

Issue Date 24-Apr-2015

Revision Date 19-Nov-2015

Version 1

1. IDENTIFICATION

Product identifier

Product Name Voice Coil Bonder 360

Other means of identification

Product Code MS-360
UN/ID no. UN1133
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Adhesives.
Uses advised against None known

Details of the supplier of the safety data sheet

Manufacturer Address
Hernon Manufacturing Inc.
121 Tech Drive
Sanford, FL 32771
800-527-0004

Emergency telephone number

Company Phone Number 407-322-4000
Emergency Telephone Chemtel 800-255-3924

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 1A
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Flammable liquids	Category 2

Label elements

Emergency Overview

Warning

Hazard statements

Harmful if swallowed
Causes skin irritation
Causes serious eye damage
May cause an allergic skin reaction
Suspected of causing genetic defects

May cause cancer
 May cause drowsiness or dizziness
 May cause damage to organs through prolonged or repeated exposure
 Highly flammable liquid and vapor



Appearance Black

Physical state liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Wear protective gloves/protective clothing/eye protection/face protection
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Contaminated work clothing must not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use explosion-proof electrical/ ventilating / lighting/ equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep cool

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove person to fresh air and keep comfortable for breathing
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth
 In case of fire: Use CO₂, dry chemical, or foam to extinguish

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Harmful to aquatic life with long lasting effects Toxic to aquatic life
 May cause severe eye irritation.
 May be harmful if absorbed through the skin. May cause defatting and irritation of the skin.
 May cause severe irritation of the upper respiratory tract. May cause irritation of the respiratory system and continued exposure may cause unconsciousness.

May be harmful if swallowed. May cause gastrointestinal irritation, nausea and vomiting.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
Methyl ethyl ketone	78-93-3	30-50	*
Isopropyl alcohol	67-63-0	15-20	*
Phenol	108-95-2	1 - 5	*
CARBON BLACK	1333-86-4	1 - 5	*
o-Cresol	95-48-7	0.1 - 1	*
Formaldehyde	50-00-0	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. Flush skin with water for several minutes. Remove contaminated clothing and shoes. If irritation develops, seek medical attention.
Inhalation	Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms Eye irritation. Skin irritation. Respiratory irritation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use CO₂, dry chemical, or foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full

protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Eliminate all ignition sources. Dike and contain spill with inert material. (e.g. sand, earth). Transfer liquids to covered metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools. Place absorbent diking materials in covered metal containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store between 32°F and 115°F.

Incompatible materials Strong acids. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Methyl ethyl ketone 78-93-3	STEL: 300 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 590 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 590 mg/m ³ (vacated) STEL: 300 ppm (vacated) STEL: 885 mg/m ³	IDLH: 3000 ppm TWA: 200 ppm TWA: 590 mg/m ³ STEL: 300 ppm STEL: 885 mg/m ³
Isopropyl alcohol 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³
Phenol 108-95-2	TWA: 5 ppm S*	TWA: 5 ppm TWA: 19 mg/m ³ (vacated) TWA: 5 ppm	IDLH: 250 ppm Ceiling: 15.6 ppm 15 min Ceiling: 60 mg/m ³ 15 min

		(vacated) TWA: 19 mg/m ³ (vacated) S* S*	TWA: 5 ppm TWA: 19 mg/m ³
CARBON BLACK 1333-86-4	TWA: 3 mg/m ³ inhalable fraction	TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³	IDLH: 1750 mg/m ³ TWA: 3.5 mg/m ³ TWA: 0.1 mg/m ³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH
o-Cresol 95-48-7	TWA: 20 mg/m ³ inhalable fraction and vapor S*	-	IDLH: 250 ppm TWA: 2.3 ppm TWA: 10 mg/m ³
Formaldehyde 50-00-0	Ceiling: 0.3 ppm	TWA: 0.75 ppm (vacated) TWA: 3 ppm unless specified in 1910.1048 (vacated) STEL: 10 ppm 30 min unless specified in 1910.1048 (vacated) Ceiling: 5 ppm unless specified in 1910.1048 STEL: 2 ppm see 29 CFR 1910.1048	IDLH: 20 ppm Ceiling: 0.1 ppm 15 min TWA: 0.016 ppm

Appropriate engineering controls**Engineering Controls**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear protective gloves and protective clothing. Use rubber or plastic gloves.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties**Physical state**

liquid

Appearance

No information available

Color

black

Odor

Solvent

Odor threshold

No information available

Property**Values****Remarks • Method****pH**

Does not apply

Melting point / freezing point

No information available

Boiling point / boiling range

> 79 °C / 174 °F

Flash point

-7 °C / 20 °F

Evaporation rate

Slower

Flammability (solid, gas)

No information available

Flammability Limit in Air

Upper flammability limit:

11.5% (based on solvent)

Lower flammability limit:

1.8% (based on solvent)

Vapor pressure

Not applicable

Vapor density

Heavier than air

Relative density

0.9 (Water = 1)

Water solubility

Soluble in water

Solubility in other solvents

No information available

Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	574 g/L
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat. Storage near to reactive materials.

