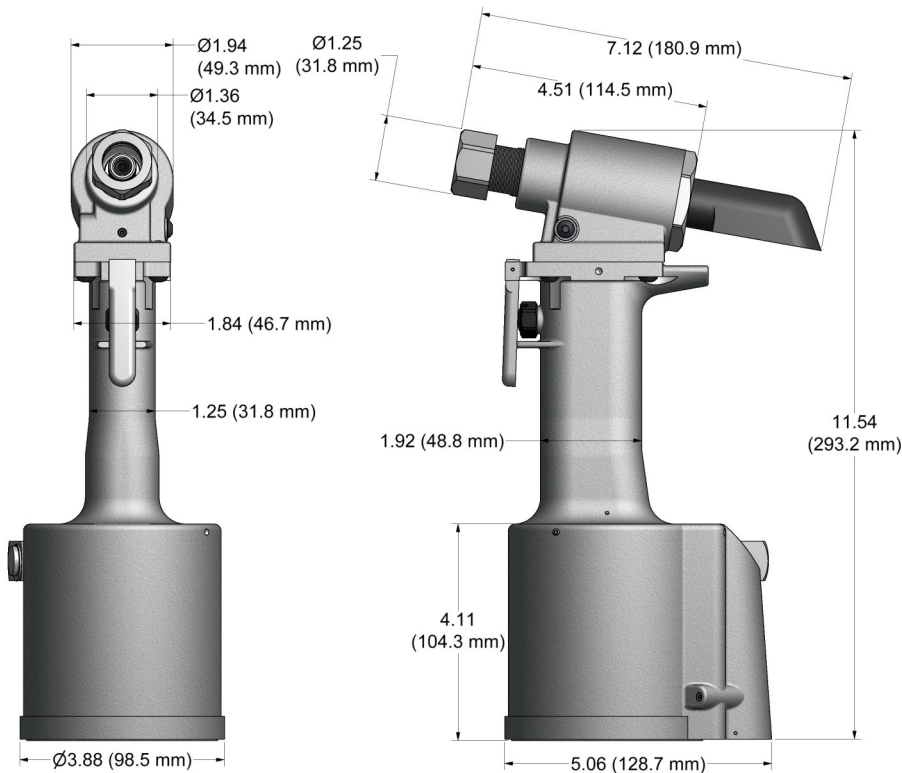


# GB752

## INSTALLATION TOOL SERIES

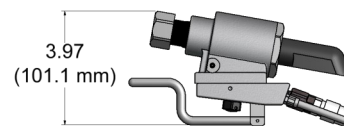
### GB752

Stroke - .500" (12.7 mm)  
 Hand held weight - 4.75 lbs (2.2 kg)  
 Entire tool weight - 4.75 lbs (2.2 kg)  
 Pull load - 3,800 lbs.(16.9 kN)



### GB752SH

Stroke - .500" (12.7 mm)  
 Hand held weight - 2.50 lbs (1.1 kg)  
 Entire tool weight - 7.50 lbs (3.4 kg)  
 Pull load - 3,800 lbs.(16.9 kN)



### GB752SR

Stroke - .500" (12.7 mm)  
 Hand held weight - 2.00 lbs (.9 kg)  
 Entire tool weight - 7.00 lbs (3.2 kg)  
 Pull load - 3,800 lbs.(16.9 kN)

*Note: Due to lever assembly length, GB752SR TOOLS require -45 min. nose length for all straight noses.*



## DESCRIPTION

The GB752 series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 3,800 lbs. (16.9 kN) with 90 psi (6.2 bar) air pressure at the air inlet.

The GB752SH and GB752SR riveters offer a unique "split" system providing the operator with an ergonomic tool with reduced hand held weight, as shown below.

