

# Introduction to NanoPoint

**Brightfield Inspection** 

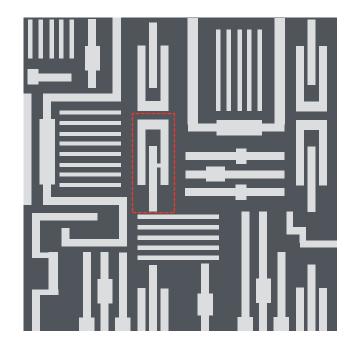
Sensitivity enhancement for the most challenging defect types

#### Wafer Inspection Division



# **NanoPoint: Extending Optical Inspection**

- Patented technologies extend optical inspection to detect very tiny defects
- Focuses inspection on yieldcritical pattern locations
- Defect discovery and process monitoring with unprecedented speed and precision
- Runs in parallel with traditional defect inspection
- Available as an option on 29XX Series optical patterned wafer defect inspection systems



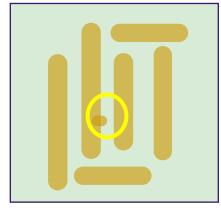


#### Shrinking Design Nodes

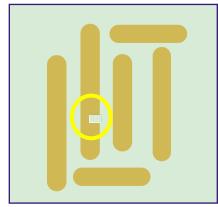
Nuisance at Larger Design Rules is Defect of Interest at Smaller Design Rules

#### Yesterday

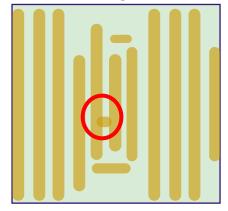
#### Non-killer Cu Protrusion



Non-killer Cu Intrusion

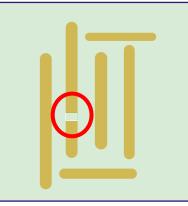


Killer Cu bridge due to denser geometry



Today

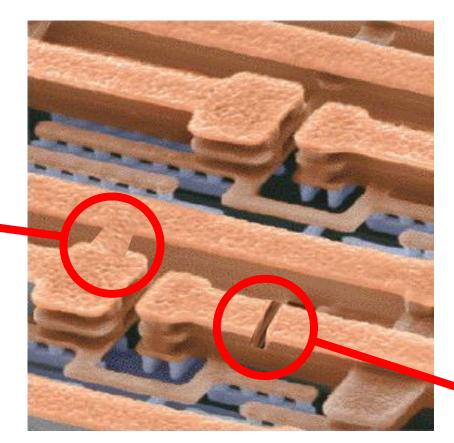
Killer Cu Line Open due to smaller DR





#### What are some of these defects? BEOL Yield Killing Defects

Bridge due to design weak point or CMP dishing -Device fails due to short circuit

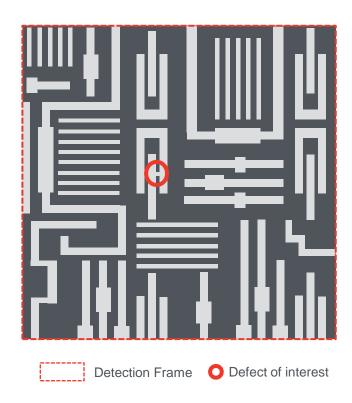


Original image from http://materials.usask.ca/photos/

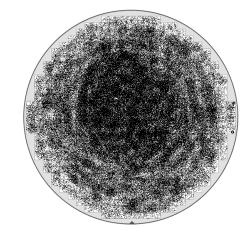
Line open due to design weak point or contaminated process tools – Device fails due to open circuit



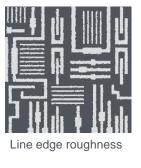
### **Challenges in detecting these defects**

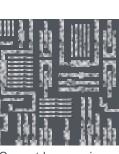


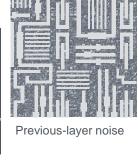
**Goal:** Detect and report yield-critical defects that can indicate design issues or process drift



**Challenge:** Traditional inspection of all die areas can result in millions of defects per wafer inhibiting identification of the most critical defects









Current-layer grain

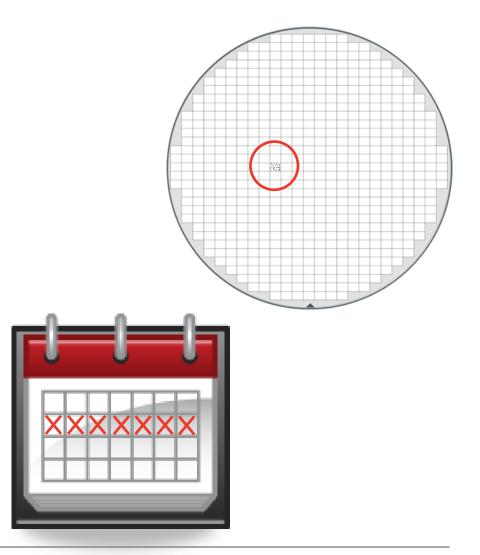
Color variation

**Reason:** Process-related noise sources can produce high nuisance rates or require less sensitive inspection settings



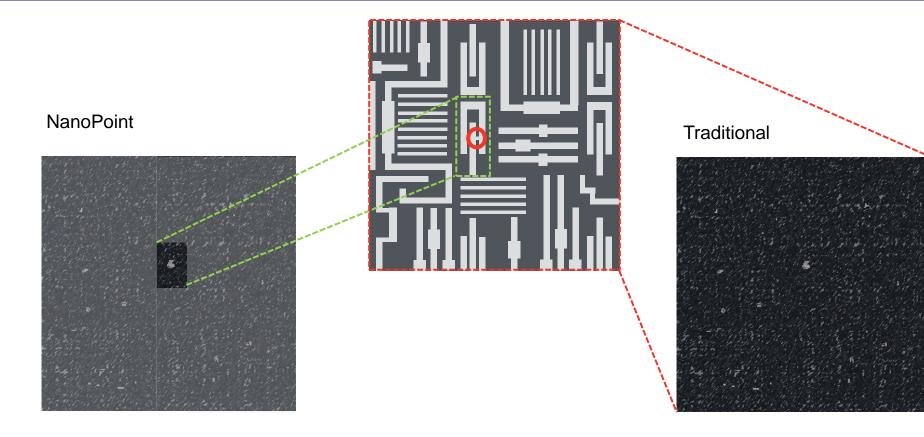
#### **Alternate Method of Defect Discovery**

- e-Beam inspection of suspected critical patterns
- Slow inspection: one die on one wafer in seven days
- Huge manual review burden
- Long cycle time for defect discovery, sourcing, resolution





#### NanoPoint: Signal-to-Noise Benefit



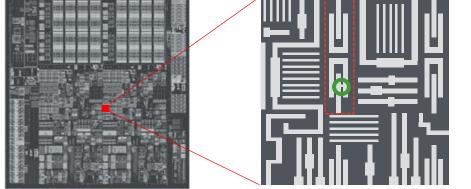
Targeted inspection of critical patterns greatly improves signal-to-noise for yieldcritical defects Strong defect signal, but overwhelmed by noise



## How do you know where to look?

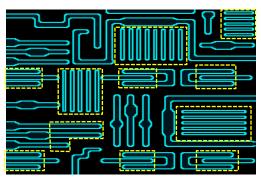
Two ways:

Use imaging capability of optical inspector (29XX) to find patterns of interest



http://www.intel.com/pressroom/archive/releases/ 2010/20100107comp\_sm.htm

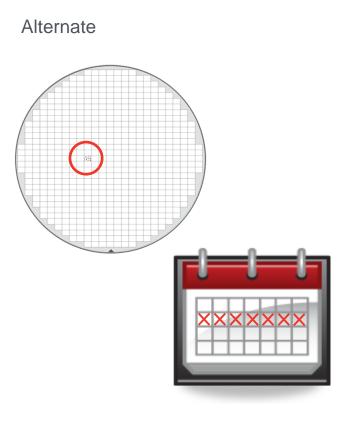
Use design information to find patterns of interest



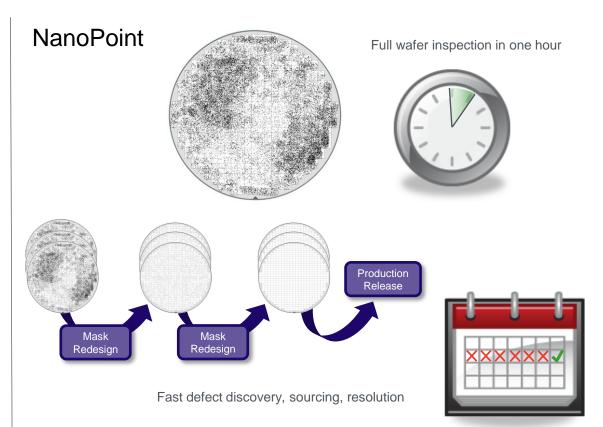


Critical pattern

# NanoPoint versus Alternate Method: Defect Discovery



- e-Beam inspection: Several orders of magnitude slower, impacting sampling
- Huge manual review burden
- Long cycle time for defect discovery, sourcing, resolution

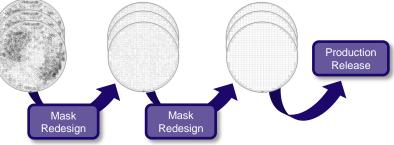


- Optical inspection speed enables full wafer data collection from multiple wafers and multiple lots
- Inspection results are populated with defects of interest
- Wafer-level signatures