Incompatible materials

Strong acids. Strong bases.

Hazardous Decomposition ProductsCarbon monoxide. Carbon dioxide (CO₂).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	No data available.
Eye contact	No data available.
Skin contact	No data available.
Ingestion	No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Methyl ethyl ketone 78-93-3	= 2737 mg/kg (Rat) = 2483 mg/kg (Rat)	= 5000 mg/kg (Rabbit) = 6480 mg/kg (Rabbit)	= 11700 ppm (Rat) 4 h
Isopropyl alcohol 67-63-0	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	= 72600 mg/m ³ (Rat) 4 h
Phenol 108-95-2	= 340 mg/kg (Rat) = 317 mg/kg (Rat)	= 630 mg/kg (Rabbit)	= 316 mg/m ³ (Rat) 4 h
CARBON BLACK 1333-86-4	> 15400 mg/kg (Rat)	> 3 g/kg (Rabbit)	-
o-Cresol 95-48-7	= 121 mg/kg (Rat)	= 890 mg/kg (Rabbit)	> 1220 mg/m ³ (Rat) 1 h
Formaldehyde 50-00-0	= 100 mg/kg (Rat)	= 270 mg/kg (Rabbit)	= 0.578 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
Isopropyl alcohol 67-63-0	-	Group 3	-	X
Phenol 108-95-2	-	Group 3	-	-
CARBON BLACK 1333-86-4	A3	Group 2B	-	X
Formaldehyde 50-00-0	A2	Group 1	Known	X

Reproductive toxicity No information available.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (oral)	1,632.00 mg/kg
ATEmix (dermal)	6,375.00 mg/kg
ATEmix (inhalation-gas)	90,278.00 mg/l
ATEmix (inhalation-dust/mist)	7.33 mg/l
ATEmix (inhalation-vapor)	56.07 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Methyl ethyl ketone 78-93-3	-	3130 - 3320: 96 h Pimephales promelas mg/L LC50 flow-through	4025 - 6440: 48 h Daphnia magna mg/L EC50 Static 5091: 48 h Daphnia magna mg/L EC50 520: 48 h Daphnia magna mg/L EC50
Isopropyl alcohol 67-63-0	1000: 96 h Desmodemus subspicatus mg/L EC50 1000: 72 h Desmodemus subspicatus mg/L EC50	9640: 96 h Pimephales promelas mg/L LC50 flow-through 1400000: 96 h Lepomis macrochirus µg/L LC50 11130: 96 h Pimephales promelas mg/L LC50 static	13299: 48 h Daphnia magna mg/L EC50
Phenol 108-95-2	46.42: 96 h Pseudokirchneriella subcapitata mg/L EC50 187 - 279: 72 h Desmodemus subspicatus mg/L EC50 static 0.0188 - 0.1044: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	11.9 - 50.5: 96 h Pimephales promelas mg/L LC50 flow-through 20.5 - 25.6: 96 h Pimephales promelas mg/L LC50 static 5.0 - 12.0: 96 h Oncorhynchus mykiss mg/L LC50 13.5: 96 h Lepomis macrochirus mg/L LC50 static 31: 96 h Poecilia reticulata mg/L LC50 semi-static 5.449 - 6.789: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 11.9 - 25.3: 96 h Lepomis macrochirus mg/L LC50 flow-through 11.5: 96 h Lepomis macrochirus mg/L LC50 semi-static 27.8: 96 h Brachydanio rerio mg/L LC50 23.4 - 36.6: 96 h Oryzias latipes mg/L LC50 static 32: 96 h	10.2 - 15.5: 48 h Daphnia magna mg/L EC50 4.24 - 10.7: 48 h Daphnia magna mg/L EC50 Static

