

## PRODUCT NAME: H5265

## Technical Data Sheet

**DESCRIPTION:** Hot Melt Adhesive

**SUGGESTED USES:** Peelable, Resealable, Pouch Seal Adhesive

**CHARACTERISTICS:** Pressure Sensitive Hot Melt that provides peelable bond.

*The values in this document are preliminary. They may be changed during development work based on further data.*

### TECHNICAL PROPERTIES:

#### Thermoset Viscosity

(Brookfield - ASTM D3236)

#### Approximately

2235 cPs @ 300 °F (148.9 °C)

1330 cPs @ 325 °F (162.8 °C)

850 cPs @ 350 °F (176.7 °C)

#### Density

0.95 g/cc @ 77

## Typical Viscosity Curve

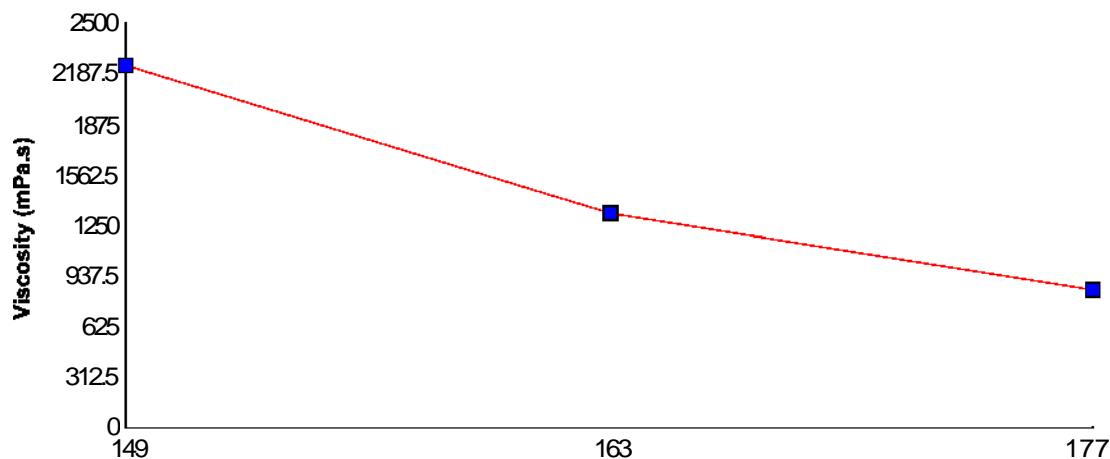
Temperature (°C)

**Softening Point** - 172 °F (77.8 °C)

Ring and Ball (Herzog - ASTM E28)

#### Suggested Running

**Temperature:** 300 - 350 °F (148.9 - 176.7 °C)



**APPLICATION CHARACTERISTICS:**

H5265

For performance test characteristics please contact your Bostik sales or technical representative.

**STORAGE:**

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

**PACKAGING:**

For packaging options please call your Bostik sales or technical representative.

**SAFETY AND HANDLING:**

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

**FDA 21 CFR Numbers**

\* 175.105

We do not knowingly add any substances derived from animal sources to this product.

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**Specific limitation(s) apply. Please consult the specific FDA regulation or contact Bostik, Inc. for more information.**