

Issue Date 08-Jun-2015

Revision Date 23-May-2016

Version 1

1. IDENTIFICATION

Product identifier

Product Name Tuffbond 394

Other means of identification

Product Code MS-394

UN/ID no. None

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy Adhesive.

Uses advised against None known

Details of the supplier of the safety data sheet

Manufacturer Address

Hernon Manufacturing Inc.
121 Tech Drive
Sanford, FL 32771
800-527-0004

Emergency telephone number

Company Phone Number 407-322-4000

Emergency Telephone Chemtel 800-255-3924

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Chronic aquatic toxicity	Category 2
Flammable liquids	Category 4

Label elements

Emergency Overview

Warning

Hazard statements

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction

Toxic to aquatic life with long lasting effects

Combustible liquid

**Appearance** No information available**Physical state** liquid**Odor** unpleasant**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing must not be allowed out of the workplace
 Keep away from flames and hot surfaces. - No smoking
 Wear protective gloves/eye protection/face protection
 Avoid release to the environment

Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label)
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of water and soap
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 In case of fire: Use CO₂, dry chemical, or foam to extinguish
 Collect spillage

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
Epoxy Resin / Bisphenyl A epoxy resin	25068-38-6	70-90	*
Amine adduct with epoxy resin	461-58-5	10-20	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures**Eye contact**

Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.
 Consult a physician.

Skin contact

Wash with soap and water. Flush skin with water for several minutes. Remove contaminated clothing and shoes. If irritation develops, seek medical attention. Wash clothing before reuse.

Inhalation	Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Use CO2, dry chemical, or foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Irritating organic vapors.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. Collect spillage. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. Ensure adequate ventilation, especially in confined areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store refrigerated.

Incompatible materials None.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing. Use rubber or plastic gloves.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Unpleasant
Appearance	No information available	Odor threshold	No information available
Color	Amber		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Does not apply	
Melting point / freezing point	No information available	
Boiling point / boiling range	> 149 °C / 300 °F	
Flash point	> 93 °C / 200 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	<5 mm @80°F	
Vapor density	No information available	
Relative density	1.1891	
Water solubility	slightly soluble	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	

Decomposition temperature No information available
Kinematic viscosity No information available
Dynamic viscosity No information available
Explosive properties No information available
Oxidizing properties No information available

Other Information

Softening point No information available
Molecular weight No information available
VOC Content (%) 0.51%
Density No information available
Bulk density No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

None known.

Incompatible materials

None.

Hazardous Decomposition Products

None.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation No data available.
Eye contact Irritating to eyes.
Skin contact Irritating to skin.
Ingestion No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Epoxy Resin / Bisphenyl A epoxy resin 25068-38-6	= 11400 mg/kg (Rat)	-	-
Amine adduct with epoxy resin 461-58-5	> 20000 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.
Reproductive toxicity No information available.

STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (oral)	12,885.00 mg/kg
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12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
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Contaminated packaging	Do not reuse container.
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14. TRANSPORT INFORMATION

<u>DOT</u>	Not regulated
UN/ID no.	None
Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Special Provisions	None

<u>IATA</u>	Not regulated
UN/ID no.	None
Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Special Provisions	None

<u>IMDG</u>	Not regulated
UN/ID no.	None
Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Special Provisions	None

<u>RID</u>	Not regulated
UN/ID no.	None

Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Special Provisions	None

ADR	Not regulated
UN/ID no.	None
Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Special Provisions	None

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 2*	Flammability 1	Physical hazards 1	Personal protection X

Prepared By SDS coordinator
 Issue Date 08-Jun-2015
 Revision Date 23-May-2016
 Revision Note
 No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet