Position sensors

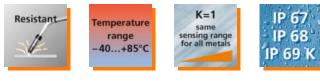


One sensing range for all metals



Electromagnetic field immune "K=1" sensors for welding applications

- Uniform sensing range for the reliable detection of all metals
- Robust design with non-stick coating
- Electromagnetic field immune sensor technology to prevent incorrect switching
- Wide temperature range for universal use
- High protection ratings up to IP 68 / IP 69K



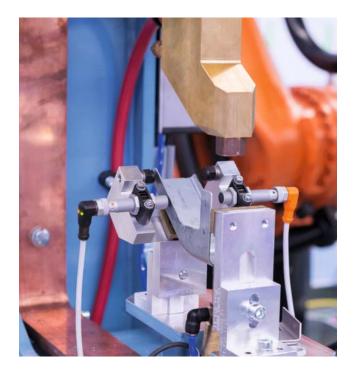
Use in harsh welding applications

The inductive "K=1" sensors withstand harsh operating conditions and reliably detect metal objects even in case of soiling.

The sensor housing and the fixing nuts have a non-stick coating to prevent sticking of weld slag. Strong magnetic fields occur in welding processes.

The new sensor technology prevents incorrect switching.

The quick connection with the connector and matching cable from the ecolink range is the ideal basis for permanent use.



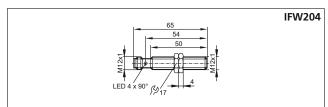
Position sensors

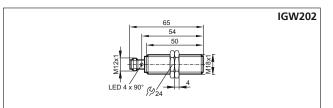
Inductive sensors

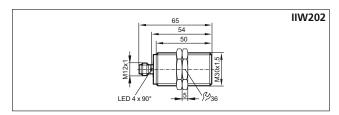


| Туре | Total length [mm] | Sensing range [mm] | Installation | Switching frequency [Hz] | Current load [mA] | Order number |
|-----------|--------------------------------------|-----------------------|--------------|--------------------------------|-------------------------|-----------------|
| M12 conne | ctor \cdot 3 wire DC PNP \cdot O | utput function norn | nally open | | | |
| M12 | 65 | 4 | flush | 2000 | 100 | IFW204 |
| M18 | 65 | 8 | flush | 2000 | 100 | IGW202 |
| M30 | 65 | 15 | flush | 2000 | 100 | IIW202 |

Dimensions







Connection technology

| | Туре | Version | Order number |
|--|---------|--------------------------------------|-----------------|
| nout prior notice 11.2015 | | Socket, M12, 2 m grey, PUR cable | EVW001 |
| | | Socket, M12, 5 m grey, PUR cable | EVW002 |
| | | Socket, M12, 10 m grey, PUR cable | EVW003 |
| tions with | | Socket, M12, 2 m grey, PUR cable | EVW004 |
| al alterat | | Socket, M12, 5 m grey, PUR cable | EVW005 |
| e technic | | Socket, M12, 10 m grey, PUR cable | EVW006 |
| fm article no. 78001710 · We reserve the right to make technical alterations without prior notice. · 11.2015 | | | _ |
| ifm | itm – c | lose to you! | Fo |
| | | | |

| Further technical data | | | | | | | | |
|-------------------------------|--------|--|--|--|--|--|--|--|
| Operating voltage | [V DC] | 1030 | | | | | | |
| Current consumption | [mA] | < 20 | | | | | | |
| Reverse polarity protection • | | | | | | | | |
| Short-circuit protection • | | | | | | | | |
| Overload protection | • | | | | | | | |
| Protection | | IP 65 / IP 66 / IP 67 / IP 68 / IP 69K | | | | | | |
| Protection class | | II | | | | | | |
| Ambient temperature | [°C] | -4085 | | | | | | |
| Housing materials | | brass anti-spatter, sensing face LCP | | | | | | |
| Switching status indication | [LED] | yellow (4 x 90°) | | | | | | |

Accessories

| Туре | Version | Order number |
|------|---|-----------------|
| | M12 mounting sleeve with end stop, anti-spatter | E12452 |
| El o | M18 mounting sleeve with end stop, anti-spatter | E12453 |
| | M30 mounting sleeve with end stop, anti-spatter | E12454 |
| | M12 washers, anti-spatter | E12412 |
| 00 | M18 washers, anti-spatter | E12413 |
| | M30 washers, anti-spatter | E12414 |