

TECHNICAL DATA SHEET

PRODUCT # HM-0104

Type:	Hot Melt Glue – Ethylene Vinyl Acetate
Solids:	100%
Viscosity:	@ 250°F cps 17,100 @ 325°F cps 4,310 @ 375°F cps 2,080
SAFT:	170°F
PAFT:	119°F
Open Time:	30 Seconds
Mettler Softening Point:	205°F
Color:	Amber
Odor:	Slight
Shelf Life:	Indefinite
Flash Point:	Above 450°F
Storage:	Common Storage
Application Temperature:	250°F to 380°F
Suggested Uses:	All-temperature adhesive which has long open time. Good adhesion to wood; also used on carpets. Very good hot tack.
Precautions:	Do not mix with other adhesives Severe burns will result if contact is made in molten state Material safety data sheets provide safety precautions that should be observed in handling and storing.

The buyer should conduct its own tests of this product before use to determine proper preparation technique and suitability for proposed application. American Chemical, Inc. warrants that the product conforms with American Chemical, Inc. written specifications, and is free from defects. American Chemical, Inc. disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

7/2008