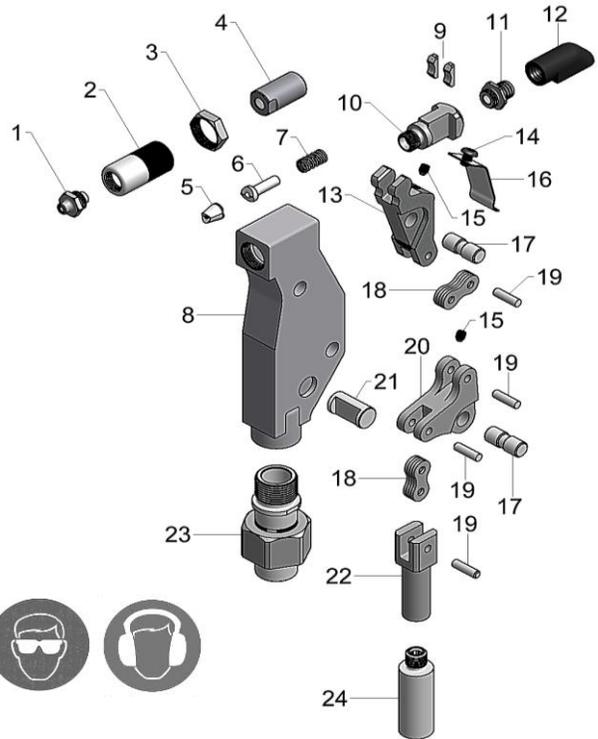
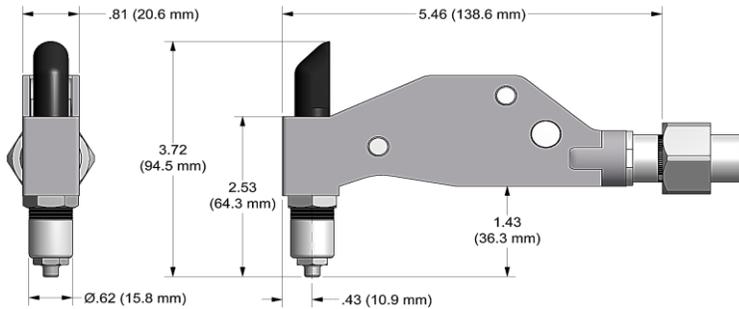


NOSE ASSEMBLY DATA SHEET



CAUTION!

Pintails may eject forcibly. This nose is for closed access applications. If used in open access applications, 704214 catcher bag is recommended TO PREVENT SEVERE PERSONAL INJURY.

*GB722 USE 722142 STROKE LIMITER.

**GB752 USE 752142 STROKE LIMITER.

***MOST FASTENERS REQUIRE MORE THAN ONE PULL.

6/13 REV 11/16

GAGE BILT
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Type:	Fasteners:	Recommended Tool: GB751
Single Action 1/8" & 5/32" Ø	POP® OPEN END NAIL RIVET	Alternate Tool: *GB722 & **GB752

Ref. No.	Qty.	Description	45N-751B-54RA
1	1	Nose Tip	10203
2	1	Anvil Holder	10125
3	1	Jam Nut	70411
4	1	Collet	20327
5	1	Jaw Set	30311
6	1	Follower	40506
7	1	Spring	50425
8	1	Frame	75310
9	2	Shoe Bearing	75311
10	1	Drawbolt-Collet	70486-1
11	1	Barbed Retainer	70575
12	1	Deflector	61107
13	1	Lever	75313
14	1	Button Head Cap Screw	402471
15	2	Set Screw	75315
16	1	Guard	75316
17	2	Pivot Pin	75317
18	8	Link	75318
19	4	Link Pin	75319
20	1	Bellcrank	75320
21	1	Guide Pin	75321
22	1	Drawbolt	75322
23	1	Adapter Assy	70459
24	1	Extension-Collet	70463



ATTACHMENT:

Disconnect air supply from tool. Screw nose assembly onto piston located on tool. When snug, continue turning to desired position. Screw adapter assembly nut onto nose fitting located on tool until threads are snug. Reconnect air supply to tool.

DISASSEMBLY:

Loosen jam nut (3) and remove anvil holder (2). Unscrew collet (4) which contains jaws (5), follower (6), and spring (7) from drawbolt-collet (10).

Remove button head cap screw (14) and guard (16). Remove two set screws (15) and push out two pivot pins (17) to permit removal of linkage. Shoe bearings (9) and drawbolt-collet (10) will disengage from lever (13).

Remove four link pins (19) to disassemble lever (13), links (18), bellcrank (20) and drawbolt (22).

Remove guide pin (21) from frame (8). Adapter assy (23) is secured to frame with Loctite® and need not be removed unless damaged.

REASSEMBLY:

Reverse the procedure. Linkage, consisting of lever (13), links (18), bellcrank (20) and drawbolt (22) should be assembled as a subassembly before inserting lever (13) into shoe bearings (9) and drawbolt-collet (10). MAKE SURE NOTCHES ON DRAWBOLT-COLLET (10) ARE POINTING TOWARDS LEVER (13). This complete subassembly may then be inserted into frame (8) and retained by guide pin (21) and pivot pins (17).

ADJUSTMENT:

When nose assembly is attached to tool, connect air to tool. Screw anvil holder until pintail begins to move freely, then turn clockwise one full turn. Tighten jam nut.