The GB752 series riveters operate on 90 to 100 psi (6.2-6.9 bar) of air pressure, providing the maximum efficiency. At 90 psi (6.2 bar) of air pressure, the GB752 series does not exceed 81.5 dB (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe thread to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.**

**GAGE BILT**  
 **MADE in USA**

44766 Centre Court Clinton Twp. MI 48038 USA  
 Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
[solutions@gagebilt.com](mailto:solutions@gagebilt.com) / [www.gagebilt.com](http://www.gagebilt.com)

# GB752-NOSE ASSEMBLY SELECTION CHART & ACCESSORIES



## ACCESSORIES (SOLD SEPARATELY)

## NOSE ASSEMBLIES (SOLD SEPARATELY)

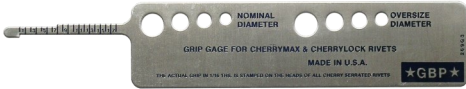
**AIR BLEEDER ASSY**  
#704153 (EQUIVALENT TO #700A77)



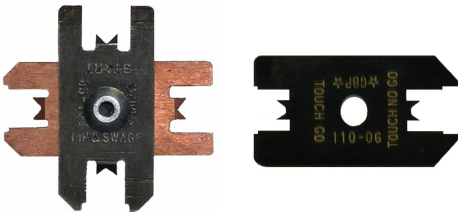
**CATCHER BAG**  
#704214 (EQUIVALENT TO #670A20)



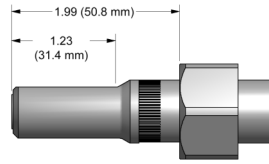
**GRIP GAGE FOR CHERRYMAX®  
AND CHERRYLOCK® RIVETS**  
#269G3 (SIMILAR TO #269C3)



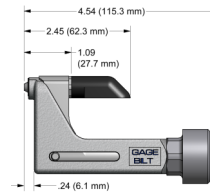
**GAGE BILT ALSO SUPPLIES PIN &  
COLLAR SWAGE INSPECTION GAGES  
TO CERTIFY CORRECT SWAGE**



