

TECHNICAL DATA SHEET

PRODUCT # HM-0107-F

Type:	Hot Melt Glue – Ethylene Vinyl Acetate
Solids:	100%
Viscosity:	@ 250°F cps 21,320 @ 325°F cps 6,170 @ 375°F cps 2,920
SAFT:	192°F
PAFT:	126°F
Open Time:	5 Seconds
Mettler Softening Point:	221°F
Color:	Tan
Odor:	Slight
Shelf Life:	Indefinite
Flash Point:	Above 450°F
FDA Status:	Compositional compliance with FDA Regulation #21CFR175.105 for food packaging.
Storage:	Common Storage
Application Temperature:	250°F to 380°F
Suggested Uses:	Packaging adhesive with excellent hot tack, short open time and good delivery rate. Good adhesion to plain and some coated corrugated packaging and paper products.
Precautions:	Do not Mix with other adhesives Severe burns will result if contact is made in molten state Material safety data sheet provide safety precautions that should be observed in handling and storing.

The buyer should conduct it own tests of this product before use to determine proper preparation technique and suitability for proposed application. American Chemical, Inc. warrants that the product conforms with American Chemical, Inc. written specifications, and is free from defects. American Chemical, Inc. disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

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