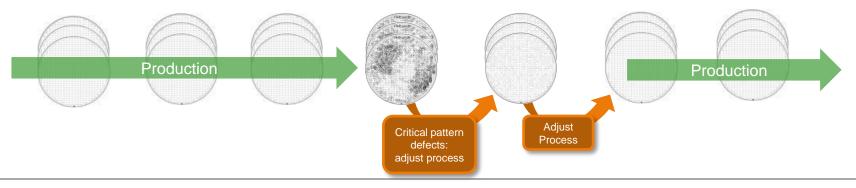


#### NanoPoint Use Cases

 Defect Discovery: Accelerated identification and resolution of design issues during chip development

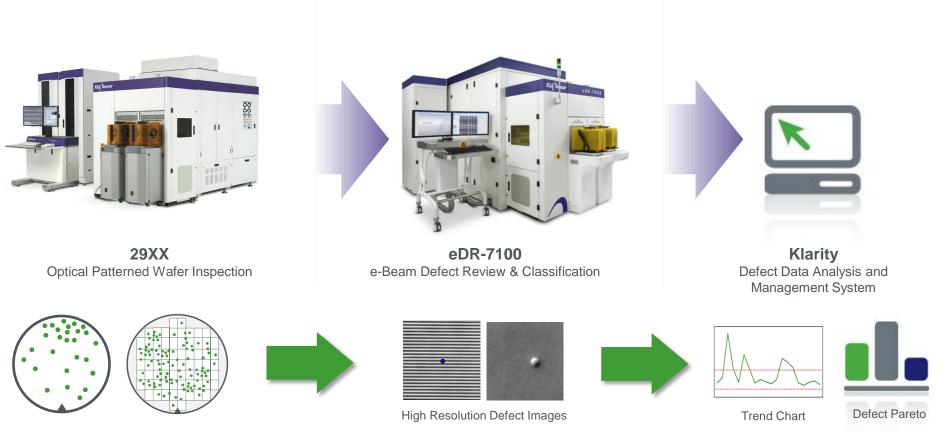


 Process Monitor: Early warning of process drift through high sensitivity production monitoring





#### e-Beam Review Remains Critical

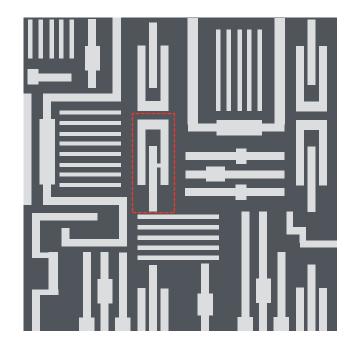


 Ability of eDR-7100 to communicate quickly and accurately with NanoPoint-enabled 29XX remains critical to identify defect type



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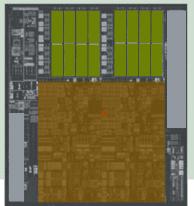




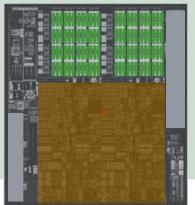
#### NanoPoint: Concept

Care areas use different thresholds to maximize sensitivity across varying patterns within the die

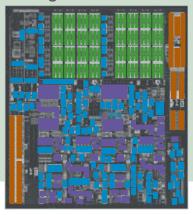




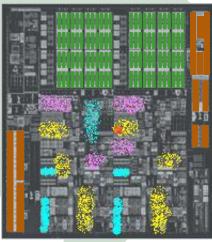




#### **Design-aware**



#### **NanoPoint**



User manually draws care areas: tedious process with subjective placement Algorithms find and draw care areas for embedded SRAM structures

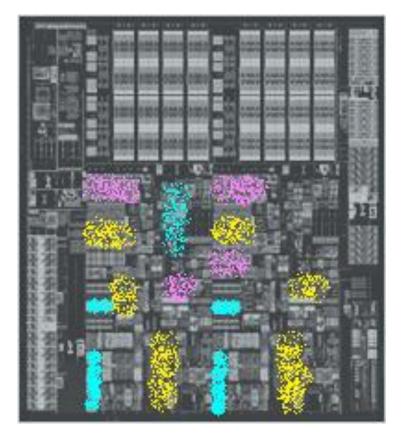
Design information leveraged to generate thousands of small care areas – grouping similar patterns Automatic generation of millions of very tiny care areas based on userdefined patterns of interest

KLA Tencor

Original image from http://www.intel.com/pressroom/archive/releases/2010/20100107comp\_sm.htm

#### NanoPoint

- Innovation using precise pattern information focuses inspection resources
- Defect discovery and monitoring with unprecedented speed and precision
- Can be run in parallel with traditional defect inspection
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Original image from http://www.intel.com/pressroom/archive/releases/2010/20100107comp\_sm.htm