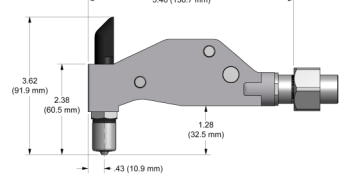
### STRAIGHT



### \*OFFSET



### \*RIGHT ANGLE



FASTENER	DIA.	STRAIGHT	*RIGHT ANGLE	**OFFSET
COMMERCIAL LOCKBOLTS	3/16 1/4	LB06-722-20 LB08-722-20	LB06-722-60 LB08-722-60	
MULTI-GRIP LOCKBOLTS	3/16 1/4	MG06-722-20 MG08-722-20	MG06-722-60 MG08-722-60	
<b>BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER</b> MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT	1/8 5/32 3/16	SB04-752C-20 SB05-752C-20 SB05-752C-80 SB06-752B-20 SB06-752B-80	SB04-752C-45 SB05-752C-45 SB06-752B-45	SB04-751B-54RA SB05-751B-54RA SB06-751B-54RA SB04-752A-43OS SB05-752A-43OS SB06-204D-27OS
<b>BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER</b> MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT	1/8 5/32 3/16	UBB04-752C-20 UBB05-752C-20 UBB05-752C-80 UBB06-752B-20 UBB06-752B-80	UBB04-752C-45 UBB05-752C-45 UBB06-752B-45	UBB04-751B-54RA UBB05-751B-54RA UBB06-751B-54RA UBB04-752A-43OS UBB05-752A-43OS UBB06-204D-27OS
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® FLUS	5/32 3/16	UBB05-752C-20 UAB06-752B-20	UBB05-752C-45 UAB06-752B-45	UBB05-751B-54RA UAB06-751B-54RA UBB05-752A-43OS UAB06-752A-43OS
<b>BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER</b> NAS1900 S & U SERIES	1/8 5/32 3/16 1/4	SMLS04-752C-20 SMLS05-752C-20 SMLS06-752B-20 SMLS08-713-20	SMLS04-752C-45 SMLS05-752C-45 SMLS06-752B-45 SMLS08-713-45	SMLS04-751B-54RA SMLS05-751B-54RA SMLS06-751B-54RA SMLS08-204D-27OS
<b>BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER</b> NAS1900 S & U SERIES	1/8 5/32 3/16 1/4	456UBR-751A-21 2 UBR08-713-20	456UBR-751A-61 2 UBR08-713-45	456MAX-751D-54RA 2 456MAX-731-43OS 2
"A" CODE NAS1398A & NAS1399A	3/32 1/8 5/32 3/16 1/4	3A-352B-25 4A-752C-20 5A-752C-20 6A-752B-20 SMLS08-713-20	4A-752C-45 5A-752C-45 6A-752B-45	3A-751B-54RA 4A-751B-54RA 5A-751B-54RA 6A-751B-54RA SMLS08-204D-27OS
NUT FLATE RIVETS COR244/264/274 BACR15DR MS20600	3/32 1/8	3NP-751-23 5N-751-23	3NP-352-61 5N-352-61	3NP-751B-54RA 45N-751B-54RA 3NP-751-43OS 5N-751-43OS
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK	1/8 5/32 3/16 1/4	456MAX-751-23 2 08MAX-752B-20	456MAX-751A-61 2 08MAX-752B-45	456MAX-751D-54RA 2 456MAX-731-43OS 2 **08MAX-204D-27OS **08MAX-204D-37OS
ASP® ASP 2, ASP PF, ASP 4 FF, ASP 2 F, ASP 2 LC	13/64 17/64	ASP06-752B-20 ASP08-752B-20	ASP06-752B-45 ASP08-752B-45	ASP06-751B-54RA ASP08-752A-43OS ASP08-752A-43OS
NAS1719, NAS1720 NAS1721	1/8 5/32 3/16	MBC04-752C-20 MBC05-752C-20 MBC06-752B-20	MBC04-752C-45 MBC05-752C-45 MBC06-752B-45	MBC04-751C-54RA MBC05-751C-54RA MBC06-751C-54RA MBC06-752A-43OS MBC06-752A-43OS
GROUND STUD, M83454 & BACS53B 4	8/32 10/32	GS8-752B-20 GS10-752B-20	GS8-752B-45 GS10-752B-45	GS8-751B-54RA GS10-752A-54RA GS8-752A-43OS GS10-752A-43OS
OPEN END NAIL RIVET	3/32 1/8 5/32 3/16	3N-751-23 4N-751-23 5N-751-23 6N-751-23	3N-352-61 4N-352-61 5N-352-61 6N-352-61	3N-751B-54RA 45N-751B-54RA 45N-751B-54RA 6N-751C-54RA 3N-751-43OS 4N-751-43OS 5N-751-43OS 6N-751-43OS
CLOSED END NAIL RIVET (ALUMINUM MANDREL)	3/32 1/8 5/32 3/16	3N-751-23 4CEA-751-23 5CEA-751-23 6CEA-751-23	3N-352-61 4CEA-352-61 5CEA-352-61 6CEA-352-61	3N-751B-54RA 45CEA-751B-54RA 45CEA-751B-54RA 6CEA-751C-54RA 3N-751-43OS 4CEA-751-43OS 5CEA-751-43OS 6CEA-751-43OS
CLOSED END NAIL RIVET (STEEL MANDREL)	3/32 1/8 5/32 3/16	3N-751-23 4CES-751-23 5CES-751-23 6CES-751-23	3N-352-61 4CES-352-61 5CES-352-61 6CES-352-61	3N-751B-54RA 45CES-751B-54RA 45CES-751B-54RA 6CES-751C-54RA 3N-751-43OS 4CES-751-43OS 5CES-751-43OS 6CES-751-43OS

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#### GAGE BILT CERTIFIES THE GB752 WILL INSTALL THE ABOVE FASTENERS

*ALL RIGHT ANGLE NOSES REQUIRE 752142 STROKE LIMITER.	<b>PLEASE NOTE: Due to lever assembly length, the GB752SR Tools require -45 min. nose length for all straight noses.</b>
**ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.	
1) RIGHT ANGLE NOSE ASSEMBLY'S MAY REQUIRE MORE THAN ONE PULL.	
2) INSTALLS 1/8, 5/32 & 3/16 DIAMETERS	
3) INSTALLS 5/32 & 3/16 DIAMETERS	
4) BACS53B -10 ONLY	

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL. I.E. -20 = 2.0 INCHES  
GB752SR MODELS MUST USE -45 LENGTH OR LONGER ON ALL 752 STYLE NOSES