


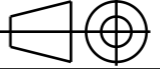
Assembly instructions:

1. Assemble the LED, Bender&Wirth connector and C13709_PF-SOCKET-VER013-18 on the heat sink.
(Note: The LED will be loose under the connector at this point)
2. Using M3 screws, attach the assembled package to the heat sink.
3. Attach the reflector with the PF pin mechanics.

Important:

Screws: M3, maximum torque of 0,6Nm

Thermal design: TIM between the LED and heat sink, as thin as possible layer

Tolerances if not otherwise shown According to DIN ISO 2768-1 Linear measures: up to 30mm class M, otherwise class C According to DIN ISO 2768-2 Form and position: class L		 Ledil Oy Salorankatu 10 FIN 24240 SALO Finland	
THIRD ANGLE PROJECTION: 		DRAWING TITLE Mirella assembly / Bender&Wirth holder	
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		SCALE 1:1	WEIGHT - SHEET 1/1