

**Technical Data Sheet**

**Product #HM-174**

Applications:	Case and carton sealing
General Information:	HM-174 was formulated for wax coated box applications. This product offers excellent cold resistance.
Recommended Application Temp.:	325°F – 350°F
Specifications:	
Color:	Light straw
Viscosity:	2000 @ 350°F
Speed of Set:	Medium to Fast
Open Time:	Medium
Softening Point:	215°F
Heat Stability:	No Skin, Gel, or Char (96 Hours @ 350°F)
Tack:	Aggressive
Packaging:	Slats, 50lb. boxes, 30 boxes per skid or bulk super sacks (approx. 1500 lbs.)

\*Note: components contained in this product conform to FDA regulations 21 CFR 175.105 concerned with food packaging materials.

\*\*Note: The date presented is based upon tests believed to be reliable. However, manufacturer does not guarantee its accuracy or completeness. Manufacturer will assume no responsibility for results obtained or for incidental or consequential damages arising from the use of this data. Customer is responsible for determining suitability of this product for his needs.

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