		Pimephales promelas mg/L LC50 7.5 - 14: 96 h Oncorhynchus mykiss mg/L LC50 static 4.23 - 7.49: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 34.09 - 47.64: 96 h Poecilia reticulata mg/L LC50 static 33.9 - 43.3: 96 h Oryzias latipes mg/L LC50 flow-through 0.00175: 96 h Cyprinus carpio mg/L LC50 semi-static	
CARBON BLACK 1333-86-4	-	-	5600: 24 h Daphnia magna mg/L EC50
Formaldehyde 50-00-0	-	22.6 - 25.7: 96 h Pimephales promelas mg/L LC50 flow-through 41: 96 h Brachydanio rerio mg/L LC50 static 1510: 96 h Lepomis macrochirus µg/L LC50 static 100 - 136: 96 h Oncorhynchus mykiss mg/L LC50 static 23.2 - 29.7: 96 h Pimephales promelas mg/L LC50 static 0.032 - 0.226: 96 h Oncorhynchus mykiss mL/L LC50 flow-through	11.3 - 18: 48 h Daphnia magna mg/L EC50 Static 2: 48 h Daphnia magna mg/L LC50
o-Cresol 95-48-7	65: 96 h Pseudokirchneriella subcapitata mg/L EC50	9.72 - 15.92: 96 h Pimephales promelas mg/L LC50 flow-through 14.07 - 23.61: 96 h Poecilia reticulata mg/L LC50 static 18.37 - 24.21: 96 h Lepomis macrochirus mg/L LC50 static 24: 96 h Brachydanio rerio mg/L LC50 8.4: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 11.5: 96 h Lepomis macrochirus mg/L LC50	15.8: 48 h Daphnia magna mg/L EC50 Static 9.5: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Methyl ethyl ketone 78-93-3	0.29
Isopropyl alcohol 67-63-0	0.05
Phenol 108-95-2	1.47
o-Cresol 95-48-7	1.95
Formaldehyde 50-00-0	0.35

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal of wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Methyl ethyl ketone	U159	Included in waste streams:	200.0 mg/L regulatory level	U159

78-93-3		F005, F039		
Phenol 108-95-2	U188	Included in waste streams: F039, K001, K022, K087 Included in waste stream: K060	-	U188
Formaldehyde 50-00-0	U122	Included in waste streams: K009, K010, K038, K040, K156, K157	-	U122
o-Cresol 95-48-7	-	Included in waste stream: F039	200.0 mg/L regulatory level	-

Chemical Name	California Hazardous Waste Status
Methyl ethyl ketone 78-93-3	Toxic Ignitable
Isopropyl alcohol 67-63-0	Toxic Ignitable
Phenol 108-95-2	Toxic Corrosive
Formaldehyde 50-00-0	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no. UN1133
Proper shipping name Adhesives
Hazard Class 3
Packing Group II
Reportable Quantity (RQ) Methyl ethyl ketone, o-Cresol
Special Provisions None

IATA

UN/ID no. UN1133
Proper shipping name Adhesives
Hazard Class 3
Packing Group II
Special Provisions None

IMDG

UN/ID no. UN1133
Proper shipping name Adhesives
Hazard Class 3
Packing Group II
Special Provisions None

RID

UN/ID no. UN1133
Proper shipping name Adhesives
Hazard Class 3
Packing Group II
Special Provisions None

ADR

UN/ID no. UN1133
Proper shipping name Adhesives
Hazard Class 3
Packing Group II
Special Provisions None

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Isopropyl alcohol - 67-63-0	1.0
Phenol - 108-95-2	1.0
o-Cresol - 95-48-7	1.0
Formaldehyde - 50-00-0	0.1

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Phenol 108-95-2	1000 lb	X	X	X
o-Cresol 95-48-7	-	-	-	X
Formaldehyde 50-00-0	100 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Methyl ethyl ketone 78-93-3	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

Phenol 108-95-2	1000 lb	1000 lb	RQ 1000 lb final RQ RQ 454 kg final RQ
o-Cresol 95-48-7	100 lb	100 lb	RQ 100 lb final RQ RQ 45.4 kg final RQ
Formaldehyde 50-00-0	100 lb	100 lb	RQ 100 lb final RQ RQ 45.4 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
CARBON BLACK - 1333-86-4	Carcinogen
Formaldehyde - 50-00-0	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Methyl ethyl ketone 78-93-3	X	X	X
Isopropyl alcohol 67-63-0	X	X	X
Phenol 108-95-2	X	X	X
CARBON BLACK 1333-86-4	X	X	X
o-Cresol 95-48-7	X	X	X
Formaldehyde 50-00-0	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2	Flammability 2	Physical hazards 0	Personal protection X

Prepared By SDS coordinator
 Issue Date 24-Apr-2015
 Revision Date 19-Nov-2015
 Revision Note

No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet