

## Technical Data Sheet UV FOG 68221

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### Product Description

**Hernon<sup>®</sup> UV FOG (Form on Gasket) 68221** is an EB/UV curable product that provides excellent adhesion to shaft seals, oil seals, metals, glass, ceramics and plastics. Can be used as a Form-in-place gasket in oil and coolant systems. Typical applications include Engine covers, Oil pans and other fluid seal systems.

### Typical Properties (Uncured)

Property	Value
Appearance	Blue
Viscosity @ 25°C, cP	700 to 900
Tack Free Time, seconds	≤ 5
Refractive Index	1.503
Specific Gravity	1.02
Flash Point	See MSDS

### Typical Properties (Cured)

Property	Value
Hardness, Shore A	10 to 25
Temperature Range, °F (°C)	-40 to 302 (-40 to 150)
Gap fill	0.1 up to 1.0 mm

### Shear strength, psi

Substrate	Value
Glass to Glass	>= 100
Glass to Steel	>= 100

### Fluid Compatibility

Cured Material aged under condition indicated

Fluids	Temp (°C)	% Pliability after		
		72 h	500 h	1000 h
Water Glycol 50/50	120	100	100	100
Dextron III ATF	150	100	100	90
Mobile 10 Spindle Oil	150	100	100	100
Motor Oil	120	100	100	100
Synthetic Motor Oil	120	100	100	100
Gear Oil	120	100	100	100

### Storage

**UV Fog 68221** can be stored in a dry location in unopened containers at a temperature between 60°F to 90°F (15°C to 32°C) unless otherwise labeled. Material must be mixed and heated to 80 – 90 °F (26 – 32°C) prior to use. Avoid direct exposure to sunlight or fluorescent lighting. To prevent contamination of unused material, do not return any material to its original container.

### Cured Seals Shelf life

Seals can be stored for a minimum of 2 years at Room Temperature.

### Cleanup

Uncured **UV Fog 68221** should be cleaned up with absorbent material and placed in a closed container for disposal. Small areas can be cleaned up by curing the product prior to disposal by exposing the product to UV cure, light or sunlight. Afterwards the area can be washed with soap and water.

### Dispensing Equipment

**Hernon<sup>®</sup>** offers a complete line of semi and fully automated dispensing equipment. Contact **Hernon<sup>®</sup> Sales** for additional information.

### General Information

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).**

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