

TECHNICAL DATA SHEET

PRODUCT # HL 2198 X

DESCRIPTION

This product is an ultra removable hot melt pressure sensitive adhesive.

FDA Status: A letter is available upon request

TYPICAL PHYSICAL PROPERTIES AND GENERAL INFORMATION

PROPERTY	VALUE
RECOMMENDED APPLICATION TEMPERATURE	325 deg. F
MOLTEN GARDNER COLOR	1
180 DEGREE PEEL	0.2 lb-mass/in
SHELF LIFE	365 day
VISCOSITY @ 250F	30,000 cP
VISCOSITY @ 300F	4,400 cP
VISCOSITY @ 325F	2,800 cP
VISCOSITY @ 350F	1,460 cP
SOFTENING POINT	203 deg. F

Physical properties are tentative pending production history.

CLEANUP INSTRUCTIONS

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

The buyer should conduct it own tests of this product before use to determine proper preparation technique and suitability for proposed application. American Chemical, Inc. warrants that the product conforms with American Chemical, Inc. written specifications, and is free from defects. American Chemical, Inc. disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

04/17/2003