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1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Blank Ammunition Sealant 48641 Product Type: UV Anaerobic Adhesive

Company: Hernon Manufacturing, Inc. Contact Information: Telephone: 407-322-4000

121 Tech Drive Emergency Telephone: 800-255-3924

Sanford, FL 32771 Web Site: www.hernon.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Liquid HEALTH: 2
Color: Purple FLAMMABILITY: 1
Odor: Sharp PHYSICAL HAZARD: 1

Personal Protection: See Section 8

*Indicates possible chronic health effects

WARNING: MAY CAUSE EYE, AND SKIN IRRITATION.

MAY CAUSE ALLERGIC SKIN REACTION. MAY BE HARMFUL IF SWALLOWED

Primary Routes of Entry: Skin, Inhalation, Eyes

Signs and Symptoms of Exposure:

Inhalation: May cause irritation to nose and throat.

Eye Contact: Vapors may irritate eyes. Contact with eyes will cause irritation.

Skin Contact: Irritating to skin. May cause allergic skin reaction.

Ingestion: May be harmful if swallowed. May cause gastrointestinal tract irritation if

swallowed.

Existing Conditions Aggravated by Exposure: Skin disorders. Eye disorders. Respiratory disorders. Lung disease.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<u>Ingredients</u>	%_	ACGIH TLV	OSHA PEL	<u>OTHER</u>
Heterocyclic Methacrylate	40-60	None	None	None
Polyurethane Methacrylate Resin	30-50	None	None	None
Hydroxyalkyl Methacrylate	10-20	None	None	None
Acrylic Acid	1-5	2ppm TWA (skin)	10 ppm TWA 30 mg/m³	1 ppm TWA (skin) 3ppm STEL (skin)
Photoinitiator	1-3	None	None	None



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4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.

Inhalation: Remove to fresh air. If symptoms persist, obtain medical attention.

Skin Contact: Wash with soap and water. Remove contaminated clothing and shoes. Wash

clothing before reuse. Get medical attention if symptoms occur.

Eye Contact: Flush at least 15 minutes with water. Obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point (TCC): >200°F

Recommended Extinguishing Agents: Carbon dioxide, foam, dry chemical

Special Firefighting Procedures: Not available

Hazardous Combustion Products: Irritating organic vapors

Unusual Fire or Explosion Hazards: None

Flammable/Explosive Limits – lower %: 2.0% Acrylic Acid
Flammable/Explosive Limits – upper %: 8.0% Acrylic Acid

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: Wear proper protective equipment

Measures for Environmental Protection: Do not allow entry into drains or surface waters

Clean-up Measures: Soak up with an inert absorbent. Store in partly filled, closed container until

disposal.

7. HANDLING AND STORAGE

Handling: Avoid prolonged skin contact. Keep away from eyes. Avoid prolonged breathing

of vapors.

Storage: Store below 110°F to preserve shelf life.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eye/Face Protection: Safety glasses or goggles with side shields

Skin Protection: Rubber or plastic gloves and protective clothing as necessary

Respiratory Protection:Use NIOSH approved respirator if there is a potential to exceed exposure limits

Engineering Controls: Forced ventilation may be required if concentrations exceed exposure limits

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid
Color: Purple

Odor: Sharp

Vapor Pressure: < 5 mm Hg at 80°C

Vapor Density: Not available

Solubility in Water: Low



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Specific Gravity: 1.01

Boiling Point: More than 300°F

Volatile Organic Compound Content 2.9%; 29.2 grams/liter

Evaporation Rate (Ether = 1) Not available

pH: NA

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous Polymerization: Will not occur

Hazardous Decomposition Products: Oxides of carbon. Irritating organic vapors.

Incompatibility: Strong oxidizers, peroxides, copper and alloys, carbon steel, iron, rust, strong

bases. These incompatibilities do not preclude the use of this product as an adhesive for any substrate mentioned above; however, this product should not be stored in a container composed in whole or in part of these substrates. See

Technical Data Sheet for any restrictions other than incompatibility.

11. TOXICOLOGICAL INFORMATION

	Literatu	Literature Referenced Target Organ					Carcinogen Status			
Ingredients:	and Other Health Effects						IARC	OSHA		
Heterocyclic Methacrylate	IRR					NO	NO	NO		
Polyurethane Methacrylate Resin	No data	ì				NO	NO	NO		
Hydroxyalkyl Methacrylate	ALG	IRR				NO	NO	NO		
Acrylic Acid	COR	ALG	IRR	KID	LIV	NO	NO	NO		
Photoinitiator	No data	a				NO	NO	NO		

Abbreviations:

ALG Allergen COR Corrosive IRR Irritant KID Kidney LIV Liver

12. ECOLOGICAL INFORMATION

Ecological Information: Not available

13. DISPOSAL CONSIDERATIONS

Recommended methods of disposal: Dispose of according to Federal, State and Local regulations.

EPA Hazardous Waste Number: Not an RCRA hazardous waste



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14. TRANSPORTATION INFORMATION

U.S. Dept. of Transportation Ground (49 CFR):

Proper Shipping Name Unrestricted

Hazard Class or Division:

Identification Number

None

Packing group:

None

International Air Transportation (ICAO/IATA):

Proper Shipping Name: Unrestricted

Hazard Class or Division:

Identification Number

None

Packing group:

None

Water Transportation (IMO/IMDG):

Proper Shipping Name: Unrestricted

Hazard Class or Division:

Identification Number

None

Packing group:

None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances

Control Act Inventory

CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting

requirements of section 313 of the Emergency Planning and Community Right-

To-Know Act of 1986 (40 CFR 372): Acrylic Acid

California Proposition 65: This product may contain trace amounts of substance(s) known to the state of

California to cause cancer and/or reproductive toxicity.

REACH regulation 67/548/EEC This product contains the following toxic chemicals subject to the reporting

requirements of REACH: Acrylic Acid

16. OTHER INFORMATION

Prepared By: C. Alt

Title: Manager – Quality & Development

DISCLAIMER: Some of the information presented is from sources other than direct test data on the product itself. The information in this MSDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.